

UNITED STATES OF AMERICA
DEPARTMENT OF AGRICULTURE
FOOD SAFETY AND INSPECTION SERVICE

ADVANCES IN PRE-HARVEST REDUCTION OF SALMONELLA IN POULTRY

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MODERATOR:

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Food Safety and Inspection Service

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P R O C E E D I N G S

1
2 OPENING REMARKS:

3 DR. GOLDMAN: Good afternoon. I think we will
4 begin, we're only a couple of minutes late.

5 My name is David Goldman and I am the -- in FSIS
6 the Assistant Administrator for the Office of Public Health
7 Science. And I have the first opportunity to officially
8 welcome those of you who have come from across the country,
9 in various professions and walks of life, but all of you
10 have an interest in poultry production and *Salmonella*, to
11 this conference.

12 Frankly, we were a little bit overwhelmed with the
13 number of people who registered -- pre-registered for this
14 conference. We are very pleased to see our colleagues from
15 the industry and from the research community, both within
16 the government and within academia, helping us to understand
17 more about this particular problem.

18 It is also part of my duties as the first person
19 at the podium to introduce to you the official party, those
20 from both FSIS and the Office of Food Safety as well as the
21 Office of Research Economics and Education, who will
22 officially welcome you to this conference and will help us
23 set the tone for this very important technical meeting.

24 So first, it is my pleasure to introduce to you
25 our new Undersecretary for Food Safety, Dr. Richard Raymond,

1 who was named Undersecretary for Food Safety on July 1,
2 2005. He played an important role in the efforts in
3 Nebraska to protect the food supply from terrorist threats
4 and he brings that valuable insight to the USDA.

5 In addition to his role in protecting the food
6 supply, Dr. Raymond also served as the head of the Nebraska
7 Department of Health and Human Services Regulations and
8 Licensure. He was also appointed Chief Medical Officer in
9 January 1999, by then Governor Mike Johanns. He also served
10 in Nebraska as an interim director of the Department of
11 Health and Human Services Finance and Support Committee in
12 2000 and as the interim director of HHS in Nebraska in 2004.

13 Dr. Raymond was instrumental in his role in
14 Nebraska in the development of the local health districts
15 that serve Nebraska's 93 counties.

16 Dr. Raymond graduated with high distinction from
17 the University of Nebraska College of Medicine in Omaha,
18 Nebraska. Please welcome Dr. Raymond.

19 (Applause.)

20 DR. RAYMOND: Thank you, David and good afternoon
21 everyone. It is an honor to be here and it is a pleasure to
22 be here both at the same time. For the next couple of days
23 you all are going to be listening to and discussing and
24 hearing about new research and getting insights from other
25 persons' experiences that hopefully apply to preventing

1 *Salmonella* from getting into the processing plants.

2 That really truly is the essence of prevention.
3 And I would like to tell you a little analogy that people
4 that have been in public health know and maybe some of you
5 have heard it. And maybe some of you will hear for the
6 first time. But I think it might help guide you for the
7 next two days.

8 The story goes something like this, there was a
9 fisherman on a river, his usual spot that he went almost
10 every day. He was retired. A body went floating by, a
11 person struggling trying to swim to shore and didn't make it
12 and he had no way to help this person because the current
13 was too strong for him to wade out. He thought that was
14 really too bad.

15 The next day he was back at his fishing spot and
16 two people went struggling by. And he was able to get out
17 to one just in time to pull them to shore, but he could not
18 resuscitate that one and the other one drowned.

19 He thought, maybe I could help these people if I
20 brought a boat with me tomorrow. So, he brought a boat.
21 And this time there was three or four people going down the
22 river struggling and he got in this boat and he rowed out
23 there and he was able to pull two to shore and resuscitated
24 one, the other one died. And the other two that he could
25 not get to died.

1 He thought if I had somebody that really knew CPR
2 I could probably do a better job resuscitating these people.

3 So, he got two more people down there with him. One to
4 help row the boat and one to pull the people into the boat
5 and one to do CPR and, you know what, they saved a couple of
6 lives that day and only lost six. Because that day there
7 was eight people that went down the river.

8 They realized for those that they were saving
9 there lives some of them needed intensive care, so they had
10 an ambulance to haul them to the hospital so they could
11 continue to recover. But the hospital got overwhelmed so
12 they had to add on to the critical care unit. And of course
13 they needed more boats because there were more people coming
14 down the river every day drowning.

15 And eventually they built a brand new hospital
16 right by the river so people could get medical care
17 immediately.

18 And you know what's wrong with the story, is
19 nobody ever went up river or upstream to find out why
20 everyday more people were falling into the river. And that
21 is what we are going to do today.

22 We are going to go way upstream, instead of
23 figuring out how much money we could put into our laboratory
24 systems to detect *Salmonella* more quickly and to get the
25 sub-species identified more quickly and to put more money

1 into antibiotic research since the *Salmonella* is becoming
2 multi-drug resistant, so the doctors will have an antibiotic
3 to treat people who are sick. Or putting more money into
4 our efforts to create safer plants, maybe we could go
5 upstream far enough and keep the *Salmonella* or reduce -- I
6 shouldn't say keep, I do not think we will ever keep it from
7 coming in the processing -- but if we could reduce the load
8 up top, then think what we can do. Now, I have heard people
9 say that we can not do that, you will never be able to
10 reduce the *Salmonella* load on the farms. And I do not think
11 probably you people who are here -- since this is pre-
12 slaughter and that is why we are here today -- I do not
13 think you people believe that. So, I am hoping you all can
14 get together, and give us guidance and ideas to the industry
15 on how we can get upstream far enough to reduce that load.

16 I want to tell you that *Salmonella* is not
17 something we are here today because I think it might be
18 important -- or that we might need to see what we can do
19 about *Salmonella*. This is a priority of the Secretary.
20 When I first met with Secretary Johanns and Deputy Secretary
21 Connor, between the confirmation and the actual taking of
22 the job, they gave me a list of things that they expected me
23 to solve. And one of them was, "*Salmonella* problem". So we
24 will have his attention and we will certainly have his
25 support as we go through this process. And this is not a

1 two-day meeting, this is a process that I intend to have as
2 a priority for the next three years.

3 By the introduction, maybe you could tell that
4 Governor Johanns -- and he quite often asked me to take over
5 interim this and interim that, wherever he thought he saw a
6 problem I became a interim something or other until we
7 solved it. And then I went back to being Chief Medical
8 Officer. And he has tasked me with this problem to solve
9 and he brought me here for a reason. And I do not intend to
10 let him down. The one thing that we do have with Secretary
11 Johanns, that I admire is a man of high ethics, morality,
12 but also a man of conviction to promote public health.

13 I wouldn't have left Nebraska the only state I've
14 lived in all my life, to come to D.C. into this environment
15 if it wasn't for the man that I'm working for right now.
16 Because I know he will support us in this effort, so trust
17 me, we've got leadership at the top that will make sure we
18 can get this done.

19 We've done a lot -- we meaning the industry, FSIS
20 and others -- have done a lot in the last five or six years.

21 If you just look at the numbers that the CDC confirms with
22 human illness load, but we also confirm with our product
23 sampling load, the decrease, the marked decrease in *E.coli*
24 in humans of 42 percent over that time period. *Listeria* by
25 40 percent, *Campylobacter* fell 31 percent, *Yersenia*

1 decreased by 45 percent.

2 Then if you just want to just be the positive
3 spinmeister on this you'd say yeah, *Salmonella* Typhimurium
4 decreased by 38 percent, we did great with *Salmonella*. But
5 in my short six weeks I certainly have come to learn that
6 *Salmonella* Typhimurium does not reflect *Salmonella* totally.

7 And we have certain *Salmonella* that have increased in fact
8 in those same time periods.

9 I saw some graphs yesterday that were rather
10 dismaying about the increase in some of the *Salmonella*
11 species. Now how dangerous are those sub-species to the
12 human life? I don't know that yet, those are some things we
13 need to find out. Why are some increasing and some are
14 decreasing? What are the characteristics of the different
15 *Salmonella* sub-species that don't allow what we are doing
16 already to have across the board effect in reducing the
17 disease itself in the product sampling.

18 And I heard someone say the other day, well, it's
19 different, you can't compare us to red meats. We have skins
20 intact and the skins -- the *Salmonella* sticks to the skins,
21 so there's no way we can be as good as we did with *E.coli*.
22 And I would say, just look at the graphs for the last six
23 years and see the product sampling and see how it's gone up.

24 And I don't think anything's changed with the chicken
25 skins. It might be that the bug has changed or it might be

1 the process has changed. But that's what we need to find
2 out. It might be the load coming into the plants has
3 changed. And that's why we are here today, to see if that's
4 part of it and if that's part of the area we can contribute
5 to the improvement.

6 We do have a strong system in place. I didn't
7 come from Nebraska and leave my support network and my
8 safety nets back there to come here and just be a caretaker
9 of a good system. And it is a good system. We have the
10 safest food product in the world. But if you could do
11 better, then good is not good enough. At least it's not
12 good enough for me. And we must do better and we will do
13 better. I'm not a caretaker.

14 With the public health background that I've gained
15 in the last six and a half years, particularly since
16 Governor, now Secretary Johanns has asked me to leave
17 private practice and come and come and be his Chief Medical
18 Officer. And my dealings with all of the major public
19 health associations in the country and media, national media
20 and the D.C., life coming in out of D.C. for many meetings
21 as a president of my parent organization of ASTO, those
22 experiences have taught me more than I knew as a
23 practitioner, when I was down at the bottom of the river, I
24 was taking care of the sick person, treating them with
25 antibiotics and IVs and sending them back home and not

1 worrying about what happened up river.

2 But in the six and a half years of trying to build
3 systems in Nebraska that you heard mentioned -- building of
4 the multi district county health departments to cover
5 Nebraska with health districts that have never been covered
6 before. And doing all of our bioterrorist and public health
7 preparedness, I found the way to get this done isn't by
8 thinking you know the answers. It's by getting all the
9 people in the room that have different insights and
10 different outlooks and different visions, and different
11 thoughts, and communicating, and cooperating, and
12 collaborating. And there's a difference in those things.
13 Communicating -- I'm communicating today with you, I'm
14 talking to you. Cooperating means we may take turns
15 listening to other people talk, we may listen.
16 Collaborating means we put something on the table and we
17 take some risk. We collaborate, you know, the industries
18 are going to say we are willing to go down this road with
19 you if you are willing to do this for us. And we're going
20 to put our collective reputations at risk on this project.
21 And we are going to win. We will involve industry. We will
22 involve other branches of government including CDC who are
23 here today also, and the industries, and the consumers and
24 we'll all be at the table together doing the collaboration
25 that we need to get this done.

1 And so, I really am happy to see that FSIS already
2 had this on their agenda when I came to town. Since I met
3 with Barb Masters and said we need to do something about
4 *Salmonella*, she said, you need to get to Athens, Georgia,
5 because that's where we are going to start this project.

6 There's three things that I think we should have
7 as goals. And the first, we've got to determine what
8 interventions are already currently available to the
9 producers that can form the basis for best management
10 practices that will reduce the load of *Salmonella* in poultry
11 before slaughter.

12 Second, we need to look at the research, I failed
13 to mention when I said in the room we have the producers and
14 the consumers and CDC and FSIS, but we also have the
15 researchers. And we will listen to them also. But we need
16 to look at the research for promising new hazard
17 interventions. Identify what needs to be done, what can be
18 done and what will work to make sure we use them at the
19 production level to lower those *Salmonella* loads.

20 And finally we need to make sure we take in a full
21 accounting of where we stand in regard to research. So we
22 can identify gaps in our current thinking and there are gaps
23 there. These gaps then can be filled with action from
24 government academia and industry to reduce that *Salmonella*
25 load.

1 We believe at USDA that everyone has an important
2 role to play in the farm-to-table chain in food safety. And
3 that's one of the reasons why I'm very pleased to have Dr.
4 Merle Pierson and the other leading scientists from the
5 Office of Research Education and Economics here today with
6 us and tomorrow to hear and to listen and to discuss with
7 us.

8 And of course, Merle comes from Food Safety before
9 he went into research. So, he can look at it from many
10 different angles, more than I can at least. But this is a
11 chance for the health professionals, and the science
12 professionals, industry, trade, farm groups, consumer
13 interest groups, all to share their ideas and find common
14 ground to tackling this problem.

15 And I leave you with one last thought that a
16 successful public meeting cannot be measured simply by the
17 research that's being presented or by the quality of the
18 research being presented. Because some of the research
19 being presented will need discussion and debate after it is
20 presented. But we have to take into account the numerous
21 opportunities that we have today and tomorrow to build new
22 contacts with others in the field and to share new and
23 innovative ideas openly that we can take back to our
24 offices, to our agencies and to our universities. And I
25 know for one that I will value this meeting as an

1 opportunity to get to know some of you better. And to get
2 to meet some of you for the first time to open up my avenues
3 of communications. I'm encouraged that you're all here. I
4 know you're dedicated to the issue. We don't have the
5 naysayers here, as Beth might say, we have people who want
6 to think outside of the box here today. So welcome again
7 and thank you for taking time to come to this conference.

8 (Applause.)

9 DR. GOLDMAN: Thank you, Dr. Raymond, and thank
10 you for letting us all know exactly why we're here today and
11 tomorrow.

12 Next it gives me pleasure to introduce someone who
13 is probably familiar to many of you already, and as Dr.
14 Raymond just said, Dr. Merle Pierson was recently a part of
15 the Office of Food Safety. But was just recently appointed
16 the new Deputy Undersecretary for Research, Education and
17 Economics last month. Dr. Pierson was appointed as Deputy
18 Undersecretary of Food Safety in February of 2002 and more
19 recently served as the acting Undersecretary of Food Safety
20 since 2004 until July of this year.

21 Prior to coming to USDA, Dr. Pierson served as a
22 professor of food microbiology and safety at the Virginia
23 Polytechnic Institute and State University, or Virginia
24 Tech. During his tenure at Virginia Tech, he served as the
25 head of the Department of Food Science and Technology from

1 1985 to 1994 and as acting Superintendent for the Center for
2 Seafood Extension and Research from 1992 to 1994.

3 Dr. Pierson is internationally recognized for his
4 work with HACCP, the Hazard Analysis and Critical Control
5 Point Systems and research on the production and control of
6 foodborne pathogens. Dr. Pierson is a native of South
7 Dakota and received his BS in bio-chemistry from Iowa State
8 University and then his Masters of Science and PhD in food
9 science from the University of Illinois.

10 Please welcome Dr. Pierson.

11 (Applause.)

12 DR. PIERSON: Thank you, David, and good
13 afternoon, everyone. Thank you, Dick, for the excellent
14 overview and insight to introduce this meeting, the purpose
15 of it. And I would also like to publicly congratulate Barb
16 Masters who is now not just acting Administrator of the
17 FSIS, but for real Administrator of FSIS. I'm very, very
18 pleased to see Barb in that role.

19 It's really great to be here, to see many
20 colleagues and folks that I've known for quite a few years.

21 Some of you know, especially those of you in the poultry
22 industry, we've had some discussions in recent months that
23 I'm very, very, keen on addressing the *Salmonella* in poultry
24 issue and *Salmonella* in eggs issue and being able to
25 effectively address this whole area.

1 You know, I'm kind of the new guy at Research
2 Education and Extension and I really appreciate the
3 excellent working relationship the REE has and its agencies
4 have with FSIS and other groups, especially the ARS group
5 here in the Russell Research Center who have done just some
6 absolutely superb work on interventions both pre- and post-
7 harvest relative to poultry.

8 My experience as a food safety scientist and with
9 food safety regulation and policy within USDA only reaffirms
10 my belief that research is essential to a strong food safety
11 program. I think, Dick, you very wisely pointed out the
12 importance of research. It's not just doing research to
13 publish another paper, but doing research that can be
14 effectively communicated and effectively implemented in
15 tying in with the policy folks such as FSIS, and obviously
16 it takes a lot of cooperative effect too. It's not just
17 regulations that makes things happen. But it's the industry
18 that implements and really effects those controls.

19 I can only encourage, you know, further
20 interaction between our government agencies as well as with
21 other universities and other researchers and the like. I'm
22 very pleased to see people here from other government
23 agencies, you know, our land grant institutions, industry,
24 and the like. This is just an absolutely excellent turn out
25 for this meeting. It's -- I really appreciate your interest

1 and it shows your dedication to, quite frankly attacking
2 this issue of *Salmonella*.

3 As you all well know, reducing *Salmonella*
4 contamination of poultry has been one of the most
5 intractable challenges in food safety research.
6 Collaboration is vital to finding effective pre-harvest and
7 post-harvest interventions. And as you all know from your
8 own experiences, the best way to control *Salmonella* and
9 other pathogens can be starting at the primary production
10 system. It's one point to start and clearly you don't
11 ignore the rest of the system, but you have to look at a
12 fully integrated approach to addressing such issues.

13 USDA place as much value in working with our
14 stakeholders to find solutions and from my perspective
15 Secretary Johanns is very much committed to improving food
16 safety, as Dick pointed out. And I might say that he's
17 very, very committed to applying the best available science
18 to policy and to articulating policy. There's a very
19 serious dedication there and research is a foundation behind
20 that.

21 USDA is extremely fortunate to have some of the
22 best scientists anywhere, who have devoted their careers to
23 working on developing pre-harvest intervention strategies.
24 One of those researchers is Nelson Cox -- now why would I
25 mention Nelson by name? Not just to embarrass Nelson. As

1 many of you know, you can't embarrass Nelson, okay.
2 However, let me say that Nelson will be joining a very elite
3 group of agricultural scientists when he's inducted into ARS
4 Hall of Fame later this year. Congratulations to Dr. Cox
5 and this is a very, very, very distinct honor to be inducted
6 into the ARS Hall of Fame.

7 I know you have a great line up of experts
8 including Dr. Cox in the program during the next two days
9 and on behalf of Undersecretary Jen and all the REE agencies
10 I hope you have an enjoyable, productive conference and the
11 very best to you, thank you.

12 (Applause.)

13 DR. GOLDMAN: Thank you, Dr. Pierson, I appreciate
14 that introduction and we'll appreciate our continued
15 collaboration with you in your new role.

16 Dr. Barb Masters, as what was just pointed out,
17 was recently appointed the Administrator of Food Safety and
18 Inspection Service on August 1, 2005, after having served as
19 the acting Administrator since March of 2004. She began her
20 FSIS career in 1989, as a veterinary medical officer and has
21 held a variety of posts since that time throughout the
22 agency, both in the field and at headquarters.

23 Previous positions in the agency include director
24 of a slaughter operations staff, branch chief in processing
25 operations, and she supervised the HACCP hotline for

1 employees and industries at the Technical Service Center.
2 Most recently prior to her serving as the Acting
3 Administrator, she was the Deputy Assistant Administrator
4 for Field Operations.

5 Dr. Masters graduated from Mississippi State
6 University with a doctor of veterinary medicine degree and
7 served in a food animal internship at Kansas State
8 University. And she has continued to further her education
9 by taking advance course work in biotechnology at Texas A&M.

10

11 Please welcome our new Administrator Dr. Barb
12 Masters.

13 (Applause.)

14 DR. MASTERS: Thank you, Dr. Goldman, and I
15 certainly want to thank Dr. Raymond and Dr. Pierson for
16 their remarks. And I have the pleasure of welcoming all of
17 you on behalf of the Food Safety and Inspection Service to
18 this public meeting to talk about the advances that we can
19 make in the pre-harvest reduction of *Salmonella*.

20 When I went to Dr. Goldman and asked him if he
21 would be willing to put together this meeting on behalf of
22 the agency, he stepped up to the plate and I certainly want
23 to acknowledge the work that the Office of Public Health and
24 Science has done in putting this meeting together. And I
25 also want to thank the Eastern Laboratory for hosting this

1 meeting. It's no small challenge to put together a meeting
2 of this magnitude and it's no small challenge to get you all
3 through security gates and into buildings like this, so
4 again, thank you, Dr. Goldman and your staff for putting
5 this together.

6 Certainly, our agency has always looked at food
7 safety from the farm-to-table approach. As Dr. Raymond,
8 explained you have to look upstream, up river if you're
9 going to make the kind of changes that we want to make. As
10 we know, food safety doesn't start at the processing
11 establishment or the slaughter establishment. In fact, if
12 you look at our HACCP regulations, we ask the industry to
13 consider hazards before, during and after entry into the
14 establishment.

15 What happens before the animal gets to the
16 establishment certainly has a great impact on the
17 establishment's ability to address hazards at the processing
18 establishment. And it certainly has an impact on our
19 agency's ability to verify what the establishment is doing
20 to address those hazards. While we recognize our regulatory
21 authority is at the regulated establishment, we realize it's
22 critical and what critical impact we can have by looking at
23 the pre-harvest level. Some of the things that we do in
24 that regard is to work with producers to educate them about
25 pre-harvest food safety. Dr. Goldman has a staff and their

1 whole role is to work with producers and to educate them in
2 that area.

3 We work with Dr. Pierson and his missionary and
4 also with private researchers to look at pre-harvest food
5 safety. We conduct farm-to-table risk assessments, with the
6 goal of looking at hazard reduction along the farm-to-table
7 chain. And we hold scientific meetings such as this, so
8 that we can help further best management practices that will
9 hopefully reduce the load of *Salmonella* in poultry before
10 slaughter.

11 I also think it's important for us to recognize
12 that because we are talking about pre-harvest food safety
13 does not mean we as an agency are not going to continue to
14 pay attention to what's happening at the regulated
15 establishments with regards to *Salmonella*. That is where
16 our regulatory authority lies and we are continuing to be
17 concerned about what we are seeing in the establishments.
18 And we recognize by working with the industry, we need to
19 continue to have an impact there. But as Dr. Raymond said,
20 we recognize that you've got to think about where that
21 problem started. The people that were drowning in the river
22 started somewhere.

23 And so, that's why we're here today to think about
24 where is this problem starting. Those chickens didn't get
25 the *Salmonella* at the processing establishment. So, that's

1 what we're here to talk about and hopefully further make
2 some impact.

3 But I do want to share a model that we believe has
4 been extremely successful. We as an agency worked with
5 another segment of the industry. We worked with the beef
6 industry. When we did a risk assessment based on some
7 outbreaks, based on some recalls of *E. coli* O157:H7 in the
8 beef industry. We asked all beef slaughter and processing
9 establishments to reassess their HACCP plans. And in doing
10 so we've seen a reduction in our regulatory sampling for *E.*
11 *coli* O157:H7 and we've also seen reductions based on CDC
12 data and foodborne illness relative to *E. coli* O157:H7. And
13 we truly believe that those reductions have occurred in a
14 large part due to significant industry changes in practices
15 and the design of their food safety systems based on those
16 reassessments.

17 And we believe that you can see similar changes if
18 there's a similar model applied in the poultry industry.
19 When you look at the prevalence of *Salmonella* in our
20 pathogen reduction testing in the poultry industry, if you
21 look at it aggregately, if you put all of our data together
22 we're seeing a downward trend. But if you single out and
23 take the poultry data, we are not seeing that same downward
24 trend, particularly when you look at broiler chickens and at
25 ground chicken. And that is certainly something that causes

1 us to be concerned. Again, that's why we're here today.

2 We've begun to do food safety assessments in the
3 poultry industry. And whether it's based on our doing the
4 food safety assessment of whether it's based on the industry
5 doing their own reassessment of their food safety systems,
6 we believe there can be changes if the industry starts
7 looking at the design of their own food safety systems, that
8 can lead to improvements in the processing of those
9 chickens.

10 In fact, I believe that can lead to our next
11 public meeting -- getting a little ahead of ourselves here.

12 But as Dr. Raymond said, we need to continue moving down.
13 So there's the upstream, but also the midstream. When I say
14 this next meeting, I believe if we could start looking at
15 the improvements made by the industry based on the changes
16 in their food safety systems and if we also look at the
17 scientific literature, we are starting to look at that
18 literature and see what's happening at picking, what's
19 happening at in the scalders, what's happening based on the
20 health of your chilling system?

21 Then let's take the aggregate *Salmonella* data, and
22 what's happening when you start making those processing
23 improvements, and let's talk about all of that in aggregate
24 at our next public forum. I think that will be a good
25 public discussion for us to have in the near future.

1 Because if we take what we learn at this meeting and move
2 that forward, hand in hand, this farm-to-table approach is
3 what ought to get us where we need to be going when we look
4 at *Salmonella*.

5 To borrow again from Dr. Raymond, I also want to
6 recognize there's the downstream. Because we don't want to
7 forget that when we look at *Salmonella*, we also have to
8 remember farm-to-table. Because food handlers also have a
9 critical role in reducing foodborne illness. And I don't
10 want to not recognize the good work being done by some of
11 our outreach programs for the food handlers. FSIS also have
12 programs that look at food handler education with our Fight
13 Bac Campaign. And our Food Safety mobile, and our USDA meat
14 and poultry hotline. So, I do want folks to recognize that
15 we have the pre-harvest. We need to be looking what is
16 happening at the processing plant and we also need to
17 recognize that there's things that happen downstream.

18 Because it's going to take all of this to make a difference

19 Because in closing I think it's important that we
20 all recognize public health is in our best interest. If you
21 didn't believe that, you wouldn't be here. I think we all
22 recognize and all believe that we want to make a difference
23 in reducing *Salmonella* in poultry. And we all want to get
24 at reducing foodborne illness related to *Salmonella*. If we
25 had the magic answer we wouldn't be sitting here, we would

1 just be out there implementing the magic answer.

2 I've been in five poultry plants in the last two
3 days. Everybody is using different interventions.
4 Everybody has a different idea how to approach this problem,
5 there isn't a magic answer and I don't think there ever will
6 be one simple thing that gets us where we want to go. But I
7 think we're heading the right direction by getting together
8 to talk about this. And I think that we're all here
9 together to say, let's come up with some ideas. And I think
10 that the pre-harvest is the place to start.

11 If we start upstream and start thinking about some
12 of the research and some of the ideas, I think it is going
13 to get us where we need to go. So, I certainly applaud your
14 commitment and I challenge you to keep that commitment up.
15 I think that we're headed in the right direction and I think
16 if we work together, and that's why I want to share some
17 ideas of where we might be going, so you recognize our
18 commitment to this.

19 I think if we work together, we can make the
20 difference, so again, I applaud you and I want to let you
21 know that we're in this together. And collaboratively I
22 believe is a word that I heard Dr. Raymond use --
23 collaboratively we can make the difference and we can
24 overcome the challenges that we face. So, again, good luck
25 with the conference and I look forward to learning something

1 the next two days as well.

2 So, thank you very much.

3 (Applause.)

4 DR. GOLDMAN: Thank you, Dr. Masters. We're going
5 to move immediately into the first official section. So I
6 want to offer my thanks to the -- to our leaders here,
7 Doctors Raymond, Pierson, and Masters, for giving us all a
8 very clear charge. And what you've heard from them is not
9 only a clear charge but rather a high level overview of why
10 we are here. This first session we're going to have will
11 help to get into a few more of the details, both from the
12 FSIS perspective as well as from the human health
13 perspective and our colleagues at CDC.

14 So, next on the agenda we have a session titled
15 Why We Are Here. So again, we'll go a little bit more into
16 detail.

17 And first we'll hear from Dr. Alice Thaler from
18 FSIS. She joined FSIS over 20 years ago as a supervisory
19 medical officer, after owning and managing a private
20 veterinary practice for four years. She supervised
21 inspection activities in meat and poultry slaughter in
22 processing plants for six years. She was branch chief of
23 the inspection systems development system in the Office of
24 Policy for eight years where she integrated technical
25 advances into policies and programs and implemented

1 strategies for strategic plans for reducing regulatory
2 burden, increasing accountability and measuring results.

3 In 1999, she joined the Animal Production Food
4 Safety staff as the national program leader for poultry.

5 Since 2003, she's served as the Director of our
6 Zoonotic Disease and Residue Surveillance Revision in OPHS
7 where she leads chemists, toxicologists and veterinary
8 epidemiologists, who help to develop and implement the
9 national residue program and lead scientific evaluation of
10 new and emerging zoonotic diseases as they relate to meat,
11 poultry and egg safety.

12 Please welcome Dr. Thaler, and I'll also ask Dr.
13 Angulo, if you'd join us on the stage as well, as we move
14 into this next session.

15 (Applause.)

16 WHY WE ARE HERE:

17 FSIS PUBLIC HEALTH PERSPECTIVE

18 DR. THALER: Just before we start we just have a
19 few housekeeping things. Of course, the logistics are we
20 are on a very, very tight schedule, so we have one of our
21 veterinarians down in the front row who's going to hold up a
22 little two minute warning sign that's green with a big two
23 on it for the speakers so they kind of know that they're
24 getting to the end and then a nice big zero with a red
25 background so they'll know when we need to cut them off.

1 And the moderators will try to hold the speakers to the
2 schedules, because we do have a tight schedule.

3 We're going to have question and answer sessions
4 after the various sessions of speakers. So if you can hold
5 your questions until that time, we will be carrying
6 microphones through the audience, because there will be a
7 transcript. So we will be reminding you to identify
8 yourself and use a microphone so we can capture all these
9 good ideas.

10 For restrooms, they're certainly on this level,
11 the floor you came in and the second floor. Actually, they
12 said the second floor has a little bit larger facilities
13 than if you tried this floor and the first floor. So that
14 will get us started.

15 All right, when FSIS looks at the FoodNet
16 surveillance data we appear to be on track for our 2010
17 national health target objectives which are in the far right
18 column. With regards to *Campylobacter*, *E. coli* O157:H7 and
19 *Listeria monocytogenes*, this doesn't appear to be the case
20 with *Salmonella*. Of the most common *Salmonella* serotype in
21 people, Typhimurium is actually the only one that has had a
22 sustained decline in incidence over time.

23 And here we see the serotype prevalence of the top
24 broiler and ground turkey isolates from the samples we've
25 taken under a HACCP program. The ground chicken is

1 basically the same isolates as the broilers, which you would
2 expect. You will notice three of them are starred, the
3 Senftenberg, the Redding and the Agona and those are the
4 three that we find in turkeys that we don't find in the
5 broiler top ten.

6 Of the serotype common to poultry products and
7 people you'll see Typhimurium is the predominant human
8 serotype, but it's only the fifth most common in broilers
9 and ground chicken. And it's the seventh most common
10 serotype found in ground turkey.

11 Then when you look at Heidelberg well, it's number
12 two in broilers, number one in ground chicken and ground
13 turkey and it is a fairly frequent serotype causing human
14 illness. So, there's lots of questions about serotypes and
15 hopefully a lot of discussion today regarding that.

16 Here we have the *Salmonella* prevalences of the
17 PR/HACCP verification samples divided by the baseline
18 prevalence to give you an idea of how far up to the baseline
19 standard we are bumping when we get our HACCP results. And
20 you'll see for the most part, poultry products are meeting
21 the regulatory requirements that were established, our
22 baseline levels. And that's a good thing.

23 But when we look at the data and we look at all
24 sizes of establishments and looked at the combined
25 *Salmonella* prevalence, we see this increase for broilers,

1 ground chicken and ground turkey, when you look between 2002
2 and 2003.

3 So, what does this tell us, we're looking at all
4 size establishments together? So if we break it down by
5 size of establishments to give you an idea where the
6 increase is coming from, you can see for broilers it's
7 pretty much across the board for large, small, and very
8 small plants. For ground chicken it's basically the small
9 and the very small plants that seem to be contributing to
10 the increase. But then in ground turkey it's the large
11 plants, we're not sure actually what that means.

12 If you look at the A set samples, and this is a
13 string of samples we take to evaluate whether or not the
14 HACCP sample results indicates that the plant have their
15 food safety program in control, we're doing pretty well as
16 far as meeting and passing the A set, which is the first set
17 of samples. But between 2002 and 2003 we've seen a decrease
18 in the percentage of sets that pass for broilers, ground
19 chicken; and ground turkey, fortunately is not in that
20 category. They have continued to pass 100 percent.

21 Looking at the broilers and the ground chicken by
22 establishment size again, you can see that for broilers that
23 the large and small plants, I guess we don't have the
24 samples for the very small plants, are contributing, and for
25 the ground chicken it's only the small plants that seem to

1 be having fewer A sets pass.

2 So as scientists, we're concerned in general about
3 what does this increase mean and what could we do to reverse
4 what we see as a potential trend when looking at all size
5 establishment and for these three product categories. So,
6 the agency will be examining *Salmonella* data from 1998 to
7 the present to try to identify which specific plants appear
8 to be displaying these negative performance trends. And we
9 have our standard procedures of having enforcement
10 investigation and analysis officers conduct in depth HACCP
11 and sanitation verification reviews at the facilities to try
12 to see if we can make sure this trend doesn't continue.

13 Achieving reductions in pathogens again, we hope
14 that will reduce illness and again a reminder that it's
15 important for all segments of the food production chain and
16 consumers to properly handle poultry products to guard
17 against foodborne disease. But this is where we play a role
18 at the slaughter plants.

19 A little bit of an overview of this meeting now,
20 to have an idea of what we're going to cover, what the
21 speakers will cover. You've looked at the agenda, but the
22 public meeting's going to consist of presentations on
23 research and on practical experiences at reducing *Salmonella*
24 in poultry, at the production level, and how that hopefully
25 integrates into poultry that comes to the plant. How that

1 improves quality of poultry being presented for slaughter.

2 The meeting's an opportunity to provide input into
3 the process and raise concerns about areas that are not
4 currently under investigation. Are we looking at the right
5 things? We're also very interested in the economic impact
6 of implementing new practices. There may be something that
7 works but it's not going to be economically practical and it
8 needs to be feasible. And then the impact of food safety
9 hazards on the market stability of poultry products. For
10 example, there are foreign countries that have set a
11 standard of zero *Salmonella* and how does that relate to our
12 ability to reach those global markets.

13 We have three main goals for the meeting. The
14 first is to determine whether the interventions available to
15 producers now can form the basis for best management
16 practices to reduce the load of *Salmonella* in poultry before
17 they enter slaughter.

18 The second goal is to identify promising
19 interventions and determine what steps are needed to be
20 taken to make these interventions available at the poultry
21 production level.

22 And the third is to identify which research gaps
23 with respect to *Salmonella* control at the production level
24 should be the focus of the research community, and that
25 would include government, academia and industry.

1 Our intent and we stated it in the Federal
2 Register notice is to try to pull all the information
3 together that we get from this meeting and from any other
4 sources we can get our hands on, and develop some level of
5 compliance guideline material that would be available for
6 producers. Basically, our version of a best management
7 practice. So, that is the intended outcome.

8 So, we're going to try to do what we can to put up
9 the barriers to *Salmonella* and get on with food safety
10 improvement.

11 Guys, do we have a blank slide.

12 (Applause.)

13 Our next speaker is Frederick J. Angulo. Dr.
14 Angulo is the Chief of the Foodborne Diseases Active
15 Surveillance Network and the National Antimicrobial
16 Resistance Monitoring System Unit for the Center of Disease
17 Control. He's been an medical epidemiologist and
18 epidemiologist intelligence service officer for CDC since
19 1995.

20 Before joining CDC, Dr. Angulo worked for NIH UCLA
21 School of Public Health and served in the United States Army
22 Veterinary Corp. He's received the CDC Neperno Citation for
23 outstanding scientific paper, and the CDC James Steele award
24 for outstanding contributions in veterinary public health.

25 Dr. Angulo received his MS in microbiology from

1 the University of San Francisco and his doctorate of
2 veterinary medicine and masters of preventive veterinary
3 medicine, specializing in epidemiology and a doctorate in
4 philosophy in epidemiology from the University of
5 California. And his presentation will be human health
6 burden of *Salmonella* infections in the United States and the
7 contribution of poultry.

8 (Applause.)

9 HUMAN HEALTH BURDEN OF *SALMONELLA* INFECTIONS IN THE UNITED
10 STATES AND THE CONTRIBUTION OF POULTRY

11 DR. ANGULO: Thank you very much for the
12 invitation to be here. I'd like -- much of the information
13 that I have about the -- that I'll cover is coming from
14 FoodNet data, so just to remind us of the history of
15 FoodNet. FoodNet was established in 1996 and it is a
16 collaboration between two different departments, the
17 Department of Health and Human Services and the U.S.
18 Department of Agriculture and ten state health departments.

19 FoodNet has the objective to determine the burden
20 of foodborne diseases, to monitor the trend of foodborne
21 disease over time and to attribute that burden to specific
22 sources. FoodNet currently has, as I mentioned, ten states
23 that are participating. This is 15 percent of the U.S.
24 population in the FoodNet sites. Citing 2004 data,
25 *Salmonella* is the most common -- was the most commonly

1 isolated bacterial pathogen in surveillance.

2 As has been described, there is exciting things
3 happening with the surveillance today, there are important
4 declines that have occurred with several pathogens. But
5 there's been little change of *Salmonella*. These show some
6 of those declines. You read the scale, anything below the
7 one is a decline and you see across these pathogens listed,
8 you see the declines that have occurred.

9 In particular, I'd like to highlight as others
10 have mentioned, this remarkable decline of *E. coli* O157
11 infections, especially in the last two years. In fact, the
12 decline of *E. coli* O157 has been so remarkable and rapid
13 that we are below the healthy people 2010 objective, the
14 national health objective that was established. And we
15 sought to reach that goal by the year 2010. So we're there
16 five years ahead of time because of this remarkable decline.

17 It's noteworthy that this decline occurred in the face of
18 the decline that are also seen with the FSIS data. Many of
19 you who are familiar with these data recognize that prior to
20 the year 2000 there was a less sensitive test method that
21 was used.

22 After 2000, then the data become comparable. And
23 you see in the years 2000, 2001, and 2002, there was little
24 change in *E. coli* O157 prevalence in ground beef and that is
25 also the same as the human illness incidence. And then a

1 remarkable decline in '03 and sustained decline in '04
2 captured in the FoodNet surveillance data of ill persons.

3 We're in the process of doing a collaborative
4 study with the national cattle, excuse me, with the American
5 Meat Institute in which they are surveying all the meat
6 processing plants to find out what were the interventions
7 that did take place that led to this remarkable decline. I
8 highlight it because as others have mentioned that it really
9 is a wonderful success story that we want to capture this
10 case study of a successful intervention. It's also quite
11 exciting could have this collaboration with the American
12 Meat Institute, with some good news. To try to capture what
13 exactly contributed to this decline.

14 Which brings us to *Salmonella*. And what is
15 happening with *Salmonella*? Well, there's been little
16 changes I've mentioned in *Salmonella*, there's some noises
17 that have gone up and down. But it has not declined. In
18 fact, it's not declined to such an extent that we are in
19 danger of not achieving our national health objective. In
20 fact, we're at the same place that we started when we set
21 this goal. And therefore the total burden that we estimate
22 caused in terms of human illness caused from *Salmonella* is
23 that there are over a million people infected each year with
24 *Salmonella*. Resulting as you see on the slide in tens of
25 thousands of hospitalizations each year and hundreds of

1 deaths.

2 The USDA Economic Research Service estimates that
3 *Salmonella* costs over \$3 billion a year. So that begs the
4 question, why isn't *Salmonella* declining in the face of
5 remarkable interventions being taken by many food processing
6 groups. Well, it's useful to look at *Salmonella* across the
7 multitude of serotypes and in particular highlight the
8 serotypes that cause the most human illness. And this is
9 Typhimurium which causes 20 percent of human illness,
10 Enteritidis 15 percent, Newport 10 percent, Javiana 5
11 percent and Heidelberg 5 percent. And there's a newcomer to
12 the list number 8 in the top serotype to humans, which I
13 will highlight at the end. But together these lists of
14 serotypes result in 60 percent of human illness.

15 And it's worthwhile to note that amongst all those
16 top serotypes, some of them are declining, and this is
17 *Salmonella* Newport, the third most common serotype of humans
18 and notice the similarity between the decline in *Salmonella*
19 Newport and the decline of *E. coli* O157 in the last two
20 years. It matches our understanding of the reservoir of
21 Newport, that being cattle, and we believe matches the -- is
22 a reflection of intervention made -- that beef processing
23 that resulted in this remarkable decline in Newport.

24 So, my question is, is it possible that *Salmonella*
25 is declining in beef but is in fact increasing in other

1 meats? This is a slide, to answer this -- to begin to look
2 at this complex question we can use other sources of data.
3 In particular we have a collaboration with the Food and Drug
4 Administration in a FoodNet/NARMS retail meat study. In
5 this study we -- in each of the ten FoodNet sites personnel
6 go to grocery stores and purchase 10 packages of four
7 different types of meat each month and test it in the
8 laboratory for presence of *Salmonella* and *Campylobacter*.

9 What's noteworthy on this and granted this is not
10 a random sample of meats in grocery stores, it's a
11 convenience-based sample. But even with that non-random
12 sampling, it is notable that the prevalence of *Salmonella*
13 found on chicken breasts in grocery stores has remarkable
14 increase in the year 2004 compared to the prevalence that
15 was seen in 2002 and 2003. In many ways, this seems to
16 reflect what has happened in the HACCP samples that we just
17 saw demonstrated.

18 So, our question, the impression is that
19 *Salmonella* is increasing in chicken -- the question is, is
20 there a consequential increase in chicken associated human
21 *Salmonella* infection? To look at this more closely we find
22 it might be helpful to focus on four of the serotypes that
23 you see listed. These four serotypes together make up 43
24 percent of all human illness of *Salmonella*. When you look
25 at the three most common of those serotypes, this picture

1 emerges. The bottom line is Typhimurium. Typhimurium had
2 an interesting decline in the first couple of years since
3 baseline. And has been relatively constant since 2000.
4 Enteritidis and Heidelberg shown hovering around the central
5 middle line have had no decline since baseline.

6 What do we know about *Salmonella* Typhimurium?
7 While from a wide variety of data sources we know that it is
8 found in all food animal reservoirs and that we are
9 currently working on efforts to attribute the burden of
10 Typhimurium to the specific reservoirs. Important to that
11 process is we know recognize that 5 percent of human
12 Typhimurium infections in the United States are acquired for
13 travel. We do recognize poultry as an important source of
14 Typhimurium. We cannot say with extreme precision what
15 proportion of illness, of Typhimurium illness, is attributed
16 to poultry.

17 What about Enteritidis and Heidelberg? Well, with
18 Enteritidis and Heidelberg, we recognize that with
19 Enteritidis in particular that eggs are an important source
20 and also the broiler meat is an important source. We've
21 done several sporadic case control studies, two of them
22 recently, that demonstrate that a way to acquire *Salmonella*
23 Enteritidis infection is by eating or by contact with --
24 contact with broiler meat.

25 Also, note that 22 percent of *Salmonella*

1 Enteritidis infections are associated with international
2 travel. It's amongst the greatest percentage of travelers
3 of all the serotypes. So the total burden of *Salmonella*
4 Enteritidis, when you look at domestically acquired burden
5 should -- would be lower.

6 What about *Salmonella* Heidelberg? We also
7 recognize a new development in the last several years that
8 Heidelberg has been increasingly associated with eggs. Now,
9 we recognize Heidelberg as a broiler meat issue
10 predominantly, but the finding of Heidelberg in outbreaks
11 that involve eggs is noteworthy. And in fact, there's been
12 very interesting work done by Dr. Gast, here at the
13 Agricultural Research Service demonstrating the ability of
14 Heidelberg to be passed in an intact egg.

15 Well, this doesn't project very well and I
16 apologize, but this is the other serotype that I wanted to
17 highlight. And the scale is different here because the
18 increase is so remarkable it doesn't fit on the other scale.

19 And shown in a color that you cannot see but maybe you see
20 the black dots that's Typhimurium which you see the subtle
21 decline of Typhimurium since baseline, it's the lower
22 collection of dots. The line that's at the top is a new
23 serotype of *Salmonella* that we are calling and others are
24 calling monophasic Typhimurium, it's actually more actually
25 known by its antigenic formula name of 1 4, [5], 12:i --

1 monophasic Typhimurium will also describe it and it has had
2 a remarkable increase in the last couple of years.

3 In fact, the increase has been over a 1000 percent
4 since baseline. So where is 1 4, [5], 12:i, this is a group B
5 *Salmonella* and where is it coming from? Well again looking
6 at the FoodNet/NARMS retail meat study, it's only isolated
7 15 times off of meats. And all 15 were from chicken. Our
8 impression is that chicken may be an important source and in
9 fact one of the key scientific questions is to discern what
10 the contribution of this new serotype is in the last -- it
11 really has emerged in human illness in the last two years --
12 to really understand its contribution to this last two years
13 of events in the HACCP data. Only one percent of human
14 infections of the monophasic Typhimurium are associated with
15 travel.

16 So, in general it appears that *Salmonella* is
17 increasing in chicken HACCP data and a limited amount of
18 data from retail meat sampling. And it also appears that
19 chicken-associated human illness may be increasing, which
20 leads us to the last objective of FoodNet.

21 That is, FoodNet sees as a fundamental objective
22 to attribute the burden to specific sources. This is our
23 attribution exercises which are in their infancy. These CDC
24 attribution exercises include trying, can be viewed as a
25 qualitative risk assessment taking to human illness and in a

1 top down approach partitioning it to the specific sources
2 through a variety of different techniques. One technique is
3 point of consumption attribution. A second technique is
4 point of processing attribution.

5 With point of consumption attribution we will use
6 information from the outbreaks with are the actual foods
7 that the people ate that made them sick. And we'll also use
8 information from sporadic case control studies. And we'll
9 blend that information together to get a single best measure
10 of the sources of the food that cause the illness in people
11 that became ill.

12 A second approach is a point of processing
13 attribution it's a molecular library approach by comparing
14 fingerprinted isolates from HACCP samples and human samples.

15 We can find indistinguishable strains in both collections
16 and attribute the illness to those collect -- to the sources
17 of where those indistinguishable strains have been
18 identified. This approach, the point of processing
19 attribution approach, has been very successful in Denmark.

20 Each year Denmark and their annual zoonoses report
21 publishes a *Salmonella* count. And this is the *Salmonella*
22 count from Denmark from 1998, more recent counts are
23 available. You see a pie chart and this is human illness
24 partitioned to the sources. And so they -- of all the human
25 *Salmonella* infections that occurred in 1998, they judged

1 that 12 to 17 percent of them were due to travel and that 45
2 to 50 percent of them were due to eggs. We are well
3 progressed to try to develop a similar model in the United
4 States. Why is this exciting? Because, this is the trend
5 data, and when you look at trend data in essence each of
6 these years is a pie chart and each, therefore, when you put
7 all those pie charts together year to year, you can look at
8 trends of commodity associated illness.

9 And notice in yellow, the trend of broiler
10 associated *Salmonella* infections, this is human infections
11 that are broiler associated through this model and you
12 notice the -- the remarkably high count in 1988, and then a
13 decline, and a sustained low amount. I highlight that
14 because they have well documented successes in controlling
15 *Salmonella* in the broiler meat industry that results in a
16 consequential decline in human illness.

17 The other information on this graph shows a surge
18 in pork associated *Salmonella*, which came under control and
19 a surge of table egg associated *Salmonella* human infections
20 that also came under control based upon different
21 interventions. I think there's clear evidence from Denmark
22 that it is possible to reduce *Salmonella* in chicken and
23 thereby reduce human illness.

24 So, in summary I would conclude that the human
25 health burden of *Salmonella* is high, additional efforts are

1 needed to meet the national health objectives. Human
2 illness data is consistent with the retail food data and
3 also with the HACCP data. Suggesting an increased
4 prevalence of *Salmonella* contamination of chicken in the
5 food supply and a possible increase or at least not a
6 decline in chicken associated human illness.

7 And further attempts are needed to specifically
8 attribute the serotypes to their sources. And additional
9 sub-typing efforts will be helpful in this regard. Poultry
10 are an important source of several of these serotypes
11 including stable serotypes like Enteritidis and Heidelberg
12 and emerging serotypes like monophasic Typhimurium. And we
13 have particular concern that this monophasic Typhimurium may
14 be a major contributor to what we're seeing in the HACCP
15 data. Efforts have been successful in other countries to
16 reduce the prevalence in chicken and to reduce human
17 illness.

18 Next steps, attribution needs to continue, in
19 particular we have an exciting collaboration with ARS and
20 other partners under -- trying to understand *Salmonella*
21 Kentucky. We recognize *Salmonella* Kentucky to be common in
22 -- in chicken, but uncommon source of human illness,
23 however, it's clearer that they share the same strains. So
24 some Kentucky do cause human illness. But we need to learn
25 about pathogen load and infectious dose. We recognize all

1 serotypes of *Salmonella* are capable of causing human
2 illness, that in fact it's an issue of infectious dose.

3 And then, finally, I think it's critical that we
4 understand the contribution of monophasic Typhimurium. With
5 that I'll be glad to participate in discussion.

6 (Applause.)

7 DR. THALER: Can we have the lights on?

8 So we have just a short question and answer
9 session, but we want to get it off to a good start, so we
10 can get questions answered up front about the broad picture.

11 And we have microphones that will be going through, if you
12 would please raise your hand and speak into the mic and
13 identify yourself for the record. Any questions.

14 DR. GONDER: This is Eric Gonder. How has the
15 incidence of human salmonellosis in Denmark changed over the
16 years please?

17 DR. ANGULO: Well, it's a complex -- the question
18 was how has incidence of human *Salmonella* in Denmark changed
19 over the years. And that graph that I showed in fact, was
20 human data that has been partitioned to the source of the
21 human infections through this model. And so, overall there
22 has been a decline, but in some commodity associated illness
23 there's been increases and in others there's been declines;
24 so it's a mixture of many sources. That's the beauty of the
25 model. So, you see I tried to highlight on the graph, the

1 yellow bars were the broiler -- were the chicken associated
2 *Salmonella* incidence which declined over time. But you
3 notice there was a surge of swine associated human illness
4 and also surge of egg associated human illness.

5 So, your question is trying to look across all
6 that and there's so much noise in that, that we want to get
7 down to the specific source associated human illness.

8 DR. KELLEY: Lynda Kelley. What methods were they
9 using in Denmark for attribution, if they were just trying
10 to human illness?

11 DR. ANGULO: Right.

12 DR. KELLEY: Were they using epidemiologic data as
13 well or strictly some type of that?

14 DR. ANGULO: Thank you, for the question. It's a
15 molecular library approach. It's a complex approach that
16 actually has -- it's quite mature from a statistical point
17 of view now. It's a Bayesian Monte Carlo simulation
18 approach but in essence it boils down to ultimately being a
19 molecular library approach where you compare the human
20 strains to the animal strains and then partition human
21 illness.

22 DR. KELLEY: What method are they using for
23 molecular typing, is it Steele, is it Smith, what are they
24 using?

25 DR. ANGULO: It varies on the degree of

1 specificity they need. In many incidences serotype is
2 sufficient because in some farm animal reservoir -- it's
3 only found in one, some serotype is only found in one
4 reservoir. In other incidences like Typhimurium they have
5 to use phagotyping and sometimes that's not sufficient they
6 use MLST or PFGE, there is not a consistent approach because
7 you only do what is necessary to fingerprint a strain.

8 DR. KELLEY: Thank you.

9 DR. STERN: It's always interesting to hear the
10 relating of Nordic countries to the United States. There
11 are some differences between the Nordic countries and the
12 United States. One is in scale of industry and up until
13 very recently I don't know where the EU is really going, but
14 how -- there is a certain amount of size consideration. We
15 probably will have a much more difficult time of reproducing
16 the sort of work that you're looking to do as to what was
17 done in Denmark and I was wondering if you could comment on
18 that?

19 DR. THALER: For the record just identify
20 yourself.

21 DR. ANGULO: That was Norm Stern.

22 DR. THALER: I know.

23 DR. ANGULO: And he was asking about the
24 similarities and differences between the U.S. poultry
25 industry and Denmark poultry industry. And of course

1 they're remarkably different in terms of scale. Although,
2 20,000-bird houses in Denmark are the norm just like they
3 are the norm for many parts in the United States. So,
4 although the scale is much larger, the actual production
5 units might be very similar. But at production there are
6 many differences. There are EU oversight on the use of
7 chlorine. There is no use of chlorine, they use -- they
8 don't use water chillers, they use -- they will use air
9 chillers. So, there are differences in processing, that's
10 what's great, thank goodness there are differences because
11 it let's explore what's successful and what is less -- what
12 doesn't work. And then, let's take advantage and capitalize
13 on those that appear to be working.

14 DR. THALER: We probably have time for one more
15 question. Do you see any. All right, thank you very much,
16 Dr. Angulo.

17 (Applause.)

18 DR. THALER: I'd like to introduce the next
19 speaker, which is Dr. Bhabani Dey, he has a degree in
20 veterinary medicine and an MS in microbiology, an MPH and
21 PhD in Food Science from the University of Missouri,
22 Columbia, Missouri. He works for the USDA, FSIS, where he
23 coordinates and manages activities in food safety and animal
24 and egg production projects. His areas of research interest
25 are food microbiology, veterinary public health and chemical

1 residues in meat, poultry and egg products. He's authored
2 many scientific articles and presented numerous papers
3 nationally and internationally.

4 Dr. Dey was the lead editor of the FSIS
5 microbiology lab book in 1998. He's a member of the
6 American Society for Microbiology, Sigma Xi, Gamma Sigma
7 Delta, and the National Registry for Microbiologists.

8 And his topic is Industry Efforts to Control
9 *Salmonella* Enteritidis, *Salmonella gallinarum* and *Salmonella*
10 *pullorum*.

11 INDUSTRY EFFORTS TO CONTROL *SALMONELLA* ENTERITIDIS,
12 *SALMONELLA GALLINARUM* and *SALMONELLA PULLORUM*

13 DR. DEY: Thank you, Dr. Thaler, for those kind
14 words. I'm going to do the moderator and not the speaker.
15 And the first session, Industry Efforts to Control
16 *Salmonella* Enteritidis *Salmonella gallinarum* and *Salmonella*
17 *pullorum* has three papers.

18 The second session is Entitled Current Broiler and
19 Turkey Pre-harvest Production Practices, has two papers.
20 So, the first session will have three papers and the first
21 paper will be presented by Ms. Kennedy.

22 Ms. Kimberly Kennedy, is the Pennsylvania Egg
23 Quality Assurance Program Coordinator for the Pennsylvania
24 Department of Agriculture. She currently coordinates and
25 monitors environmental manual test program and flock

1 inspection on 311 PEQAP flocks. She formerly was research -
2 - senior research technologist at the Penn State University
3 with *Salmonella* Enteritidis PEQAP program. Ms. Kennedy's
4 work at Pennsylvania State included the isolation and the
5 identification of *Salmonella* species from other bacterium
6 and differentiation of species of *Salmonella*.

7 Ms. Kennedy has a bachelor of science degree in
8 animal bioscience technology and management from Penn State
9 University. Ms. Kennedy.

10 REVIEW & UPDATE OF PENNSYLVANIA EGG QUALITY ASSURANCE
11 PROGRAM

12 MS. KENNEDY: Okay, hello. PEQAP is the
13 Pennsylvania Egg Quality Assurance Program. Basically it's
14 the program that we work with the industry to help reduce
15 *Salmonella* Enteritidis, SE, in eggs. It is a HACCP type
16 program. The hazard is the SE in eggs, the critical control
17 points are SE-free chicks, SE-clean environment and egg
18 refrigeration and processing. This program began in 1994
19 and currently as of July of this year we have 313 flocks
20 that are on the program that I monitor. And that's about 85
21 percent of Pennsylvania's shell egg production.

22 This chart shows how the numbers have been
23 decreasing from positives since 1992.

24 Environmental testing is what this program is
25 based on. We require test of chick papers and manure drag

1 swabs throughout different stages of the flock's life cycle.

2 These are some other swabs that we collect if we cannot
3 collect manure drag swabs. Our swab testing is done at two
4 of our laboratories. New Bolton Center is one and the other
5 is Penn State University.

6 Now, if an environmental manure drag swab or chick
7 paper goes positive we require egg testing and it's a 1000
8 eggs that are required, four times at two week intervals.
9 And if any eggs are positive, immediate diversion is
10 required. And testing will continue. And egg testing is
11 done once again in the two laboratories and it's very
12 similar to the environmental testing.

13 Okay, we require our flocks to be in compliance,
14 and it's where every flock is inspected twice a year by a
15 Pennsylvania Department of Agriculture inspector. We use
16 the same inspection form and we do have -- I think it's
17 Maryland and Ohio, we have some out of state flocks that are
18 on our PEQAP program. They're required to send their
19 inspection forms in. And also, those two states pay for the
20 testings. And the states within Pennsylvania that are on
21 PEQAP, PDA picks up the charge for the testing.

22 C&D inspections, cleaning and disinfection, that's
23 also required for a house that's gone positive. And
24 something the we newly started this year was, paying -- to
25 try to get these flocks back into compliance if they fail

1 inspection to go and test environmental positive, they're
2 going to be paying for that testing for the flock unless
3 they can get back into compliance by requesting a
4 reinspection.

5 Now, I'm going to go over our inspection form a
6 little bit here. I have a lot of slides, but I'm trying to
7 get through this quick. We have 10 criteria that we inspect
8 the house on and if you pass eight out of ten you get an 80
9 percent and you will pass inspection. Now, they get a
10 reinspection, that's what I just touched upon a little bit,
11 briefly. You can have two reinspections within a six month
12 period for your flock to get back into compliance and it's
13 highly recommended because then we won't charge you for the
14 testing. This is what our inspection form looks like, it's
15 a standardized inspection form.

16 Okay, I'm just going to touch briefly, I have some
17 pictures here on what our inspectors actually look for.
18 This is along the outside of the building. We want
19 vegetation and debris maintained. This is acceptable. We
20 have unacceptable, we have overgrowth of vegetation is
21 unacceptable. You can use livestock to control your
22 vegetation. Now, any type of debris leads to rodents and
23 through a lot of research they have come to the conclusion
24 that rodents are definitely carriers of SE. There's a
25 rodent on the shelf there, I don't know if you can see it.

1 Okay, another criteria is holes, which is
2 structural architectural rodent exclusions. Poultry holes,
3 holes within the poultry building, you really want to try to
4 minimize them. And that's what our inspectors look for and
5 talk with our flock owners and producers about. That's just
6 an open pit door. If you can prove that you can seal the
7 door you will be acceptable, that's something that we just
8 newly passed. Before if the pit door was open you got
9 failed, but now, you just have to prove you can close it.

10 If you can put anything up against the door, and a
11 new regulation with organic flocks, there's organic outdoor
12 access and PEQAP just recently approved that you can have
13 outdoor door open and you will pass an inspection as long as
14 you prove you can close it.

15 Bait stations and tin cats are a big part of our
16 PEQAP program. Anywhere there's any opening by the pit door
17 you should have bait stations or the tin cat. The tin cat
18 is a way that a mouse can go in, like a mouse trap, and they
19 stay in there live and then it's up to the flock owner to
20 dispose of them. That's a maintained bait station.

21 Rodent control log book, a lot of our poultry
22 producers require this of each owner, and also we require it
23 on the PEQAP program, just so that we know that you're
24 actually keeping bait inside, you're changing your bait.
25 You're actually record the number of mice. This is what a

1 log looks like.

2 Rodent indexing, this is not counted in our
3 pass/fail. We used to count number of rodents, but that's
4 changed. Industry wanted us to change it, but we do keep
5 track of it, but it is not counted against anyone.

6 Sanitation, keep the place clean. We don't want
7 dirty equipment, dirty egg cooler. We don't want any debris
8 when it can actually be cleaned down. This is unacceptable
9 of course. That's very clean, probably brand new equipment.
10 Same thing, no garbage piled in the coolers. And believe
11 me, we have seen it and they do get failed for it. That of
12 course is acceptable.

13 Temperature is 55 degree or less. It's very, very
14 important, if it's 56, 57 -- we are pretty stringent on
15 this. It has to be 55 or less.

16 And then, tin cats, this is what you use to
17 calculate the rodent index, we have to have a number -- a
18 minimum of 12. If you have any less you're going to fail.
19 If they are not functioning properly you're going to fail.
20 So, our inspectors are pretty stringent on this too. And
21 they're very easy to pick up and clean out.

22 Now, this is just -- we recommend more bait
23 stations and tin cats inside the house. That just shows a
24 bait station, that's actually, shows some baits, even though
25 the lid's off. You can put bait on pit ledges. Bait types,

1 we think that bait should be rotated.

2 Tracking powder can be used. Just fill any type
3 of holes, if you have holds inside we want them filled, just
4 like holes outside. Insulation, that's a thing to look for.

5 Cinder blocks you can patch those holes up with a bunch of
6 materials. This is open, rodents are everywhere in poultry
7 houses, you've just got to try to keep them out. Different
8 materials we use, suggest to use for holes.

9 And basically, as long as the poultry building
10 inside and out is cleaned you're going to pass for a tier
11 11, which is poultry sanitation. We don't want no
12 unnecessary amounts of feeds or birds in the pit. We fail
13 that part of the inspection would probably be failed.

14 That just shows that the feed spill is not
15 acceptable at the end of the feed bin. Egg and feed spills
16 at the front of the pit are unacceptable for our program.
17 Eggs in the aisleway, we do not approve of that. Manure on
18 beams, it has to be below eight inches. Rodents, will
19 actually go and live underneath that manure and get into
20 those beams, I've seen it. That's a good pit basement, we
21 look for clean. Outside the building, that's not
22 acceptable. That's just bad sanitation.

23 Packing supplies we work with our producers, we
24 don't grade this against them. If there's dirty packing
25 supplies that come in, we will just make a note of it and

1 myself or we work with Penn Ag Industries will contact the
2 producer -- the supplier of the packing supplies for that
3 producer. And there's just a picture of the condition of
4 packing supplies.

5 Our program works with, it's a team effort with
6 Pennsylvania Department of Agriculture, industry. We do
7 trace back investigations. I haven't partaken in one, but I
8 know one recently occurred last year. So, we do keep very
9 accurate records. There's many people that did help me with
10 this presentation.

11 But basically, what I want to say, it does start
12 at the level where the producers are, that's from what I'm
13 learning. If you can work with the producers, work with
14 your industry, you can try to reduce *Salmonella* in poultry.

15 Thank you.

16 (Applause.)

17 DR. DEY: Thank you. The next paper on this
18 session will be Prevention of *Salmonella* Enteritidis in
19 Shell Eggs During Production. It will be presented by
20 Howard Magwire, Director of Government Relations, United Egg
21 Producers.

22 Mr. Magwire, after retiring as the Deputy
23 Administrator of Poultry Programs for the Agricultural
24 Marketing Service in 2001, joined the United Egg Producers
25 and the United Egg Association in Washington, D.C. as the

1 Director of Governmental Relations in 2004.

2 UEP, the United Egg Producers, represents the
3 nation's shell egg producers while United Egg Producers --
4 United Egg Association, represent the further processors of
5 eggs into liquid, frozen and dried egg products.

6 He's a graduate from Wayne State College, Wayne,
7 Nebraska.

8 Mr. Magwire.

9 (Applause.)

10 PREVENTION OF *SALMONELLA* ENTERITIDIS IN SHELL EGGS
11 DURING PRODUCTION

12 MR. MAGWIRE: First, like Dr. Raymond and Dr. Dey
13 said, I moved from Nebraska to Washington. But it was a
14 long time ago and I don't remember why anymore.

15 (Laughter.)

16 MR. MAGWIRE: Thank you for the opportunity to be
17 here and talk about what egg farmers are doing. And
18 particularly Dr. Raymond and Dr. Pierson and Dr. Masters for
19 giving us the opportunity to explain some of the experience
20 that U.S. egg producers have had in reducing *Salmonella*,
21 specifically *Salmonella* Enteritidis in shell eggs. And I
22 might mention that this is also a learning experience for
23 me, because I plan to take away a lot of good information
24 from here.

25 When I got the invitation to speak, it said, use

1 your research knowledge or practical experience to talk
2 about reducing *Salmonella* at the poultry production level.
3 Well, I'm going to talk about practical experience in
4 reducing *Salmonella* in eggs at the production level.

5 As noted up here, the majority of our products
6 does not move through an FSIS inspected plant right now.
7 About two thirds of the shell eggs that are produced go to
8 processing plants where they're washed, graded, sized and
9 packed into cases or cartons for consumers. USDA does come
10 to those plants FSIS or AMIS goes into them each quarter to
11 look for diversion of certain low quality eggs. And also,
12 FSIS has a refrigeration requirement.

13 UEP represents about 95 percent of the shell eggs
14 that are marketed in the United States. United Egg
15 Association represents a little over 90 percent of the
16 liquid, frozen and dried egg products that are marketed in
17 the United States. They take up about a third of all the
18 shell eggs produced here. And of course all of those plants
19 are under continuous FSIS inspection.

20 Going back a little bit in history, the contents
21 of eggs, that is the egg meat, were long recognized as
22 practically free from bacteria. We thought that all we had
23 to do was properly wash and sanitize them, refrigerate them
24 and store them, and we would not have problems. But in
25 fact, I think back in the 1980s the American Egg Board,

1 which promotes eggs, even had several egg-containing recipes
2 for food that recommended the use of raw shell eggs in
3 uncooked food products. Of course they no longer do that.

4 In the late '80s a medical doctor working at CDC,
5 Dr. Mike St.Clair, recognized that there was an increase in
6 the number of *Salmonella* Enteritidis outbreaks in the United
7 States. And before that we haven't heard about *Salmonella*
8 Enteritidis. But most importantly to the egg industry, Dr.
9 St. Louis (sic) observed that many of those outbreaks were
10 associated with the consumption of shell eggs or food
11 containing eggs.

12 For about a two year period back in the late '80s
13 and early '90s, I followed every outbreak of *Salmonella*
14 Enteritidis, that we heard about from industry, from CDC,
15 from USDA or FDA. There were a lot of outbreaks to follow.

16 And each one of those at that time, we found there was
17 sometimes temperature or other abuse of the eggs or the food
18 that had the eggs incorporated into it.

19 Nevertheless, when USDA, at that time began trace
20 backs to find the cause of the outbreak, they sometimes
21 could identify a farm where the shell eggs originated from
22 and in some instances they found small numbers of SE in eggs
23 at those farms. It is hard to confirm, but they did find
24 them. Obviously we had to do something about it.

25 At that time the things that the egg people

1 thought about were washing and sanitizing and things like
2 that. And then the researchers told us about a new
3 phenomenon to egg producers and that was transovarian
4 transfer of the organism. So we had to learn what that was
5 about and regroup and take action accordingly.

6 To digress for just a little bit here from the egg
7 farms to the egg processors, since they are regulated by
8 FSIS, and why would egg further processors be concerned with
9 SE? Well, of course in '88 that became an immediate problem
10 for all farmers and we'll talk about that in a little bit.
11 But FSIS requires manufacturers of liquid, frozen, and dried
12 egg products to pasteurize all their products and test
13 finished products for the presence of *Salmonella*.

14 So, why should we be concerned? It began over 30
15 years ago, processors recognized that if they wanted to
16 consistently produce high quality *Salmonella*-negative
17 product they needed to improve the quality of shell eggs
18 broken. That is, they need to keep bacteria level as low as
19 possible in raw materials coming into the plants, including,
20 levels of SE. This seems pretty elementary today, but 40
21 years ago pasteurization was sometimes thought of as a
22 silver bullet that would take care of any major
23 microbiological problem. I guess as Dr. Raymond, also
24 mentioned we weren't thinking very far up river at that
25 time.

1 While not yet a USDA requirement, many processors
2 have implemented HACCP programs in their facilities. And
3 FSIS has indicated that they will propose a rule for HACCP
4 in all egg products plants. We expect that they will have
5 performance standards for assuring a safe product along with
6 those pending regulations. And to meet performance
7 standards for finished products processors are going to need
8 to establish the efficacy of their processing methods and
9 their pasteurization processes. It follows that raw product
10 with high micro counts are going to require a more severe
11 pasteurization process to assure safety of the final
12 product. A more severe process is not necessarily a
13 desirable thing when you're dealing with a delicate protein
14 product.

15 I note that we're not aware of any outbreaks of
16 *salmonellosis* in humans attributed to egg products since
17 USDA implemented the Egg Product Inspection Act in 1971, but
18 we certainly look at things differently now with HACCP and
19 performance standards.

20 Also, today, many further processors where they
21 once took surplus eggs from the table egg industry, they now
22 have their own dedicated flocks. Sometimes they want us to
23 divert the surplus eggs from those flocks into table use,
24 particularly when the market's right. So, they know that
25 they need to have the *Salmonella* Enteritidis out. In fact,

1 we'll talk about it in a bit, FDA is going to make sure they
2 have it out.

3 As the last 34 years following the Egg Products
4 Inspection Act demonstrated, pasteurization will kill most
5 of these organisms, but yet some of our customers have --
6 many of the customers have fairly stringent standards on the
7 raw material that's going into the product and that needs to
8 be addressed.

9 Just a couple or three slides on *Salmonella*
10 Enteritidis cases and before we talk about a few more the
11 actions that egg producers have initiated. On this first
12 one here, you can see that we think these procedures have
13 been effective. If you look at the graph, it tracks data
14 from 1970 through 2003, you'll see the trend upward in SE
15 cases that happened there in about the late '80s through the
16 mid '90s. You recall Mike St.Clair brought this trend to
17 the industry and others' attention back in '88. It was in
18 the late '80s and early '90s that the industry and folks
19 like the State Department of Agriculture in Pennsylvania
20 started to look at ways that they could reverse this trend
21 and controls that they might have. They started doing that
22 by '97 total outbreaks of SE in the United States from all
23 sources was headed downward.

24 This slide if you can see it, is basically the
25 same information but it's by region. And the two lines

1 after the blue and the pink lines are for the northeast and
2 mid-Atlantic states. And you'll see that they were some of
3 the first areas to have a problem with SE, as the lines went
4 up pretty high. They were also the first areas to address
5 the problem. Pennsylvania, working with FDA and USDA,
6 established the Pennsylvania Egg Quality Assurance Program
7 that Kim has talked about. Maine, up in New England states
8 initiated something about this same time. And you can see
9 that as we go out and get past '95, '96 the trend in those
10 regions of the country is down.

11 The white line represents the Pacific -- the West
12 Coast. And up until about '93, California really didn't
13 have any SE problems. They were kind of proud of that. All
14 of a sudden they started popping up out there. And you'll
15 see the white line went up that graph went up. They
16 immediately got on it. They had people like Pennsylvania
17 and Maine and some of the other states to look at, they
18 worked through their state department of ag out there and
19 got another very tough SE control program, egg quality
20 assurance program. And you can see now how that line has
21 gone back down.

22 This chart here shows something that we like is
23 egg producers, overall by this data SE incidence went down.

24 But the percent of SE attributed to shell eggs in foods
25 went down even further as this chart shows here with one

1 anomaly and that's in 2001, when out of 46 outbreaks in the
2 United States, three of them were associated with eggs. But
3 those three outbreaks accounted for over 60 percent of the
4 individual cases. In the end I think one of those three
5 cases was actually linked to SE in eggs on a farm. As you
6 can see that number was not something that we want to have
7 happen.

8 So, what happened? The voluntary egg quality
9 assurance program that Kim talked about and actually 15 --
10 producers in 15 different states worked with their state
11 departments of agriculture, with USDA, with FDA and
12 developed egg quality assurance programs. They tended to be
13 in the states that first saw the SE problems.

14 UEP developed a five-star program for assuring egg
15 safety. Many of these companies developed their own
16 programs working with the company veterinarians and state
17 veterinarians. And then U.S. egg producers made a
18 commitment to fix the problem.

19 What are the producers doing in these programs?
20 Briefly they're securing chicks from NP, National Poultry
21 Improvement Program, *Salmonella* Enteritidis-monitored
22 flocks. And then, they are either testing the chick paper
23 or requiring that the hatchery submit tests when they
24 deliver the chicks showing that they're *Salmonella* negative.
25 They don't want to invest a lot of money in those chicks

1 obviously before they know they're starting with a clean
2 product.

3 After researching best practices producers have
4 implemented and improved and rigorous clean and disinfection
5 methods for houses. Some houses are even fumigated if they
6 have an SE problem. Producers have implemented biosecurity
7 measures that control movement of employees and cleaning and
8 disinfection equipment if it's used between houses.

9 As Kim showed, they have buffer barriers around
10 the houses, strong rodent pest control programs. They do
11 routine testing of environments and eggs when necessary. If
12 eggs are found SE positive, the flock production is diverted
13 to breaking and pasteurization. Some of the producers don't
14 test eggs if they get a positive environment they just
15 divert them to breaking and pasteurization. Producers are
16 following these kinds of practices from placement of chicks
17 all the way through the time that the hen ends its life.
18 And they continue testing and continue these practices.

19 Many, many producers, particularly in regions of
20 the country that have experienced problems with SE now
21 vaccinate their flocks. Most of them are administering two
22 or three doses of live vaccines and some are going ahead and
23 doing a dose of dead vaccine also.

24 Coincidentally, three or four years back, the
25 United Egg Producers implemented some science based animal

1 care guidelines that's kind of a thing that all us in the
2 animal community do now. But we're seeing an unexpected pay
3 back from those. As we've given more cage space and
4 improved animal husbandry practices, we've seen the health
5 of the birds improve. We've seen production on individual
6 birds go up. And that has also helped reduce the number of
7 *Salmonella* Enteritidis that we're seeing.

8 After 17 years of working on this problem, we have
9 not identified a silver bullet and I think somebody else
10 made a reference to that. But we have an arsenal of tools
11 when used together and used completely have had a dramatic
12 effect of reducing the incidence of SE.

13 A couple of other impacts on us that have had
14 positive effect if you can say that. Agri-terrorism, that's
15 made producers become much more concerned about security in
16 their operations, the control of people coming in, the
17 control of employees moving from house to house. Similarly
18 the concerns over avian influenza in the United States along
19 with the traditional poultry diseases has heightened
20 biosecurity. And now, where producers once looked at their
21 farm from a biosecurity program, they have biosecurity
22 programs in some cases for each house on that farm.

23 Pending government actions, we talked about FSIS's
24 anticipated HACCP rule. Back in 1999, FSIS and FDA
25 announced the egg safety action plan and part of that plan,

1 FSIS said that they might at some point regulate egg
2 processing in those grading plants out there. In September
3 of last year, FDA did propose an egg safety rule for the on-
4 farm. It was a 78-page rule, so I'm not going to try to
5 read it here. But some of things in that rule or many of
6 the things in that rule are what we're doing now. We
7 obviously -- since that's what we do we send in comments,
8 but we went on public record supporting FDA's efforts in
9 that regard. Looking at the components of the program
10 proposed by them, we think we see some similarities in the
11 practices that we're now doing. Excuse me, I'm going too
12 fast here.

13 Look at this short list of chick procurement,
14 biosecurity, pest and rodent control, cleaning and
15 disinfection of houses, refrigeration and environment and
16 egg testing. Indeed we laud FDA for doing a lot of homework
17 in looking at the state programs out there before they
18 actually came out with the rule.

19 When Dr. Raymond started -- I'm sorry to pick on
20 him so much here, but when he started he stated that there
21 are three goals for this meeting. The first was to
22 determine if interventions available at the processors can
23 form best management practices to reduce the load of
24 *Salmonella* in poultry, eggs before slaughter, processing.
25 And egg producers say, yes, to that, we think we've shown

1 that. And in fact, I think that's reflected by FDA adopting
2 in their proposed rule many of the interventions that we're
3 doing.

4 A second goal that Dr. Raymond mentioned was to
5 determine steps to make these interventions available at the
6 production level. FDA's doing it. FSIS has some additional
7 pasteurization information that there's been discussion
8 about incorporating in the current regulations. They're
9 working on the HACCP rule. Don't misunderstand me here, I'm
10 not standing up here saying a producers are begging for
11 additional regulation. But we think that some of this stuff
12 is fitting.

13 The third goal mentioned was to identify research
14 gaps. One that we're seeing particularly as FDA further
15 works on their rule is vaccination in commercial poultry.
16 There's research on what happens in the lab and we know it's
17 effective, but we can't quantify it. And we need research
18 to quantify what that does as well as the other things that
19 we've implemented.

20 For example, we need additional research to show
21 what are the best ways to clean a poultry house. You deal
22 with manure out there, you're dealing with live birds.
23 What's the best way to clean and disinfect.

24 And we would also like to see some research on the
25 actual -- and I've heard someone else mention that -- but

1 the actual incidence of SE in eggs today. At one time
2 several years ago, it was estimated about one and every
3 20,000 eggs might contain the organism. And we probably
4 need to update that.

5 Thank you.

6 (Applause.)

7 DR. DEY: Thank you, Mr. Magwire. The last paper
8 in this session is Historical Achievement of the National
9 Poultry Improvement Plan, it will be presented by Dr. Gast.
10 But he will be presenting for Andrew Rhorer the Director of
11 National Poultry Improvement Plan.

12 Dr. Gast is a research leader and microbiologist
13 with the USDA Agriculture Research Service, Egg Safety and
14 Quality Research Unit in Athens, Georgia.

15 He obtained his MS and PhD in poultry science from
16 the Ohio State University. Dr. Gast's research focuses on
17 the detection and control of *Salmonella* infections in
18 poultry, *Salmonella* contamination of eggs.

19 Dr. Gast has received a number of awards and
20 recognitions including a cooperative research award from ARS
21 and FSIS, the American Egg Bowl Research Award and Poultry
22 Science Association award.

23 Dr. Gast.

24 HISTORICAL ACHIEVEMENT OF THE NATIONAL POULTRY
25 IMPROVEMENT PLAN

1 DR. GAST: Thank you, good afternoon. I guess
2 since I'm the first ARS speaker of the today, I should take
3 the opportunity to welcome you all to the Russell Research
4 Center, and encourage those of you that are visitors, please
5 sometime while you're here find an opportunity to take a
6 minute or two and catch one of the ARS scientists from this
7 facility and take them aside and tell him or her some of
8 what your agency or your industry needs in terms of research
9 that we might be able to accomplish. That's very valuable
10 to us to have that opportunity.

11 About six weeks ago in Minneapolis, I had the
12 privilege of hearing a talk -- trying to get this to
13 advance. Thank you -- sorry -- had the privilege of hearing
14 a talk by my colleague Andy Rhorer, who is a USDA APHIS
15 employee and is administrator and director of the National
16 Poultry Improvement Plan. And Andy gave a very nice outline
17 of the history of this program and its 70 years of
18 successful track record in addressing a wide variety of
19 significant poultry disease problems. And when Andy
20 couldn't make it here today, because he has a prior
21 commitment, I thought this would be a good opportunity to
22 take Andy's talk and scale it down and focus on the
23 *Salmonella* portions of what the program has done. And so,
24 what I would like to do for the next few minutes, is go
25 through some of Andy's talk and tell you what NPIP is and

1 how it came to be and what it's accomplished. And then at
2 the end I'd like to add a little bit of personal spin to
3 this and try to put it in perspective and tell you why I
4 think NPIP has worked. And maybe that will be a little bit
5 of a lesson I think for us in looking at some other
6 *Salmonella* control issues in poultry.

7 The story of NPIP is really about the convergence
8 and cooperation of the efforts and interest of the
9 government and the industry and the scientific community.
10 And the story really begins in the late 19th century when
11 developments were stirring in all three of these communities
12 at the same time that eventually would culminate in the
13 NPIP.

14 From the government side of it, beginning in the
15 latter part of the 19th century, the government began to
16 recognize it had a responsibility and interest in disease
17 control. In the 1880s the Bureau of Animal Industry was
18 established and the picture you're looking at there, by the
19 way, is Daniel Elmer Salmon, who was a USDA veterinarian,
20 who for a time headed the veterinarian division of the
21 Bureau of Animal Industry. And of course after whom the
22 genus *Salmonella* is named.

23 There were also at that time significant
24 developments going on in the scientific community. This is
25 the period in which we were beginning to understand the

1 microbial cause of many infectious diseases. One that was
2 of particular consequence to poultrymen at the time was a
3 disease called Bacillary White Dysentery. And during the
4 later part of the 19th century, through some work that Leo
5 Rettger did at Yale and elsewhere, an organism that was
6 called *Bacterium pullorum* was identified as the cause of
7 this disease.

8 And then in the early part of the 20th century, it
9 was determined that in fact this disease was transmitted in
10 eggs from parents to progeny, from hen to chick. And during
11 the same period of time, there was a considerable evolution
12 from back yard poultry operations into the evolution of a
13 truly large scale commercial industry. In 1895, a farm in
14 Pennsylvania instituted the use of a huge -- huge by that
15 standard, the standards of that day -- 20,000 hatching egg
16 capacity hatchery system, hot water heated. And it's this
17 period that we're making the transition from folks that had
18 chickens in their yard to people that are raising chickens
19 for profit.

20 In the early part of the 20th century, we also
21 began to develop some diagnostic tests for Bacillary White
22 Dysentery, the first of which was the tube agglutination
23 test. You can see there on the right side of it positive
24 samples when blood samples from infected birds were mixed
25 with an antigen preparation and incubated, you get a nice

1 looking sort of snowflake pattern of agglutination. This
2 test by the way despite the fact that it's extraordinarily
3 simple and ancient by today's standards is still in use and
4 still effective. And it was the basis of the first
5 organized state control effort of Bacillary White Dysentery
6 in Connecticut in 1914.

7 About this period as well, one of the developments
8 that began to influence the spread of *pullorum* disease was
9 the institution of the shipping of chicks on a national
10 basis by the Postal Service, which meant that not only were
11 chicks shipped nationally, but diseases included Bacillary
12 White Dysentery went with them and were distributed from
13 point sources of origination all across the country.

14 And then in the 1920s we began to modernize a lot
15 of our thinking about what this disease Bacillary White
16 Dysentery is. In 1925, the organism was renamed in
17 recognition of the fact that it's actually a member of the
18 genus *Salmonella*, and was called *Salmonella pullorum*. In
19 1928, the name Bacillary White Dysentery or Bacillary White
20 Diarrhea was abandoned all together in favor of the more
21 modern term *pullorum* disease.

22 And by the 1930s this disease had become extremely
23 significant in U.S. poultry commercial operations. *Pullorum*
24 disease can in some instances cause 80 percent mortality.
25 It was an extremely significant concern at the time.

1 There's another *Salmonella* disease of poultry that I'm
2 ignoring all together in this discussion, although NPIP is
3 concerned with it as well, which is the -- the disease
4 caused by *Salmonella gallinarum*, which is called fowl
5 typhoid. Which is a similar disease, but although that
6 disease has been extremely significant historically
7 throughout much of the world, it's never been highly
8 consequential in the U.S. So, I'm glossing over it a little
9 bit. But it's part of the subtext of the discussion here as
10 well.

11 By the 1930s, we were also beginning to understand
12 -- I mentioned earlier we knew the disease was egg
13 transmitted. So there was this concept evolving and this
14 illustration from the Storrs Agricultural Experiment Station
15 Bulletin in 1931 shows. It almost -- if any of you have
16 seen more recent illustrations of cycles of infection
17 between poultry and food and humans, and so on. But we were
18 beginning to understand at this point the cycle between hens
19 and eggs and chicks and back to hens and so on.

20 Better diagnostic tests became available in the
21 1920s. In 1927 a rapid serum test was introduced in which
22 you could simply take serum and mix it on a plate with an
23 antigen instead of having to incubate it overnight as you
24 did with the tube test. Even better tests showed up in
25 1931. A rapid whole blood plate test, where you can simply

1 take a loop full of blood, mix it on a plate with an
2 antigen, you get an instant answer as to whether that bird
3 has antibodies against *Salmonella pullorum*.

4 So, by the early 1930s, three big pieces of the
5 puzzle from different directions had all fallen in place in
6 regard to what we want to do about *pullorum* disease.

7 First, a growing nationally interconnected
8 industry needed help desperately with an economically
9 significant problem.

10 Secondly, we had developed an understanding that
11 this disease was transmitted vertically from breeding flocks
12 to progeny.

13 And third, we had dependable, efficient,
14 inexpensive tests available to us. And in one of those
15 reassuringly, I shouldn't say rare, but in a reassuring
16 moment, government responded to this and acted and Congress
17 passed an act that created the National Poultry Improvement
18 Plan in 1935. The provisions that Congress acted on came
19 from recommendations from the scientific community, from
20 industry organizations, such as the International Baby Chick
21 Association, which was very influential at the time; from
22 states; from other government agencies and so on. Compiled
23 all of these and created the program.

24 The slide Andy has here is a bit more technical,
25 in essence I think you could distill the objective of NPIP

1 as it's worked over the years is to take the best available
2 scientific information and turn it into action to protect
3 the nation's poultry from infectious diseases.

4 How NPIP works is a bit of a unique exercise in
5 comparison to what we see with a lot of other control and
6 regulatory programs. Because the provisions of NPIP are
7 voted upon by representatives of the industry, the
8 government and the scientific community together in periodic
9 conferences. And these plans are instituted and shaped by
10 the people that for the most part will in fact be affected
11 by the decisions that are made.

12 NPIP is divided into what are referred to as
13 subparts that apply to different types of poultry including
14 egg-type chickens, meat-type chickens, turkeys, water fowl,
15 exhibition, game, back yard flocks and ratites such as
16 ostriches.

17 The core testing provisions of NPIP include most
18 prominently the rapid whole blood test, which is the
19 principal qualifying test for status in regard to *pullorum*
20 typhoid and then other types of samples that are instituted
21 and performed as necessary when we get positive whole blood
22 tests, including additional blood testing, collection of
23 hatchery debris and in some cases organ sampling from
24 positive reactor birds.

25 I kept this slide in just only as a curiosity for

1 a very small number of you that might be interested. This
2 is a 1947 slide of some folks doing a *pullorum* rapid whole
3 blood plate test. The most significant part for any of you
4 that have been around the poultry disease community is the
5 gentleman doing it there is Dr. Hiram Latcher. Who has, for
6 over 60 years been involved in poultry veterinary community.

7 The principal classification for *pullorum* typhoid
8 disease from the National Poultry Improvement Plan is the
9 *pullorum* typhoid clean status. This status is achieved
10 primarily by testing. Blood is tested at age four months,
11 from 300 birds in a flock. If the samples are all negative
12 the flock is given status as *pullorum* typhoid clean. If
13 those samples are not all negative, a series of further
14 tests have to be done, both to clarify what's going on and
15 eventually a flock will not get that status until it manages
16 to pass a qualifying test.

17 And if we look at what this program's been able to
18 do. If you go from the mid-1930s when *pullorum* positivity
19 in the blood samples that were collected was relatively high
20 and project forward to the present, *pullorum* disease has
21 virtually has gone away in the U.S.

22 Sort of an interesting element and Andy included
23 this I think to illustrate this particular point, if you
24 look at where *pullorum* disease in this country largely come
25 from, one of the striking things is the influence of

1 backyard flocks, the red part of the bar accounts for a
2 very, very significant portion of our continuing isolates,
3 far more so than do commercial flocks.

4 In the late 1980s, an additional responsibility
5 was given to NPIP and it struck out in an entirely different
6 direction, with the inclusion of some provisions to test for
7 a food safety organism that was not inherently a pathogen
8 for poultry, *Salmonella* Enteritidis, the egg transmitted
9 pathogen that's become of increasing concern in the 15 years
10 or so to the egg industry.

11 In 1989, a provision for testing for SE in laying
12 flocks was instituted and then, in the mid 1990s, *Salmonella*
13 provisions that applied to meat type birds were also added
14 to NPIP.

15 I'm going to show you three quick slides regarding
16 some of the methodology for some of these programs for the
17 food safety *Salmonella* and the NPIP, not because the
18 provisions are so inherently so important, but just to give
19 you an idea briefly of where the emphasis is. In the case
20 of the SE clean program for egg-type chickens, the program
21 includes both the blood testing type of component that is
22 found in the *pullorum* program. It also includes some
23 environmental sampling for the organism and it includes some
24 more proactive efforts as well. The requirement that
25 rendered feed be used and the requirement that bacterins be

1 used in multiplier flocks.

2 In regard to meat-type chickens, provisions are
3 relatively similar, a little bit more emphasis on where the
4 stock comes from, a little bit different twist to the
5 environmental sampling. But again the same general type of
6 program with the core element of it being the blood testing
7 component.

8 A somewhat different program came along
9 subsequently to those others is the *Salmonella* monitored
10 program for breeding chickens, because the focus here is not
11 serotype specific. The goal is to certify the overall
12 *Salmonella* status of a flock. And in this case there's more
13 frequent environmental monitoring and there's also
14 institution of a paratyphoid *Salmonella* vaccine in the
15 program.

16 And if we look at what NPIP has achieved in regard
17 to controlling the food safety pathogens, the record is
18 equally as impressive in a shorter time frame than what the
19 program achieved with *pullorum* typhoid disease.

20 I promised the personal spin of why I think NPIP
21 has been successful and this is partly why I glossed over
22 how NPIP works. There are a lot more subparts and a lot
23 more specific programs. And I didn't really want to
24 emphasize in any great detail the provisions and what
25 producers have to do. I wanted to emphasize why I think the

1 program has managed in both food safety and disease control
2 venues to be successful. And I think it's really these two
3 things.

4 The first is that the industry represented
5 themselves shaped the NPIP provisions. Therefore, there's
6 extremely widespread support in the industry for a plan that
7 is known to be practical.

8 And secondly, the biennial conferences of NPIP
9 where the provisions are reflected upon, voted upon and
10 often modified provide an opportunity for incorporating the
11 best, most current, new scientific ideas into a program that
12 therefore is able to continuously evolve to stay at least at
13 pace with an equally rapidly evolving problem from the
14 disease itself.

15 And I've appreciated your time.

16 (Applause.)

17 CURRENT BROILER AND TURKEY PRE-HARVEST PRODUCTION PRACTICES:

18 DR. DEY: Thank you. The next session would be
19 right now, which is Current Broiler and Turkey Pre-Harvest
20 Production Practices. And the first paper will be presented
21 by Dr. Bruce Stewart-Brown, and his paper topic is Growout
22 Farm Influence on *Salmonella*.

23 Since 2003, Dr. Stewart-Brown has been working as
24 a Vice President of Food Safety and Quality for Perdue
25 Farms. In his role, he's responsible for food safety

1 quality and health for all Perdue Farms. Earlier Dr.
2 Stewart-Brown, worked as a director of health services for
3 Perdue Farms, Incorporated and coordinated health programs
4 in all operations within the Perdue Farms, focusing
5 specifically on the farmer raised poultry and as a director
6 of poultry vaccine production for Salisbury Laboratories.

7 Dr. Stewart-Brown.

8 GROWOUT FARMS INFLUENCE ON *Salmonella*

9 DR. BROWN: Thanks very much. I will make a
10 number of comments through the course of this talk. Most of
11 them are a little bit specific to us and what we do. Having
12 said that, I spent a lot of time talking with my colleagues
13 throughout the chicken and turkey industry. And we spent a
14 lot of time exchanging -- I guess I want to assure everybody
15 that on food safety kinds of things, we -- although we're
16 competitive companies, we're awful wide open as it relates
17 to exchanging information and ideas and issues as it relates
18 to food safety. Same can be said for health and some other
19 things. So, I'm pretty proud of the fact that we try to
20 make that go forward in the best way that we can.

21 I've been working a little bit in the last few
22 years on growout farms in particular. And I -- I'm not
23 undermining this philosophy that you control *Salmonella* from
24 the top down. In other words from the breeders, pedigrees
25 through GPs, through parents, and on down, because I do

1 believe that's absolutely necessary. Having said that, I
2 don't think that will get us there. And I -- I think that
3 other people would share this feeling and this kind of
4 thought, especially as you -- the more and more you
5 understand of the U.S. industry.

6 I think it's a much cleaner philosophy in
7 different parts of Europe and we had some mention of
8 different ways that poultry is raised throughout the world.

9 It's really, really, critical that as we look at food
10 safety and as we work on *Salmonella* and other food safety
11 organisms that are in the pre-harvest type positions, that
12 we understand the U.S. industry's make up, some of the
13 specific challenges and incorporate our best minds into
14 solving those solutions as it relates to the industry that
15 we have.

16 We started a BMP program, and you've heard
17 comments about one of the outputs of this meeting might be
18 BMPs. Well, BMPs are a great way to work in the poultry
19 industry. They are hugely important to us at Perdue Farms.

20 They're really the basis in which we work. We have BMPs
21 and have for years on production parameters. They usually
22 have to do with simple things like feed and water and air
23 and temperature. And we get more specific than that, but
24 that's in essence a BMP. Now, we might not have called them
25 that years previous. But certainly they are BMPs and then

1 we audit them on a routine basis. We audit them every week.
2 That's essentially what the flock supervisor does, is he or
3 she goes to a farm and looks at this farm that BMPs would be
4 in place as it relates to production BMPs. Well we added
5 Food Safety BMPs and we've added also welfare BMPs in the
6 last few years. So our flock supervisors -- our
7 relationships with growers tend to be communication of those
8 BMPs. And you have to make them, you know, something that
9 everyone can understand. And they have to be enough -- a
10 small enough number that people can get their arms around
11 them. So there's usually five or six maybe even three BMPs
12 that you go and educate based upon that.

13 And once you've educated and got the program in
14 place, that's essentially what you monitor on. And you end
15 up with a percent compliance to a BMP and that allows you to
16 assign a key initiative for next year kind of thing. It
17 really works well in the management scheme of things to say,
18 you know what that number three BMP in the hatchery, we're
19 just not as compliant to that as we need to be. We're 70
20 percent compliant last year. We're going to be 90 percent
21 next or 95 percent next year. Let's go educate on the BMP,
22 make sure everybody understands what it is. And then make
23 sure we get somewhere on the compliance to it. You can be
24 successful with BMP programs.

25 Having said that, food safety BMP programs are a

1 huge, huge challenge. I put up the basic component to our
2 food safety BMP program and it's not unlike other companies.

3 It might have different terms or different discussion. But
4 for instance, the breeders have seven basic BMPs, hatcheries
5 got six, growouts got four, feed mills got three.

6 Let's just look at one of them real quick. Say
7 the -- let's say the feed mill. Pelleting temperatures,
8 pest control, housekeeping and sanitation. Pretty
9 simplistic; however, you have to look and check paperwork
10 based on pelleting temperatures. Assure that that process
11 is in place and you do an audit on a routine basis to make
12 sure. Now, that doesn't solve, of course, feed associated
13 *Salmonella*, because coolers are a big challenge. It does
14 get you going on it. Pest control within the feed mills
15 important and housekeeping and sanitation, all the aspects
16 of keeping a feed mill right.

17 Now, I would say this, as it relates to these BMP
18 programs, we had mixed reception to the whole program.
19 Breeders really took the BMP program and worked hard on it.

20 It was really well accepted. Our growers actually really
21 loved it. They loved to -- they wanted to have a great
22 understanding of what we expected of them. They wanted to
23 and felt good about all the aspects of the BMP program and
24 they loved to get their grade essentially. They wanted to
25 know how they did. And they were excited about it. And it

1 was successful and the audit scores over the years have
2 reflected a general continuous improvement. The feed mill
3 BMPs are really well accepted and successful and scores
4 reflected continuous improvement. Hatchery took some work.

5 However, after we worked on it and educated more and more
6 and more and helped and figured out why in this hatchery
7 that BMP might need to be run a little bit differently, I
8 would call it successful and the audits are improving.

9 Growout stalled and it stalled pretty hard for us
10 a couple years ago. It stalled from an acceptance, it
11 stalled from a general perception within our own company
12 that we had in fact got the right BMPs at all. And in fact
13 if those BMPs were in place, did that make any difference.
14 Not that they weren't good ideas. It's just that there was
15 a lack of confidence among them. And one of the biggest
16 components to the BMPs and the growout BMPs in particular, I
17 guess everybody understands this, but I'll say it anyhow.
18 The hatcheries are ours, the feed mills are ours, the
19 breeder farms are generally contract. However, highly
20 motivated different kinds of people. They have these birds
21 for half a year or a year. They work in a different way.

22 Growout farms are contract farms, and they are a
23 challenge as you run any kind of program to make people
24 believe it. They've been doing it for 40 years, never had
25 to do this before. Don't know why you're bothering me with

1 this kind of thing. I've got other stuff that I've got to
2 do besides your BMP program. So, it takes a lot of
3 education, a lot of work, but you can have and we do have
4 successful programs at the growout level.

5 Well, this made us look at, and I'm going to spend
6 a little bit of time on this. If you said, what -- let's
7 look at these Food Safety BMPs and decide if we really think
8 that we believe them. We need to convince ourselves and --
9 and aside from this kitchen sink approach which was through
10 everything you ever heard of anybody doing and all that, and
11 put that all in place and I want 100 percent compliance with
12 that. And Europeans have this and this and this, and the
13 primary breeders did this, how about we do all that. Aside
14 from that approach, how do you determine what to put into
15 your programs so that you can make some -- make some steps
16 forward.

17 Well, we understood that although there's good
18 research on it. Research I would say, I'll say this later I
19 think, but of all the research we ever did and we do a lot
20 of research. The food safety is the least reproducible
21 research we've ever done. And the least productive
22 research. You get a study in -- in a small pen trial. It
23 looks really good, this intervention seemed to do a lot and
24 then you put it in the field and it doesn't do anything like
25 that. And a matter of fact, you run another pen study it

1 doesn't come out the same way. And I'm not, and I'm sure
2 tons of -- I talk with a lot of you and I know this same
3 experience exists. I just want for those of you that don't
4 know, it's really a struggle to get good research,
5 reproducible research.

6 We started to pull ceca from fat pad birds. And
7 fat pad birds are those that you pull the fat pad for
8 pesticide residue, do it every house and every farm. And
9 it's usually a -- well it's at least six birds off a farm,
10 three out of every house. If you have a single house farm
11 you'd pull six pads. If you had two houses, it's three and
12 three. If you have four houses, it's three, three, three,
13 and three. So, really small sample size. Having said that
14 if you do it long enough in a thing like food safety or even
15 on a thing like infectious disease, you start to see trends
16 over time.

17 So in this particular complex and we did this
18 every house every farm, have for three years. Continue to
19 do it. It's about 150 ceca a week from 40 houses on 17
20 farms, that's what kind of it averages out to be. Started
21 in June '02 and analyzed the flocks that were processed
22 through March of '05. I think I actually got some July
23 numbers in here.

24 This is what if you wonder the correlation of ceca
25 to processing plant data, this is a chart from that. And

1 essentially -- I guess one of these is a pointer, but you
2 can tell. So this top line is the ceca percent from each
3 month, from all those birds on that complex rolled up into
4 one. Okay, so it's all that ceca. Get a weekly number, I
5 look forward to seeing it every week. Roll it up into a
6 month number and you can see, I think there's a little
7 trouble getting started here, but you'll see it climb here
8 in '02 through the winter. I've got a couple comments about
9 that. It comes down in the summer, it will come down in the
10 summer. Hit a huge number for ceca, I don't know how many
11 of you run that kind type of assay, but 80 percent positive
12 ceca is a tough number. And have worked on down then as it
13 comes down to the current time period. We're running about
14 30 percent, 30-40 percent positive ceca, that's a great
15 number. And there is a corresponding, albeit got some ups
16 and downs in it, as you bring the ceca positives down, the
17 plant seems to work more efficiently. That's not great,
18 that's not huge, I think everybody understands that and
19 probably believes it.

20 And it's not necessary, I think one of things when
21 you talk about ceca people go well, what are you doing ceca
22 for. We're not processing ceca, are you hitting a lot of
23 ceca at the plant? And the answer's no, not doing that.
24 But is there a correlation between what's in the ceca and
25 what's on the bird, that's a -- and it's a clean number.

1 It's a farm number, so that's a farm number at 35 days.
2 Doesn't it have a plan in it, doesn't have transportation in
3 it. All those are good questions, need to be worked on, a
4 part of the program. But if you said just the farm it's a
5 decent number to look at. And it correlates to a certain
6 degree with what you're taking to the plant.

7 Couple of comments here, one is we lost control of
8 gut health hard in the winter of '02. We had coccidiosis
9 and clostridial disease in the intestines. And if you lose
10 gut health, you will lose your *Salmonella* control. If there
11 is a single BMP or one that's very consistent, it's don't
12 lose control of your gut health. Now, that -- that puts you
13 in a quandary, if you're really working hard at your
14 antibiotic use. Because you'd like to not have antibiotics
15 in birds at any particular time that -- without a reason
16 perhaps. Having said that, if you lose control don't get on
17 it, don't get it treated, get the coccidiosis treated as
18 well as the bacterial treatment. I can't -- I don't think
19 you're doing the right thing. At least I don't believe
20 that's a good balance of the risks.

21 In addition to that, at about this time and you'll
22 hear some talks here through the course of this -- about
23 this time birds processing were coming from 100 percent
24 vaccinated hens. And I believe that once you get hens
25 vaccinated, you see some response to the overall cecal

1 carriage in their progeny, to a certain degree. What we
2 were trying to is try to get to this winter which is the
3 winter of '04-'05 and cut this number so that it stayed
4 through the summer time number and you can see that we did
5 that. That's a really good result to take the summer number
6 and put it into the winter and then run a new -- and this is
7 probably a simplistic way to do it. But take the summer
8 number, move it to winter and get a new summer number is
9 what we were trying to do.

10 I want to show you a little bit of the whole
11 results of this, what we call high-low, study, which is I
12 didn't -- I don't want to put it, you know, a grower might
13 come and go with Perdue, it might go to another company. It
14 might be somebody that built new houses. So in essence, I
15 didn't want to put into this data of a farm or houses that
16 have not had at least seven submissions. Because one
17 submission means nothing. I don't care if this time it was
18 0 percent and the next time it was 100 percent doesn't tell
19 me anything. But after you get seven, eight, nine flocks
20 you start to see you got some numbers. Now you got 50, 75,
21 ceca to look at. And you've got something that may be
22 suggestive of a farm issue or a farm -- representative of a
23 farm.

24 These are all those different farms that had over
25 seven submissions and I'll -- I'll try do this quickly, but

1 there are 42 farms that had between 51 and 60 percent
2 positive ceca on all their submissions. So, there's the
3 averages running right in there, if you look at it over
4 time. Well, there's two farms down here that over three
5 years -- over three years they've had hardly 5 percent
6 positive ceca, that's over all seasons, all breeder flocks,
7 everything, bad chicks, good chicks, all that kind of stuff
8 and they got 2 percent or 3 percent or 5 percent positive
9 ceca, well that's interesting. And then, you've got these
10 farms over here, all though that three year time period
11 there's two farms that give you nothing but positive. So,
12 through the 14 flocks that we've had from those two farms
13 you can just about assure yourself that the bird that you
14 pick up to test has got *Salmonella* in the ceca.

15 So, okay, now I think we have something to study
16 and the idea is back to trying to help you what the BMPs
17 are. Well, if you can't figure out what the BMPs are, maybe
18 you can figure out what the high guys are doing and compare
19 it to what the low folks are doing. And take the low folks
20 practices and make them your BMPs. And that -- that might
21 work.

22 Well, to show you a little bit over time what a
23 high farm might do, so this has 13 flocks in it. Here's a
24 high farm that bounces around 60, 70, got a couple of flocks
25 in a row where a 100 percent of the ceca were positive.

1 That's a 100 percent of let's say 12 ceca. So, 12 out of
2 12, and came down, whatever. But this farm is in that 80
3 percent kind of thing, what we would call a high farm.
4 Here's a low farm, it's not always negative, but it had like
5 four in a row, five, four in a row, five in a row that were
6 absolutely every bird in there was negative.

7 Now, this is not doing any big intervention type
8 thing. I'll just show you real quickly some farm shots.
9 This is a low farm, low farm, low farm, low farm, junk
10 everywhere, got weeds. Low farms, room, you got kind of
11 kick stuff out of the way to get in there. So, it's not --
12 I'm trying to say it's not -- it's not the great things that
13 we have talked about. High farm, looks nice. Nicely done,
14 beautiful, really got it well groomed, do these people care
15 they do well, they finish in the top for performance.
16 They've got a lot of *Salmonella* though. If we got into
17 these farms one of the things we found is subsurface
18 moisture was pretty high in the -- the high *Salmonella*
19 farms. The surface moisture was not necessarily going to
20 tell you that. In other words, the litter on top might be
21 quite dry. But if we dug down in this, actually that's
22 brand new litter down there. And these had five flocks,
23 four or five flocks on it. Brand new litter was put in
24 actually put in wet. Never did dry out.

25 This flock, or this farm is a high farm and the --

1 it's in a very low area and doesn't drain well and actually
2 is losing its floor. So, you get some seepage from the --
3 we're trying to keep the water from coming in under the
4 foundation in that particular house.

5 So, anyhow, one of the things is, I wanted to say
6 here's the things -- I don't want this whole talk to be
7 about this exercise, but basically what it came out of was,
8 these are the things that don't appear to be related.
9 Water, livestock, other birds, wild birds, proximity to the
10 road, proximity to other farms, outside appearance in
11 general, as I showed you. PLT use, flock supervisor,
12 treatment, black bugs, rodents, all that didn't relate. Gut
13 health does. Litter conditions, subsurface moisture does.
14 Maintaining the floors in older houses, having a floor in
15 new houses. People are in a real hurry to put up new houses
16 these days and sometimes we don't even put in a clay pad or
17 don't build a floor like we used to build pads.

18 Farm size, generally probably associated with
19 labor, but the smaller farms probably a little lower. Not
20 that farm size has anything to do with it. But it has
21 probably to do with maybe some of the maintenance and the
22 other care issues. House preparation before a flock comes
23 in is important.

24 Another benefit to this study and I want to get to
25 this is that controlled food safety studies have been the

1 most unreproducible studies that we've ever run. We became
2 focused on food safety research on the high farms. So, in
3 other words if -- if you took an intervention to the high
4 farm, one of the high farms, and it dropped to 20 percent
5 I'm confident that did something. Because we've been
6 looking at it for three years, it's never been 20 percent.
7 So, if you can take you intervention to this high farm and
8 show it to do something, you made a difference. That's a
9 good place to test. And a good place to study.

10 Over -- our goal -- our 2005 goals have some BMPs
11 or interventions that change the high farms. One of the
12 things about high farms that we did was a temporal study,
13 which said from one week to seven weeks how -- what percent
14 *Salmonella* do you get out of those birds at each week?
15 Well, the high farms and the low farms start out about the
16 same, as you'd expect, they came from the same hatchery,
17 same kind of breeder flock mix over time. And essentially
18 something about the farm really kicked it up. It started to
19 go down. I would have expected this kind of thing. Having
20 said that, there's a second surge here even in the low
21 farms. And the low farms, going to the plant or at the --
22 as you say the low farms are in this range in here
23 generally. And in this particular case they were 30 percent
24 or so when -- 40 percent when we tested them. That would
25 have been a little bit on the high side for low farms. It's

1 been one of the highest times they'd have. But having said
2 that a low farm has a different curve than a high farm.

3 There's probably and at least what we're working
4 towards it trying to identify some issues that -- that are
5 in this time frame. It gives you, here's the farm, and
6 here's the time that I need you to focus on. Tell me what
7 we're doing here at this time versus these other farms at
8 the same time.

9 I want to tell you we've had three high farms. I
10 think we've got some reason to be optimistic about. These
11 three high farms, here's how they've been running for 12
12 flocks in a row. And we got several, at least one of the
13 high farms, high farm three, that I think is three flocks
14 are relatively successful. Here's two flocks that are
15 relatively successful. This is really -- I'm not sure we
16 changed these guys yet. But anyhow, most of it is
17 associated with what I would call a newer set of BMPs or an
18 evolution of BMPs. And we're still trying to best define
19 them.

20 My -- my conclusion to all that is to say that
21 BMPs are not necessarily what you think they are. Nor do we
22 really, really know what they are. We've got a lot of work
23 to do. It scares me, honestly scares me a little bit, to
24 sit down and write BMPs for food safety and *Salmonella* and
25 do a kitchen sink thing. I really want to do that, I really

1 am interested in doing that. We as an industry are working
2 on that. I think that you can see some of that. We are
3 dedicated to finding these BMPs and we want them to be real.
4 And we want them to make a difference and I think we're
5 getting somewhere.

6 If you do a kitchen sink, you won't ever maintain
7 it. You can't keep it in a system long enough. It's too
8 expensive, too -- you don't have believers, you've got too
9 many people bailing out about a kitchen sink thing, because
10 they can't believe all that is necessary or important. You
11 need to get the right BMPs, then you need to make sure that
12 they're in place.

13 And we need that, we can focus, people once we've
14 got them, I don't have any -- I don't have any doubt that
15 they would be implemented and really of all the groups, of
16 all the food animal groups that I understand and know much
17 about, if you get the poultry industry on a BMP program that
18 they believe in it will be run and run successfully.

19 Food safety research, I was so proud -- I was
20 really proud of myself for -- for putting collaborations in
21 here, because I heard it a number of times, and food safety
22 is such a big deal on collaboration, because you have to get
23 all that you know and all that you can think of as it
24 relates to research and then get with somebody that's got
25 chicken houses and interest and focus and then let's figure

1 out if they really come out all that, that they're shaped up
2 to be.

3 Thanks.

4 (Applause.)

5 DR. DEY: The last paper will be Reduction of Risk
6 in a Turkey Production System Including Breeder and Hatchery
7 Operations, will be presented by Dr. Eric Gonder, who is
8 representing National Turkey Federation.

9 Dr. Gonder is the Senior Staff Veterinarian for
10 Goldsboro Milling Company in North Carolina. He has a DVM
11 and a Master's in Poultry Microbiology from the University
12 of Minnesota and a PhD from North Carolina State University
13 in veterinary pathology.

14 He has previously worked as a technical
15 veterinarian, research biologist. He's a Diplomate of the
16 American College of Poultry Veterinarians and he is
17 currently licensed in North Carolina.

18 Dr. Gonder.

19 REDUCTION OF RISK IN A TURKEY PRODUCTION SYSTEM
20 INCLUDING BREEDER AND HATCHERY OPERATIONS

21 DR. GONDER: I'll try and behave myself and stand
22 behind the microphone. Those of you who know me understand
23 that may be somewhat difficult. If I start to wander off,
24 if someone will pull me short before I fall off the stage, I
25 would appreciate it.

1 I would like to thank my staff, there were a
2 number of other people that were involved beyond this with
3 the company. My associate Becky Tilley, our laboratory
4 supervisor Sharon Jackson, our QA supervisor Amanda Howell.

5 The historical background for our *Salmonella*
6 reduction program at Goldsboro Milling Company began as a
7 reduction program focused at a clinical problem with
8 *Salmonella* Arizonosis in turkey poults. We had range
9 breeders at that time -- when I say range breeders I mean
10 that with about 50 percent of them the only thing that was
11 under housing was the nest. The other 50 percent had access
12 to exercise yards on the outside. We were experiencing
13 about a 40 to 50 percent of those flocks being Arizona
14 positive and we were experiencing clinical Arizonosis in the
15 poults generally, between about 7 to 10 days of age. That
16 situation became unacceptable, we started the reduction
17 program actively in 1999, directed specifically at that time
18 at the Arizona problem.

19 Now we did have some structural advantages within
20 our company that are a little bit unique to us.
21 Substantially different than other turkey companies and with
22 a goodly number of the broiler companies, we're
23 geographically compact. Everything that we have is within a
24 70 mile radius of the mill, one single complex including the
25 processing plant. The breeders are company owned, everybody

1 that works on a breeder farm is a company employee. Same
2 thing with the hatchery, the hatchery sanitation and quality
3 control I have a number of difficulties with our hatchery
4 manager. His attention to detail on cleanliness is not one
5 of them. He is a maniac. That worked out very well for us.

6 We do have a large in house laboratory staff that
7 we were able to divert to do additional testing. We had
8 very strict feed mill quality control. The company has been
9 obsessed for years with pellet quality. We have high
10 temperature pellet lines, expanders, our conditioners
11 recirculate, any dust is recirculated back in to the mash
12 going back into the pellet mill. We tested a large amount
13 of finished feed for period of about eight or ten years,
14 finally discontinued it as not being particularly productive
15 since we weren't really finding anything. And despite the
16 fact that we were not using ATPI approved incoming
17 ingredients. So you can work with the feed, but I'm
18 probably going to reproduce that within this year, since
19 it's been about five years since I've done that. And we did
20 have very good enthusiastic management support for this
21 effort throughout.

22 The history lessons that we learned through this
23 entire effort are that cleaning failures were our number one
24 problem, especially at the breeder farm level. These farms
25 were quite old and a number of them required structural

1 improvements, especially to the floors, as Bruce mentioned,
2 to make them easy to clean, maintain the houses in a much
3 drier condition. That helped out considerably.

4 One of the things that we had to emphasize over
5 and over and over and over again was that you cannot
6 disinfect manure or wet surfaces. We messed around a little
7 bit changing disinfectants, it was unproductive. When we
8 started concentrating on physical cleanliness and dryness
9 things moved forward much more rapidly.

10 Due to the geographic compaction and the large
11 staff, we were able to engage in uniform inspections on the
12 breeder and hatchery facilities. Those were concentrated,
13 two people did them all. The general guidance on
14 cleanliness was anything larger than my thumb nail or
15 thicker than a nickel had to go. And we were able to do
16 quite a bit of training over two to three to four year
17 periods. That worked out quite well for us. Part of the
18 reason that it worked out was we have very low staff turn
19 over.

20 In the breeder organization the managers have all
21 been there from between 12 and 15 years. The on farm labor
22 in some cases has been there as long as 20 years. It's a
23 dedicated group. We didn't have to spend a lot of time
24 training new people. We didn't have to spend a lot of time
25 on re-education. Management supported this with financial

1 incentives, especially, as far as cleaning, passing test was
2 concerned, incentives that kind of thing.

3 The plan of action that we developed initially on
4 this began to work primarily with the Arizona problem was to
5 confine the breeders. This was an immediate cost of about
6 one and a half eggs per breeder over the life of the
7 breeder. But from what we had determined through a couple
8 of experimental flocks that we had run on a confined basis,
9 it was essential to the progress of the program.

10 We started vaccinating breeders for Arizona and
11 *Salmonella* Typhimurium. We were not experiencing a problem
12 with Typhimurium in the breeders, but our associated hog
13 organization is lousy, I repeat lousy, with Typhimurium
14 Copenhagen. The farms are collocated. They're feed out of
15 the same feed mills. I did not want to risk a crossover
16 introduction into the breeders if we were moving ahead with
17 this program.

18 Again, we went to breeder housing inspections and
19 environmental swabbing after cleaning, but prior to
20 disinfection. We did drag swabs on each flock for -- each
21 breeder flock -- quite a period of time, about every three
22 weeks. We expanded the egg quality control program to 500
23 eggs per flock per week, the emphasis on dirty eggs. This
24 is the physical inspection just making sure the eggs are
25 clean on each flock as they're coming in.

1 Little later on about two or three years into the
2 program, we added *Salmonella* Heidelberg to the autogenous
3 vaccine preparation. There were two reasons we did that.
4 We were experiencing a relatively low level of Heidelberg in
5 the breeders, and it was present in the human serotypes that
6 I was concerned about. We increased the site sampling on
7 breeder farms as the positives on the environmental samples
8 began to decline over the years. We started doing more
9 testing.

10 We're currently focusing on meat bird brooder
11 house cleaning and disinfection. Essentially trying to push
12 into the meat bird organization what we learned on the
13 breeder farms.

14 Now, the results of this over time I'll have to
15 explain some of the nomenclature here. L-1 for us is first
16 cycle breeders. We molt some turkey breeders, these results
17 are all from first flight breeders. And it's a combination
18 of information from cull poultts at the hatchery and hatch
19 residue. We were going back and forth between the two, we
20 need to change as the incidence began to drop. The red line
21 is from 2000 about the first 12 months after we first began
22 the program, began to just start in with it. The blue line
23 is 2004, which is the last year that I had complete data.
24 The week of the year 1 through 52, is down at the bottom.
25 You see the program overall made a very great difference in

1 vertically transmitted *Salmonella* from the breeders.

2 The serotypes that we isolated from these eggs or
3 cull poults are presented here in the 2000 data is mostly on
4 the left in blue. 2004 is on the right, cross hatch. You
5 notice that we got a lot less in 2004 overall than we did in
6 2000, probably can't appreciate it, but the numerators and
7 denominators are over the top of each bar. We had a big
8 shift from *Salmonella* Arizona. Okay here's Arizona here and
9 in 2000, you notice that there was none in 2004. That was
10 121 out of 142 positives that year were Arizona, Senftenberg
11 we had 14 out of 124 and virtually disappeared in 2004.
12 Javiana, there was the Heidelberg, that I was worried about,
13 I didn't want that to spread, is the reason we started
14 putting the Heidelberg in the vaccine. Muenster, Berta,
15 this was an interesting one. As the incidence of these
16 others dropped the incidence of Hadar on a percentage basis
17 at least increased and we only got three samples out of that
18 -- out of this cull egg stuff in 2004. But two out of those
19 three were Hadar. The other is one that I cannot pronounce
20 at least probably not correctly, represented one third of
21 them, or one out of three positive samples. Again, we had
22 quite a pronounced reduction, but the vast majority of it
23 was in Arizona.

24 The clinical cases that we saw followed along with
25 it. The stuff that was presented to our laboratory, usually

1 poults with problems. In 1999, we had 52 positive cases
2 which represented about 1.5 percent of our total case load.
3 2003, we were down to about 1/10 percent. 2004 we had
4 none. This would be again stuff presented for clinical
5 Arizonosis, or diagnosis of clinical Arizonosis.

6 There was an associated change in management that
7 went along with this period. It was not done for this
8 problem. But we were doing it in any event, and this was
9 some movement from single age -- sorry, multiple age
10 production where we had brooders and finishers on the same
11 farm, to single age farms, where we had a farm that would
12 brood and at four and a half to six weeks of age those birds
13 would be removed to a separate finisher farm. The brooder
14 farm would be sanitized and the next flock brought in on to
15 the next finishing farm, like that. Between 2000 and 2004
16 we had a very large increase in farms of that management
17 type. Again, moving more to single age.

18 Now, as we did that, we started sampling the birds
19 coming from the brooder house. When we transferred the
20 birds from the brooder house to the finishers on the single
21 age farms, we would have six birds brought into the
22 laboratory. We'd perform cecal cultures on those, delayed
23 secondary enrichment, the whole nine yards.

24 Okay, here's the 2002 data in the blue line on the
25 percent negative on these birds that transfer. Red line is

1 2004, you can see it looks like we were starting to make
2 more progress late in 2004. But there isn't a real clear
3 path through here. So despite the fact that we're seeing a
4 fairly significant reduction in the vertically transmitted
5 stuff from the breeders we didn't seem to be making a lot of
6 progress in the brooder house. Even though we'd gone to
7 these single age farms.

8 If you look at the serotype distributions on these
9 pre-move *Salmonellas* the time period here is a little
10 different than the first slide, 2002, off to the right again
11 is 2004 in the cross hatches. So you've got somewhat of a
12 change in Senftenberg, I apologize we did not get the
13 numbers up on top of these like I'd hoped. We did have an
14 increase in Muenster. There was Heidelberg again, at least
15 again it disappeared in 2004, whether that was related to
16 the use of the vaccine or not is speculative. But it at
17 least happened. Hadar stayed about the same as did Anatum,
18 Mbandacka, another non-modal Agona. And then we had a
19 couple of odd ones.

20 Again, what we are focusing on currently is trying
21 to move forward with this is brooder farm inspections, and
22 we're pushing that program on out into the brooders, it will
23 be interesting to see if we can do a better job there.
24 We're concentrating more on dry cleaning. That's going to
25 be a little bit of an exercise. There's been a lot of

1 emphasis on washing within our company over the years. The
2 use of high volumes of water. At least for *Salmonella*
3 control, that does not appear to be a good idea for us.
4 We're concentrating more on using blowers, compressed air
5 that kind of thing. We're going to go back starting to use
6 additional drag swabs on the meat birds. And if we get an
7 opportunity in the meat birds, we're going to reevaluate
8 competitive exclusion products. We've looked at several of
9 those in the past. They haven't been particularly
10 successful, but with the lower overall incidence that we
11 have now, we think that we may see something. At least it's
12 worth another try.

13 We did have a kind of unique opportunity in 2004
14 to do a market bird study. I'll try and explain this so
15 that it makes some sense. We have two growout companies,
16 ourselves and another company, that both feed into the same
17 processing plant. We took ten individual cloacal swabs per
18 flock from those two companies over a period of about two or
19 three months on arrival at the plant. If any of those
20 samples were positive -- in other words, if one sample out
21 of ten was positive, we considered the flock to be positive
22 for *Salmonella*. By that standard, more than 50 percent of
23 the meat bird flocks coming into the plant were positive.
24 Unfortunately, from both companies. So once again despite
25 the fact that we had a four year program underway, there

1 didn't appear to be any discernable effect at the plant.
2 And we'll get into that a little bit more later.

3 *Salmonella* Hadar, was the most common serotype
4 that we found through that. That was 15th I believe, 337
5 cases in the CDC data I believe from 2002 or 2003. Out of
6 the serotyping data there were no other serotypes besides
7 Hadar, that were in the human top 20, which leaves me
8 wondering some what about the public health significance.

9 The next slide is the serotype breakdown. Company
10 one is us, company two is the other company. GT is ground
11 turkey, which is current performance standard for turkeys.
12 We were sampling ground turkey at the time. See here we've
13 got percentage of samples off the side here. We didn't have
14 a particularly good match in most cases between the Agona
15 and the cloacal swabs. At least this one, the Hadar, looked
16 like it matched up. We did have the highest numbers there.

17 The only point where we had a relationship with human 2002
18 data was primarily on the Hadar. We did not pick up any
19 Heidelberg in this series. And the vast majority was not in
20 the top 20 for humans for that year. I don't know what that
21 means, I'll leave that to y'all to figure it out.

22 The problems that we encountered with this as we
23 tried to implement this program and these problems still
24 exist today, is the requirement that Bruce mentioned for
25 intensive uniform management to make these programs work.

1 You cannot do it with poor training. You cannot do it with
2 high turnover in the help. You cannot do it without
3 administrative support and good teamwork. If you don't have
4 good relationships with the people involved, the program
5 will fail, because they will not believe in it. Because
6 there is no direct economic pay day for them. So, they have
7 no particular financial incentive unless you create one.

8 We had problems with the autogenous vaccine
9 regulations. I mentioned that we had -- we started out with
10 Arizona and the autogenous vaccine. Went to Hadar -- or
11 Heidelberg -- I'm trying to use Hadar now. The problem with
12 the current autogenous vaccine regulations -- some of you in
13 the audience may find this hard to believe -- if the vaccine
14 works too well, in other words if you can no longer isolate
15 the organism from your birds, you must discontinue use of
16 the vaccine within 15 to 24 months.

17 The National Turkey Federation, the National
18 Chicken Council and the Triple AP protested the situation to
19 the Center for Veterinary Biologics since 2002. So far the
20 situation has not changed. It's an impediment.

21 Okay, I've got more time than I thought, but I
22 will try to move along. This is something that I hope we
23 can move forward on because it does stand in the way of
24 trying to maintain a consistent program if you have
25 environmental exposure. In other words, you can isolate it

1 from the environment but you can't get it from the bird.
2 Because to make the autogenous vaccine you have to get it
3 from the birds.

4 The other thing that I hope has been changed since
5 it's my understanding that vaccines for food safety claims
6 are being transferred back to USDA from FDA is that we can
7 make progress on competitive exclusion products, especially
8 on undefined products.

9 Nurmi found out about this I believe in the '60s
10 or '70s. As yet, we still cannot use this approach in the
11 United States. That's a long time to wait, folks -- a long,
12 long, long time. We should be able to move past that.

13 Okay, I've got some problems with turkey
14 performance standards and I think you saw it in that data
15 there. I cannot influence the current turkey performance
16 standard by anything that I do in the field. Part of the
17 reason is the way the performance standard is set up is you
18 take a 25 gram sample once per shift for 53 shifts. Okay,
19 that's 25 grams of ground turkey per day. We put 1.2
20 million pounds live weight into that plant daily. Okay, bad
21 sampling. Serotyping has no effect on the results nor is
22 there any quantification. One *Salmonella* is as bad as six
23 logs of *Salmonella typhimurium* DT104. You fail the test in
24 either case, or at least the bird is positive. That is not
25 helpful when you are trying to reduce things by a percentage

1 in the field. We need to find another way.

2 Live interventions generally can only reduce
3 *Salmonella*, they may stay positive. I may have a program
4 that's 99 percent successful but that still means there's
5 one percent positives there, the test will be positive,
6 should be positive Non-human serotypes or at least those
7 that don't appear to occur frequently in humans carry the
8 same weight as those that cause problems.

9 Okay, I virtually eradicated or we virtually
10 eradicated *Salmonella* Arizona within our system. What does
11 that mean? It didn't appear to change the human incidence
12 of Arizonosis at all. But it does mean that if we found
13 *Salmonella* in the ground turkey samples, we failed the test.

14 Is that helpful? Little hard to say.

15 Does the standard improve public health as it is
16 now or should we replace it with a HACCP based standard.
17 Now to me, a HACCP based standard means that you go in there
18 with a plan, a plan to reduce the problem. It may take
19 time. It took me four to five years to get around this
20 Arizona deal in a company that was relatively tightly
21 organized, with some regulatory impediments. You can't pull
22 the trigger and get a problem that's breeder related to go
23 away all at once. Unless you kill the breeders. Which is
24 one solution I guess.

25 (Laughter.)

1 DR. GONDER: Some difference between turkeys and
2 broilers that need to be kept somewhat in perspective.
3 We're in the field about three times as long as broilers.
4 There is more opportunity for exposure, likewise hopefully
5 the intestinal milieu will become somewhat more stable as
6 the birds age. We don't know that for a fact yet. The
7 industry itself isn't completely vertically integrated. The
8 company that I work for is a little unusual in that regard.

9 There are a lot of other people that get poults and eggs
10 from the outside. Don't really have good control over the
11 feed mills, that kind of thing. Our current standard is
12 based on ground product -- I've been over that. We can
13 clean most of the live haul equipment fairly easily. We're
14 still using fixed coops on trailers. Little easier for us
15 to handle that and our primary breeders are virtually
16 *Salmonella* free.

17 And I imagine that I'm out of time. I'll quit
18 there.

19 (Applause.)

20 DR. DEY: Now we'll have a question and answer
21 session. So may I request all the presenters to come and
22 sit on the podium, please.

23 VOICE: We'll hand you a live mic. Please don't
24 press the buttons.

25 MS. RICE: My question is just for the person that

1 didn't give handouts, are we going to have those available
2 to us?

3 DR. DEY: Some of the handouts already are.

4 MS. RICE: Right some of them are.

5 DR. DEY: We didn't the other handouts.

6 MS. RICE: Will we be able to or have access to
7 get those?

8 DR. DEY: No.

9 (Laughter.)

10 DR. THALER: Could you identify yourself to when
11 you have a question.

12 MR. WARD: Could you address the importance of
13 sanitation between flocks and then the procedures that you
14 go into there?

15 DR. DEY: Please identify yourself and ask who
16 should answer your question.

17 MR. WARD: Casey Ward, EcoLab.

18 DR. STEWART-BROWN: Was that addressed to anybody
19 in particular. I think it was addressed to you.

20 DR. GONDER: Okay, essentially we remove all
21 litter from the house, and when I say all litter again, it
22 goes back to stuff that's basically the size of my thumb
23 nail and no thicker than a nickel. The house is allowed to
24 dry. We do go ahead and blow it down, or wash down -- let
25 me start over.

1 We've taken the birds out of the house, the first
2 thing we do is kill the insects. The second thing we do
3 is to go in there with soap and water essentially and a high
4 pressure sprayer. Wash everything that's overhead down into
5 the litter. We then remove the litter as I said, down to
6 the size I specified, let the house dry. At that point,
7 we'll go back in and disinfect. Is that what you needed?

8 DR. STEWART-BROWN: You know, in some of those
9 high and low farms, there were litter change-outs and clean
10 outs in between there. For instance, let's just say some of
11 the high farms, you had some litter, complete litter removal
12 during those three years, sometimes probably a couple of
13 times. And yet those high farms stayed high and the low
14 farms stayed low. One of the things that we believe, if you
15 put in -- if you clean out, put in new litter and that new
16 litter is wet you did the wrong thing. It's not -- that's
17 not a good -- that's not a good move. If you -- and getting
18 good dry, plentiful litter is a real, real big challenge.
19 However, having said that, that's what it needs to be. It
20 needs to be good litter and dry litter.

21 In our primary breeder operation, we've done a lot
22 sampling of litter as some of the others have, I'm sure.
23 Even good dry litter has had SE in it. At least a number of
24 times. So, there's a lot of the components of cleaning out
25 and I know I didn't address the disinfection piece and all

1 that. But I wanted to touch on the litter and litter
2 removal and litter control. Sometimes that sounds like a
3 really good idea, and sometimes it's a really bad idea.

4 DR. GONDER: There's one thing that I -- again,
5 it's kind of a regional difference. Where we are, we're
6 very lucky we've got a relatively inexpensive source of kiln
7 dried shavings. So when we replace we can go back in with
8 dry stuff. The other thing again that I just harp on you
9 can't really disinfect a wet building. So, we try and
10 concentrate on getting those buildings dry before we
11 disinfect.

12 QUESTIONER: This question is for Kim, with the
13 Pennsylvania Egg Quality Assurance Program. How much
14 government -- what is the government invested in the program
15 in terms of the state government pays for the program or any
16 other governmental sources? Have you compared the price of
17 eggs in Pennsylvania versus neighboring states that don't
18 have quite as intensive program?

19 MS. KENNEDY: I have not compared the price of
20 eggs. But you mean who's paying for the testing for the
21 program?

22 QUESTIONER: The whole program.

23 MS. KENNEDY: The Department of Agriculture pays
24 for the testing. Each sample I think an environmental
25 sample --

1 QUESTIONER: No, annually.

2 MS. KENNEDY: I do not have those figures.

3 QUESTIONER: Tens of millions of dollars?

4 MS. KENNEDY: I think it can run, if they test --
5 let's say they run a sample through, I would say it probably
6 cost us for each flock of samples, if they're negative it
7 would probably be about, oh if I had to guess maybe a few
8 thousand dollars. But if they go positive, it can get
9 really high up to five to 10 because you're testing the eggs
10 and if they decide not to divert to divert to break plus
11 continue testing until the flocks out. But I've never
12 compared numbers.

13 DR. THALER: Would you be able to say that it's
14 been kind of a constant cost because the number of positives
15 have come down as more plants are added, more production
16 facilities?

17 MS. KENNEDY: It's a constant cost to the
18 Department of Agriculture of Pennsylvania?

19 DR. THALER: No, the budget, do you know if the
20 budget has kind of been constant or has it been an
21 increasing cost?

22 MS. KENNEDY: I think it's been going -- well,
23 we're getting more flocks in the program. So, I'd say it's
24 probably constant, but the number of positives have been
25 going down.

1 MR. TREAT: Gary Treat, with Pilgrim Pride. Eric,
2 this is for you. I noticed you had an interesting
3 statements on antibiotic use. Would you mind sharing just a
4 couple of minutes with that part of your program?

5 DR. GONDER: Do you want me to go over the
6 standard statements, is that what you're saying? Okay, if
7 you'll all turn to the back page of my presentation. I
8 don't have one along with me, you'll find what has become
9 properly known I guess as my standard statements. I include
10 them in virtually every presentation that I give. And if I
11 can remember them correctly no hormones are used in U.S.
12 poultry. That's one that I get asked fairly frequently from
13 the outside and from our own plant brokers.

14 There's no documented cases of which I'm aware of
15 human treatment failure due to antibiotic resistant bacteria
16 acquired from USDA inspected meat. I tried to check that as
17 closely as I can. If I'm missing sources and someone can
18 furnish me a correction, I'll be happy to amend the
19 statement.

20 No one treats whole flocks for single bird
21 infections, with fluoroquinolones, or anything else for that
22 matter.

23 No fluoroquinolones are used in U.S. feed. And
24 cooked meat cannot transmit antibiotic resistance.

25 The most recent one I added is one that -- it's at

1 the far end, that I'm really kind of fond of. Because to me
2 this epitomizes the needs for a terminal step in food
3 preparation. And I apologize for appropriating a non-
4 sequitur obvious man's emblem, which is I refer to as the no
5 duh sign, "cook your meat." And I deliver that message at
6 every opportunity, because while we can talk here about
7 reducing *Salmonella* and reducing food borne pathogens, the
8 likelihood that we will be able to reduce them to zero is
9 remote. Which means as several people have mentioned before
10 there will be a continuing need for emphasis on proper food
11 handling. That relates somewhat again, to the farm-to-fork
12 deal. Yes, we might be able to reduce *Salmonella* somewhat
13 coming into the plant and the field. But at least in our
14 case we were able to accomplish more with plant
15 interventions within six months than I was able to
16 accomplish in the field in five years. If our plant was
17 running entirely a cooked operation we'd be completely
18 successful. Is that what you were hitting at?

19 MR. HENRY: Craig Henry, Food Products
20 Association. Bruce, could you and Eric comment on your
21 serotyping data about the differences if any on the
22 serotypes that you found on the farm among the houses.

23 Most of the data usually presented is a summary of
24 the farm and/or what you find from a flock overall. What
25 types of differences did you find especially over time on

1 the serotypes within the farm, between houses?

2 DR. GONDER: I haven't looked at our data that
3 way, I don't know if Bruce has or not.

4 DR. STEWART-BROWN: If you're saying here's a --
5 for let's say a six house farm and you look at those houses,
6 would there be multiple sero groups or serotypes on that
7 given farm or would it be -- tend to be the same. I never
8 really look at -- at a single sample on our data, for the
9 most part unless we're doing a real research study and we're
10 going to take 30 samples out of a house and then I might do
11 that. So, even in any given single sample type thing I
12 wouldn't have really gone to serotype. I can say that
13 there's trends in serotypes for us. And they -- they appear
14 to be seasonal, which is a little bit surprising to me. And
15 I also think that if you watch the ebb and flow of serotypes
16 -- and people have talked about this before -- but you will
17 tend to knock one down and another one comes in pretty hard.

18 And so, you're -- to Eric's point about autogenous and your
19 approach to *Salmonella*, to go after one knock it down and
20 get some low levels and then to stop your approach to it,
21 one thing is probably and frequently does another serogroup
22 is now your target, and needs to be. To let up on that one
23 that you've beat down doesn't seem like the right thing to
24 do at all. And of course there's some limit to perhaps the
25 number you can go after at one time and make real

1 appreciable progress.

2 Back to serogrouping or serotyping, we tend to see
3 Kentucky, I don't really understand this, but Kentucky would
4 be a higher incidence for us through the summer time and
5 Typhimurium higher incidence through the winter time. And
6 that's gone on for a couple of years now, I'm not sure what
7 the logic is and/or that it would continue to do that kind
8 of thing. But we are doing a lot of serotyping, it's a
9 necessary thing, it's important to understand, you know, the
10 whole picture of things. But it's not, it's something that
11 you have to spend a lot of time with over time.

12 DR. COX: I'd like to make a comment. Having
13 looked at a lot of flocks a particular serotype might
14 predominate, but here at Russell Research Center, looking at
15 commercial poultry, we found four and five serotypes on one
16 chicken carcass, so you can't get too hung up on one
17 particular serotype, you find an abundance of them in a
18 house and you may find as I said four or five or six on one
19 food product.

20 DR. GONDER: That is one limitation with most of
21 the stuff that we were doing. In virtually all cases we're
22 picking one colony off the plate to send off to serotype,
23 that's right.

24 Now, kind of going back to the environmental
25 thing, that's jogged my memory a bit. With Arizona, we were

1 fortunate in that we can identify Arizona with malonate. We
2 were able to do a little bit more work with Arizona without
3 having to resort to serotype. It was quite easy to find
4 Arizona in the environment outside the house. And it
5 apparently is not uncommon in other environmental locations.

6 I did have one rather unfortunate episode where we reclayed
7 the floor in a breeder house, could immediately pick up
8 Arizona from the environmental samples. We had run out of
9 time, we had to place the flock. The flock subsequently
10 went positive, I got back in that clay pit and we could
11 isolate Arizona from the clay in the pit that the new floor
12 had come from. So, it's not just a turkey bug. At least
13 there weren't any turkeys in the clay pit.

14 MS. COOK: Leisa Cook, FSIS, Center for Learning.

15 And this question is for the Pennsylvania program. What
16 kind of education or training outreach do you do?

17 MS. KENNEDY: I work close with the Pennsylvania
18 Department of Agriculture inspectors right now. Any type of
19 ideas, we work together and then we go back to industry and
20 also, Penn Ag Industry works with us. We get together with
21 the industry people. We try to do, I think it's -- we
22 certify everyone every two years, and then, we do
23 recertification yearly.

24 DR. O'CONNOR: Bob O'Connor, Foster Farms, along
25 the same lines, you've seen a decrease in the incidence of

1 positive farms, correct with your program, Pennsylvania?

2 MS. KENNEDY: Yes there is decrease.

3 DR. O'CONNOR: Have you studied that relative to
4 the incidence of Enteritidis in human illness in
5 Pennsylvania?

6 MS. KENNEDY: I don't get involved in that, so I
7 don't have an answer to that.

8 MR. MAGWIRE: I could add, do you remember the one
9 chart or table that had showed CDC numbers by region. You
10 can see after they implemented their program and they
11 started getting reductions on the farms that they --
12 reductions in the numbers -- there were reductions in the
13 numbers also in human outbreaks then, in that region of the
14 country.

15 DR. DEY: Any more questions? Apparently not.
16 This concludes our session here. Please give our lecturers
17 here a big hand.

18 (Applause.)

19 DR. DEY: We'll be having a break and come back
20 here at 10 minutes to 4.

21 (A short recess was taken.)

22 BREEDERS, LAYERS, AND HATCHERY

23 DR. BAUER: We want to get on with the next
24 session which is titled Breeders, Layers and Hatchery. And
25 my name is Nate Bauer. I'm a scientific liaison with the

1 Office of Public Health Science and I network on a
2 continuing basis with research scientists in academia and
3 government that do -- conduct research on pre-harvest food
4 safety issues, like *Salmonella*, *Campylobacter*, *E. coli*
5 O157:H7 and other pathogens in livestock and poultry.

6 Our first speaker is Dr. Peter Holt, he's going to
7 present Update and Review of *Salmonella* Enteritidis
8 Vaccinations.

9 He's spent the past 17 years studying various
10 aspects of poultry immunology, focusing primarily on the
11 effect of stress on immunity in chickens. But also,
12 devoting significant time and effort studying the
13 elicitation of immunity in mucosal surfaces and developing
14 vaccinations regimens to increase resistance to infection by
15 *Salmonella* Enteritidis. He's authored or co-authored more
16 than 85 scientific papers, as well as a number of book
17 chapters and he works with the Egg Safety and Quality unit
18 at Russell Research Center and here at Richard Russell
19 Research Center.

20 UPDATE AND REVIEW OF *SALMONELLA* ENTERITIDIS
21 VACCINATIONS

22 DR. HOLT: Thanks, Nate. Good afternoon,
23 everyone. By the way, Copper Creek there's A-number one
24 beer there. So, I highly recommend it if anybody has a
25 chance to go.

1 One of the nice things about coming in and
2 speaking later on in the afternoon, is a lot of the previous
3 speakers have already given a lot of your preliminary data.

4 So, I can kind of zoom through a lot of the early stuff.
5 Nate asked me to talk about vaccination for *Salmonella*
6 Enteritidis, what's currently known, and so that's where I'm
7 going to go.

8 This is the bad guy, this is *Salmonella*
9 Enteritidis. Everybody knows what kind of a problem it's
10 created for the egg industry, and that it's been fighting it
11 out with *Salmonella* Typhimurium for the top spot for quite a
12 number of years. The number of outbreaks kind of peaked in
13 the early '90s and then decreased, but it still maintained
14 quite a high number, in the 40s, every year since the turn
15 of the century.

16 Primarily where the outbreaks occur is in some
17 kind of a institutional type of location, and so a lot of
18 the intervention has been focused on trying to reduce those
19 problems. Because what's happening is generally through
20 some kind of abuse of the egg or egg product. So, the
21 problem, the crux of the problem really is people are
22 getting sick from *Salmonella*, and *Salmonella* many times is
23 coming from poultry or poultry products. And as a result
24 people are eating these contaminated products and getting
25 sick.

1 Now, there are a number of solutions, the cheapest
2 solution is to cook the food. That was brought up earlier
3 and I heartily agree, but the whole premise is that you need
4 to deliver as safe of a product to the consumer beforehand.

5 So, you have to move on to less cheap alternative. And so
6 you can institute irradiation and pasteurization. And there
7 is a certain percentage of the market that does this. And
8 it is growing. And finally, you can go even less cheap and
9 that's where you start doing you interventions either on
10 farm or during processing.

11 Now there has been a lot of industry work on
12 preventing it, getting clean birds, chicks, et cetera,
13 cleaning up the farm. And as was mentioned earlier, the
14 work in Pennsylvania, they have been pretty successful in
15 reducing the amount of SE that's causing problems in the
16 food chain.

17 I think that another thing that is very important
18 is and I would love to see more money being spent is
19 education to the consumer. I think that's been way under
20 funded and let's get people more involved in cooking the
21 food.

22 I think what's been implemented quite successful
23 also, is serving pasteurized eggs at institutional
24 situations so that pulled eggs enter in.

25 And finally, there's vaccination. Now, what is

1 the function of vaccination? Vaccination is essentially
2 supposed to mimic an infection. And when an organism such
3 as SE infects a naive individual -- I know you're working.
4 Oh, well. I'm challenged with the buttons, too. When it
5 infects -- infects an individual it invades the tissues and
6 replicates and disseminates out to the organs after a
7 certain amount of time, the bird develops an immune response
8 and will hopefully clear the organism. So, when this
9 immunized individual then gets infected a second time it
10 enters the host and hopefully the immune system will kick in
11 and will block the ability of the organism to invade tissue
12 and replicate and abrogate the infection. And this is where
13 vaccination comes in, it's trying to mimic the infection.

14 Now, there are two broad categories of vaccines,
15 your live and your inactivated. But there's also a number
16 of permutations and combinations which I won't go into
17 between the live and inactivated. Live are attenuated to
18 reduce infectiveness both for the host and for humans. It
19 is administered in the water, feed, and also, as an aerosol.

20 Inactivated are generally killed organisms that are
21 resuspended into generally a water and oral emulsion and
22 injected into the bird.

23 The live vaccines, just as it is for anything,
24 there's pros and cons for it. For pros, it causes infection
25 so the infection is more closely resembling an organism, it

1 develops -- the bird develops both the cellular and humoral
2 immune response and also with the humoral immune response it
3 develops an immunity in the gut as well. It spreads within
4 the group, so-called herd immunity.

5 Now, as far as time goes it also, this spread
6 within the group can possibly be a negative. Since, the
7 longer the organism stays within a group of birds the more
8 chance it has of increasing its virulence. And because it's
9 a live organism, storage and viability comes into play as
10 being a problem.

11 There are currently three live vaccines that are
12 being -- that are marketed in the United States. Megan Vac
13 from Megan Health in St. Louis. Salmune from Biomune and
14 Poulvac ST from Fort Dodge Animal Health.

15 Now, we did some work about four or five years
16 ago. Looking -- using Megan Vac as the live vaccine and
17 using our molt model as the way to study it. Now, for those
18 of you that aren't familiar, birds that are molted via feed
19 withdrawal are extremely susceptible to an SE infection. And
20 what we developed is a transmission model where we have rows
21 of 11 birds per row that are molted. And then if they form
22 molt we infect just the center bird and then follow the
23 transmission of the organism down the line. So, we set up
24 two groups of birds, ones that we vaccinated and ones that
25 weren't.

1 Now, this is three day post challenge. The center
2 bird was infected, you can see that with the non-vaccinated
3 birds, we already had five birds that were positive as
4 opposed to just one with the vaccinated. By day ten post-
5 challenge, there were 15 out of 20 of the non-vaccinated
6 birds as opposed to just 9 out of 20 of the vaccinated. But
7 what you pay attention to is the amount of SE that's being
8 shed, 10 to the 3, 10 to the 5th, as opposed to 9. And nine
9 means that the birds on direct plating we could not find SE.
10 This was after enrichment. So the amount of SE that's
11 being shed is much, much reduced.

12 I think even more telling though is what did you
13 find inside the bird as far as internal organs. The ovary
14 percent positive was completely negative for the vaccinated
15 bird, whereas about 40 percent positive with the non-
16 vaccinated bird.

17 What about the bacterins? Again, you have the
18 pretty much the same players as with the live vaccine. You
19 have Biomune has their larimume SE. Lowman Animal Health,
20 which is formerly Maine Biological Laboratory has Inactivat
21 SE4 and Fort Dodge Animal Health has their Poulvac SE.

22 The pros and cons of using a bacterin -- pros,
23 they're very inexpensive and they protect reasonably well.
24 Cons, you do have some danger via the injector. You know,
25 you inject yourself with some of these vaccines you can get

1 very, very serious inflammation. It's fairly labor
2 intensive, you have to handle the birds and inject them.
3 And generally you have to give multiple injections. And
4 finally, the protection is not complete, it is partial.

5 However, there's been, you know, a multitude of
6 studies that have shown that using a bacterins provides a
7 lot of protection -- reduced clinical signs, shedding, organ
8 positivity, but I think the most telling thing is, you get
9 the number of positive eggs that the bird is producing is
10 significantly decreased. Now, I have down here, note that
11 the key word is reduced. You can't use that as kind of your
12 magic bullet. You have to use vaccination as an overall
13 management tool along with maintaining the clean integrity
14 of the house as well.

15 This was a study that was done by Dr. Richard
16 Gast, who's our research leader for the Egg Safety and
17 Quality Research Unit. And I want you to ignore this molted
18 hens up here. The individual that typed up this figure, I'd
19 fire him if I didn't want to keep my job for a little while
20 longer. I'm so into molting for some reason, I had to put
21 that in there. But as you can see with the studies,
22 vaccination had a very significant effect on extra
23 intestinal dissemination to organs, both the spleen and the
24 ovaries and oviducts, significant reduction in the
25 positivity.

1 I think what's even more telling though is the
2 work that was done over in England. In 1997, they
3 instituted the Lyon Code of Practice where they set up
4 standards for the egg industry over there that dealt with
5 eggs, egg freshness, sell by date, the hygiene standards
6 were improved. And they also had mandatory *Salmonella*
7 vaccination. And in those four or five years the human
8 salmonellosis was cut in half and they tout that vaccination
9 was the primary doer for that. So vaccination can be very,
10 very important.

11 Now, go back to that original -- that slide a
12 couple slides back. The key word is reduced and not clear.
13 Our work has been involved in looking at trying to improve
14 the vaccines, the killed vaccines, a little bit more. One
15 of the things that we noticed is that if you vaccinate with
16 oil emulsions and change the emulsions with the second
17 vaccination, you get a much, much improved boosting effect,
18 than if the birds receive the same emulsion both times. The
19 emulsions we're working with, just as the commercial ones,
20 they're water and oil. And all the ingredients are food
21 grade or cosmetic grade, except for the SE that we put into
22 it.

23 We also evaluated the vaccination regimen by
24 taking the serum from the bird and separating the IgG
25 subpopulations in the serum into -- into subpopulations

1 using an iron chelate column. And then, running ELISA
2 titers on the subpopulation and also avidity indices. And
3 this chromatograph just shows how the serum is broken down
4 into your different subpopulations of IGG. Now, the ELISA
5 titer is the last solution of the serum to give a reading of
6 1.5 times the negative control sera.

7 The avidity is the tightness of fit of the
8 antibody to the antigen. And it's been shown in a number of
9 studies that the higher the avidity antibodies the more
10 protection you get. And actually, this graph -- slide kind
11 of gives you an indication of just what we're talking about.

12 If you have your little Shih-Tzu dog here, if a burglar
13 comes in the house, they will offer just a little bit of
14 protection. They're going to yap at the burglar and create
15 an alarm, maybe puddle on the floor, create a slippery
16 situation, but not much more. However, you get you higher
17 avidity antibodies like the German Shepherd, it's going to
18 clamp down, it's going to hang onto the burglar, and that's
19 what you want, you want the big dog type of antibodies to be
20 developed.

21 Now, when we compared our emulsions with the
22 commercial and these guys got the same commercial emulsion,
23 both vaccinations. They gave a good response, 12, 8, that
24 would 12,800 titers, 25-6. But when you use an emulsion and
25 change it with the boosting emulsion, you can see that you

1 get quite a substantially higher ELISA titer in those guys,
2 in all the different emulsions we worked with. With the
3 relative avidity index this is using 6M urea, this is going
4 to be your low avidity, your Shih-Tzu type of antibodies
5 that are in there. And you see that overall there's not a
6 lot of difference. Between 1.2-1.5 times greater with the -
7 - using the different vaccines.

8 However, when you look at the -- the big dog type
9 of antibodies, you see a substantially increased amount of
10 high avidity antibodies. Generally, it's anywhere from 1.5
11 to 2 higher.

12 One of the things that I want to show is, and the
13 reason I have emulsion C highlighted is that one of the
14 controls that you use in vaccination is you'll have a
15 control where you vaccinate with just the emulsion without
16 antigen, just to see what effect the emulsion has. And
17 something that we discovered early on is the emulsions can
18 have a very substantial effect on the ability of the birds
19 to be primed. And what we did was is we set up an
20 experiment where the birds were primed with the emulsions
21 without antigens and then we come back with our -- our
22 standard southeast poultry bacterin and looked at the
23 response.

24 And what we found was -- and these were all birds
25 that received emulsions without the SE antigen in them --

1 the birds that received the same emulsion twice, which are
2 SEPRL 1 emulsion, it gave good ELISA titer, 25,600. But
3 take a look at emulsion C, these guys really -- these guys
4 were primed with -- with -- to give a very, very strong
5 response. So, why this is happening? We really don't know,
6 we're in the process of trying to figure out just what the
7 mechanisms are of this. And that is the direction that
8 we're going in right now.

9 And with that, that's it. Thank you.

10 (Applause.)

11 DR. BAUER: Thanks, Pete. Our next speaker is Dr.
12 John Glisson. He's going to be making a presentation for
13 Dr. Charles Hofacre, Chuck Hofacre is in Istanbul, Turkey at
14 the World Veterinary Poultry Congress.

15 Dr. John Glisson is involved in various aspects of
16 the teaching, research and service functions of the Poultry
17 Diagnostic and Research Center at the University of Georgia.

18 His research focus has been on bacterial diseases
19 of commercial poultry. Dr. Glisson teaches in the master of
20 avian medicine program and served the poultry industry
21 through field diagnostics and disease prevention for several
22 years as a poultry clinician. He currently serves as the
23 Director of the Poultry Diagnostic and Research Center and
24 is head of the Department of Population Health, College of
25 Veterinarian Medicine, University of Georgia, Athens,

1 Georgia.

2 Dr. Glisson is presenting this paper, as I stated
3 previously, for Chuck Hofacre.

4 *SALMONELLA* REDUCTION IN POULTRY PRODUCTION

5 DR. GLISSON: Thank you, very much. It's not --
6 I'm not accustomed to giving papers for other people,
7 particularly people that are on vacation in Turkey.

8 Chuck would argue that he is not on vacation, he
9 is representing Triple A-P [AAAP] at the World Poultry
10 Congress. But I'll see how this goes.

11 One of the first things that I want to try to do
12 is help the folks in here that are not poultry people try
13 understand what we poultry people deal with every day. And
14 I thought it would be good just to go through this. For you
15 poultry people, you can nod off.

16 Integrated poultry industry is very difficult for
17 people who have not been involved in it. There's many
18 layers in the industry. We talk about generations of birds.
19 And the companies that are out there producing the chicken
20 that you eat or the turkeys that you eat or the eggs you eat
21 generally don't have more than a couple of generations of
22 birds.

23 The broilers as we call them, there's -- this
24 country is producing about eight billion of those. Those
25 come from 75 million broiler breeders. So, all the poultry

1 countries in the U.S. take all their breeders together, is
2 about 75 million.

3 The turkeys that you eat, there's about 270
4 million of those. They're coming from about 3-1/3 million
5 turkey breeders. There's a huge multiplication effect here.

6 The commercial layers that are laying the eggs that we all
7 eat come from about 2 million commercial layer parents.

8 So, you can see when you start thinking about
9 *Salmonella* control at different levels within the industry,
10 that controlling it at this level is very different than
11 trying to control it at this level, just simply because of
12 the number of animals involved, the number of facilities and
13 sites involved.

14 Now, if you just concentrate on the broiler
15 industry, which is the largest segment of our industry, it
16 becomes I think worth the time to just think about the money
17 that's involved in some of these animals. Breeder pullets
18 are -- are the females that we use that are going to become
19 the breeders to produce the eggs that we hatch to produce
20 the broilers. That take about 20 weeks. And then those
21 birds are physically moved from there to a breeder layer
22 farm. So, the number in the U.S. is about 75 million
23 breeder pullets, about 73 million breeders. And this is the
24 approximate value of each of those birds, about \$3.50 for a
25 breeder pullet, about \$9.00 for a breeder female. That's

1 including the males that go along with them. About 10
2 percent of the flock is males, by the way.

3 Now, they're going to produce eggs. Those eggs,
4 we'll use a generous figure and say they're going to produce
5 about 160 eggs per hen and the value of each of those eggs
6 is about 10 cents. Those eggs will be hatched in 21 days
7 and we produce about 8.8 billion chicks that are going to be
8 worth about 18 cents at the time they hatch. Then those are
9 taken to a broiler farm from the hatchery. We'll use 49
10 days, there's a lot of variation, depending on what size
11 bird you're going to raise. Then those are going to go to
12 the processing plant and have more or less a value of 60
13 cents a pound.

14 What does all this mean? If you think about
15 investing money to reduce *Salmonella*, it's very difficult to
16 invest a dollar in that when it's only worth a dime. Very
17 difficult to invest a nickel in an 18 cent chick. So -- so
18 there's some economics involved here that have to guide us a
19 little bit as we think about where the poultry industry is
20 going to invest its money. Because this *Salmonella*
21 reduction program at the end of the day is an investment for
22 the company in the quality of its product. So it's very --
23 I think very important for us to understand where we can
24 afford to spend money, where the investment is highest.

25 Chuck has put this talk together to focus on that

1 concept. And he has here several critical factors to reduce
2 *Salmonella*. And we're going to go through several of these
3 some more thoroughly than others. First one we're going to
4 talk about is the breeder supplier. This is -- I showed you
5 the integrated poultry industry, the way it's structured.
6 Above that are the genetics companies, where all the genetic
7 supply comes from that these integrated companies then use
8 to multiply to make the broilers or the turkeys or the
9 layers.

10 There are a number of primary breeding companies
11 in this country and they're all basically built the same
12 way. Some differences, but basically this is the structure.

13 At the very top there are elite animals those are single
14 sire matings, highly selected and those produce what we call
15 great grandparents and then grandparents and then parent
16 stock. Parent stock is what the poultry companies buy.
17 They buy day old parent stock. They raise those out to
18 produce the animals that we eat. Now this is shaped like a
19 pyramid for a good reason. Actually the pyramid, the shape
20 of it would be even more exaggerated than that in reality.
21 One elite male -- Bruce can probably help me -- how many
22 broilers that's going -- broiler progeny he's going to have
23 once it gets down through the system. But it's probably
24 maybe several hundred thousand maybe, I don't know. But the
25 multiplying effect is very, very large.

1 Again, this is important to understand, if you
2 have an organism that is being transmitted vertically, it's
3 being transmitted vertically all the way through this
4 system. All the way through. We all know that a lot of
5 what we're dealing with with *Salmonella* is various forms of
6 vertical transmission. So, this picture carry it in your
7 mind as we go along.

8 Biosecurity practices would be the next topic. We
9 could spend hours talking about this and I'm not going to do
10 that. But the important thing here to realize is *Salmonella*
11 can enter our system in a number of different ways, vertical
12 transmission is simply one of those. But anywhere that you
13 have contact with anything else that's alive, that's very,
14 very important. Humans, do you believe that humans can
15 transmit *Salmonella* to chickens. We don't talk about that
16 much, but if you go as a veterinarian, you're going to help
17 one of the primary breeders and you're going to go into
18 their elite birds or their great grandparents, they're going
19 to do a *Salmonella* swabs on you before you come because they
20 know that humans transmit *Salmonella* to chickens.

21 So, we have to think about those things -- humans
22 on the farm. Other animals are very, very important.
23 Because chickens are certainly not unique in that they carry
24 *Salmonella*.

25 Feed, there's been a lot of discussion about that.

1 And again, this is a very, very big topic and we're not
2 going to spend too much time on that. There are companies
3 that have invested quite a bit of money in reducing
4 *Salmonella* through their feeding program. Dr. Gonder talked
5 about what they do at Goldsboro Milling. We know that there
6 are ingredients that have a lot higher risk than others.
7 That's all well known. There are a number of different ways
8 to decontaminate feed from using additives in the feed that
9 kill microbial organisms to the extreme of actually cooking
10 the feed and various variations on that theme, like
11 pelleting. One of the real problems is recontamination of
12 the feed once it's manufactured. Feed delivery is -- can be
13 a real problem in that regard. And then of course
14 monitoring the process.

15 This is a very expensive process, is having clean
16 feed. Remember the poultry industry is buying the same corn
17 and soybeans as everybody else, and the same raw materials
18 as everybody else. And it's not *Salmonella* free.

19 This is an interesting thing, just again, as a
20 point of perspective, what's in the chicken intestinal
21 tract. And this John Maurer and Margie Lee do this type of
22 work where they look at the microbial composition in the
23 intestinal tract, making 16S clone libraries. And this is a
24 composite of what's in a broiler's intestinal tract over the
25 49 day period. The interesting thing is, you can see that a

1 lot of *Lactobacillus* in the ileum. A lot of clostridia in
2 the cecum -- where's the *Salmonella*? *Salmonella* is in this
3 tiny little fraction right here, which is one of these lines
4 right here. There's a lot of stuff going on in there,
5 inside the intestinal tract of the chicken. And *Salmonella*
6 is certainly a very, very minor component of what's in
7 there.

8 Also, it's been mentioned competitive exclusion.
9 We're very, very frustrated in this country by our inability
10 to use competitive exclusion. The poultry industry wants
11 very badly to use competitive exclusion and there's all
12 sorts of legalities that keep that from happening. I hope
13 that can be solved.

14 I think Eric said it's been over 30 years since
15 Nurmi showed this work. And a lot of people spend a lot of
16 time working on this. We know how susceptible newly hatched
17 chicks are, extremely susceptible to colonization. And we
18 know that we can reduce that susceptibility tremendously,
19 very significantly with competitive exclusion.

20 Vaccination is another very important tool that we
21 have. I'm going to back up one slide and point out a couple
22 words on this slide I didn't point out, that I thought Chuck
23 chose very well. Two important words -- achievable and
24 reduction. Achievable strategies are something I think
25 Bruce spent a lot of time talking about. What are the

1 things that we know we can do, what of the things we know
2 will have an impact to reduce the *Salmonella*, and CE is one
3 of those.

4 Another is vaccination. I've spent a lot of my
5 career working on bacterial diseases other than *Salmonella*.

6 And there's a real general thing you can say about birds,
7 is that they don't respond well to bacterial vaccines. You
8 can almost say that about any animal including humans. The
9 history of successful bacterial vaccines is pretty poor.
10 But we do know how some of these things work. Live vaccines
11 stimulate mostly secretory, humoral and cell mediated
12 response. And because of that, they have been used
13 primarily as what we call priming vaccines, a vaccine that
14 gets the birds immune system prepared for an inactivated
15 vaccine. And then, the inactivated vaccines give a good
16 humoral response.

17 Basically the way it works in our industry is the
18 live vaccines will be given very early in the pullet stage,
19 followed by two doses of inactivated vaccines separated by
20 at least four weeks. That protects the pullets and also
21 provides maternal antibodies to the next generation, which
22 is a very important concept.

23 Now, Chuck makes a comment there at the bottom
24 that vaccination will take at least a year before you seen
25 an effect. Now, one of the things that I want to try to

1 explain about that, say today a company decides to change
2 its vaccination program in its breeder pullets. These
3 breeder pullets are -- they're starting new flocks every
4 week and have flocks that are being killed at the end of
5 their lay cycle every week. It takes a year to replace the
6 breeding stock in the poultry company. So, if you change
7 the vaccination program today, it takes you a year to get
8 all your chickens vaccinated.

9 Now that's not what Chuck's talking about. What
10 Chuck is talking about it takes an additional year for you
11 to really begin to see the effect because we're talking
12 about a reduction program and a reduction program is a
13 reduction all through the system. And I'll talk about that
14 just a little more as I go along.

15 So, when you get into trouble at the processing
16 plant with your *Salmonella* counts, people all of sudden get
17 excited about vaccinating breeders. That's not a short --
18 short term solution, that's very long term.

19 This is a study that was done in the UK in layers.
20 And what they wanted to do is look at the comp using CE and
21 vaccination together. And you can see basically how they
22 set this up. They had controls and then they had a group
23 that got competitive exclusion at day old and 14 weeks. They
24 had a group that got *Salmonella* Enteritidis bacterin at 10
25 and 14 weeks. And then you had a group that got CE plus

1 bacterin. And then these birds were challenged. And what
2 you see is how many -- you see the number of *Salmonella* --
3 the number of birds shedding *Salmonella* either 7 days or 14
4 days post-challenge here. And you can see that it -- you
5 don't see much on the seven day, but on the 14 day post-
6 challenge you can see a big effect. And the interesting
7 thing and many companies have found this out on their own,
8 private companies that do their own work, that there is
9 either a synergistic or an additive effect, probably just
10 additive effect to using CE and vaccination. So we got two
11 tools right there that can be used in an economic way to
12 achieve *Salmonella* reduction.

13 Here's one we're going to talk about that a lot of
14 people probably don't want to talk about. Can you use
15 antibiotics for *Salmonella* reduction? The answer is yes.
16 It's been done. And I'm not going to go into a lot of
17 details, but companies have done this on their own
18 primarily. But primary breeders have used antibiotics to
19 clean up *Salmonella* out of breeder flocks.

20 Strategic use of antimicrobial followed by
21 replacing the intestinal flora with CE. Now this is done --
22 can be done at several different times. But usually it's
23 done before the breeder pullets are moved to the layer
24 facilities. Try to get them clean before they go to the
25 layer facilities. What many of these companies have found,

1 that failure to replace the flora after the antimicrobial
2 therapy actually can make the birds more susceptible to
3 *Salmonella*. So those these two things need to go together.

4 This is data from a company that did that and they
5 -- they did just that. They used an antibiotic and CE on
6 the pullets at the end of their growing life, instituted
7 really good rodent control at the breeder house. They moved
8 those to the farm and this is data from 5 million broilers
9 off of breeders that they did that to and 5 million that
10 they did not do that to. This fluff is fluff in the
11 hatchery. They didn't see a lot of difference there. But
12 what they did see is a fairly significant reduction at
13 processing, which is what we're trying to do. So, again
14 this is another example of things that can be done to reduce
15 *Salmonella* as it spreads vertically through the food chain.

16 So what are we talking about here? We're talking
17 about that breeder vaccination reduces the number of birds
18 positive and reduces the number of *Salmonella* in the
19 intestine. And we think that in breeders that's probably a
20 very good thing for the overall situation of *Salmonella* in
21 the company. We know that live vaccine stimulates CMI and
22 inactivated vaccines give a good humoral response.

23 What we don't know real clearly is will live
24 vaccination followed by inactivated vaccination protect both
25 the breeders and the broilers? So Chuck has done some work

1 over at PDRC to try to figure this out. This is a pretty
2 big study that he's worked on for quite sometime in
3 cooperation with a company in this area. So these breeders
4 here had -- this breeder company had these *Salmonellas* in
5 their system -- Hadar, Kentucky, Heidelberg, Enteritidis --
6 and essentially in this experiment what happened, they took
7 Hadar, Kentucky and Heidelberg and made an autogenous
8 bacterin. And used this protocol on these -- in this
9 company. Gave live *Salmonella* Typhimurium vaccine, like
10 Pete was talking about, one day, two weeks and six weeks,
11 followed by killed autogenous at ten weeks and 18 weeks
12 containing these three serotypes.

13 Those birds were brought into production -- again
14 this is a commercial flock. Other flocks did not get this
15 vaccination and were used as controls. The eggs were
16 hatched at PDRC across the street and -- and then the groups
17 were challenged and they were challenged, different
18 challenge groups with all four of these organisms of course
19 separately. And then we looked at the results. And the
20 challenge was done by a fairly real life situation using
21 seeder chicks, put them in at one day of age and let them
22 mix with the other birds. And then the ceca were cultured
23 at 21 days of age plus or minus and also enumerated. And
24 this is what you see, there's no *Salmonella* Enteritidis in
25 the bacterin and you see no reduction there.

1 But you can see a reduction with all the others.
2 And the same with the enumeration. What you'll find out,
3 none of these difference here are statistically different.
4 And that's typically what you see in a controlled situation
5 like this. This was done four times. What does that mean?
6 That's -- I think that's what we see in the field also.
7 The reductions are small but it's cumulative. And that's
8 why Chuck says after you get everything vaccinated, it takes
9 about a year to really begin to see the effect. Because
10 you're reducing the *Salmonella* load all the way through the
11 system -- the hatchery, the broiler farms, the processing
12 plant. But after about a year of this, you begin to see
13 significant reduction.

14 So, let me just finish up and summarize here. We
15 know that live and killed vaccination of commercial broiler
16 breeders with *Salmonella* contributes some protection by
17 maternal antibodies. Decreases the number of positive
18 birds, which decreases the *Salmonella* in the ceca. It may
19 reduce *Salmonella* incidence in the processing plant over a
20 period of time. Vaccination of broiler breeders may be an
21 ideal strategy when *Salmonella* levels are high in the
22 processing plant. However, this program may take a year to
23 see the beneficial effects.

24 It's been shown that the *Salmonella* isolated from
25 a chick at one day of age will most likely be the

1 predominate strain throughout its life. Number of people
2 have shown that. We need to look at all inputs onto a farm
3 and minimize the chance that they will bring in *Salmonella*,
4 and make the bird more resistant to *Salmonella* colonization
5 by CE and/or live vaccine and/or inactivated vaccines and/or
6 others.

7 No silver bullet, no magic potion, no single
8 remedy. Thank you very much.

9 (Applause.)

10 DR. BAUER: Our next speaker is Dr. J. Stan
11 Bailey. He's lead scientist and research microbiologist for
12 USDA ARS right here in Athens. He's responsible for
13 research directed toward monitoring, controlling, reducing
14 and ultimately eliminating contamination of live poultry by
15 human enteric pathogens. During his scientific career, Dr.
16 Bailey's authored or co-authored over five times ten to the
17 two scientific publications in the area of food microbiology
18 concentrating on controlling *Salmonella* in poultry
19 production and processing, *Salmonella* methodology, *Listeria*
20 methodology and rapid methods of identification.

21 Dr. Bailey's recognized nationally and
22 internationally and has received numerous awards including
23 the 2002 USDA ARS outstanding senior research scientist of
24 the year award. Dr. Bailey was elected secretary of the
25 International Association of Food Protection in 2005 and

1 Stan will become president in 2009, thanks a lot.

2 VACCINATION OF BROILER BREEDERS AGAINST PREDOMINATE
3 *SALMONELLA* SEROTYPES

4 DR. BAILEY: Thank you, Nate. And I too want to
5 welcome you to the Russell Center. This is one of the
6 bigger groups we've had here in a long time. It's very good
7 to see you here.

8 Several of my colleagues and I have been working
9 in this area for a long time. This is my 32nd year working
10 here at the Russell Center. And the whole time has been
11 trying to work on *Salmonella* in poultry. And several of us
12 made a conscious decision in 1985, that -- prior to that we
13 worked in the processing plants a great deal. We'd worked
14 with feed and other areas and we made a conscious decision
15 that if we were ultimately going to ever significantly
16 impact *Salmonella* in poultry that we needed to move back to
17 the farm level. So we started directing our research at the
18 farm level at that time. And so, I'm going to be giving a
19 couple of talks in the next couple of days over some various
20 aspects. But today I wanted to share with you some of the
21 work we've done with broilers and broiler breeders and
22 vaccination.

23 First I wanted to acknowledge several people. I
24 am not an immunologist. But I work with several people on
25 this project. First was a graduate student of mine Ariel

1 Rolon, who was a brilliant man -- young man from Bolivia who
2 did the primary bulk of this work. We worked very closely
3 with Chuck Hofacre, whose work you just heard talked about.
4 Peter Holt, who gave a talk before that and Jeanna Wilson
5 at the University of Georgia.

6 As a bit of a background, the history of
7 vaccination of poultry flocks against different *Salmonella*
8 serovars can be traced to the layer flocks, where oil-
9 emulsion vaccines against *Salmonella* Enteritidis have been
10 used for many years with some success in diminishing
11 transmission of this serovar to the eggs.

12 Vaccination of flocks undergoing molt has been
13 found to be useful.

14 And breeders have also been vaccinated in an
15 effort to prevent vertical transmission and increase
16 resistance to early exposure.

17 More so in other countries than here early on, we
18 saw a lot of use of vaccination to control *Salmonella*
19 *gallinarum* and *pullorum*, because it's a bigger issue in
20 developing countries, in Latin America particularly. We've
21 also seen a great deal of vaccination work as a reported
22 earlier with *Salmonella* Enteritidis in the UK particularly.

23 These reports however, are based on statistical
24 comparisons of vaccinated and non-vaccinated flocks. No
25 studies correlating vaccination protocols and resistance to

1 challenge models had been reported at the time we did this
2 work. There is also few reports on the interaction of
3 passive immunity in live vaccines during the first weeks of
4 life.

5 In addition given the use of the live vaccine at
6 day of age on chicks when maternal antibodies, the potential
7 of passive immunity interference on early live vaccine
8 effects need to be further assessed.

9 So what I want to do in the next series of slides
10 is -- is cover a lot of work that Ariel did in his
11 dissertation and those three papers are all at the Journal
12 and will be out soon. And I obviously can't cover all that.

13 But I think it's some very interesting and important work
14 in this area and will contribute a great deal. So what we
15 want to do is give a brief summary of the findings and if
16 you want more complete information on these just feel free
17 to contact me and I'll be happy to provide you with that.

18 So the first objective was to evaluate humoral and
19 mucosal immune response in broiler breeders under the
20 different vaccination protocols that I'll share with you in
21 a minute. So I want to here this -- this first objective
22 was looking at the humoral and IgA response in these birds.

23 And then secondly, we wanted to assess the
24 effectiveness of the different vaccination protocols, using
25 both live and killed autogenous vaccines, on the protection

1 of broiler breeders during rearing, under simulated industry
2 conditions.

3 So what were the four treatments that we used?
4 They were applied to breeders during grow out, using a
5 commercially available *Salmonella* Typhimurium live vaccine.

6 So the live vaccine the we'll talk about here is a
7 *Salmonella* Typhimurium vaccine. And an autogenous killed
8 vaccine containing three *Salmonella* serovars, a group D1 a B
9 and a C2 prepared by a commercial vaccine company.

10 Treatments were as follows:

11 Our controls received no vaccinations, the next
12 treatment we gave two killed vaccine patient one at 77 days
13 or 11 weeks and one at 18 weeks or 126 days. So treatment
14 two received two killed vaccines. Treatment three got two
15 live and two killed. The two lives at one day and three
16 weeks. And the two kills again at 11 weeks and 18 weeks.
17 And then the fourth treatment or third actual treatment was
18 three lives and one killed as you see there. I'm not --
19 don't want you to even try to interpret all this because
20 it's just too much and there's about 100 of these slides
21 that we generated out of all the data.

22 But we looked at gut immune response and we did it
23 against *Salmonella* Enteritidis LPS as a captured antigen and
24 also against *Salmonella* Typhimurium.

25 And again, we looked at the gut, we looked at the

1 serum immune response and we also looked at the chicken
2 serum. So, we have all of that data that I'll be happy to
3 share with you but it was just too much for the time frame
4 here.

5 So, what did we find in this study where we were
6 looking at immunological response? Not looking at the
7 *Salmonella* itself. We found using optical densities to
8 measure the immunological response were consistently
9 stronger on the *Salmonella* Typhimurium LPS than they were on
10 the *Salmonella* Enteritidis LPS. We found IgA serum from the
11 crop and the gut lavages as well as the IgG of the crop
12 lavage gave short-lived peaks after the first killed vaccine
13 only and that didn't last a particularly long time.

14 We got a strong gut lavage IgG after the first
15 live and both killed vaccine events were observed, the
16 killed response lasted much longer than the live. The serum
17 IgG responses were observed after killed vaccine events and
18 lasted throughout the 40 weeks.

19 Chick serum and egg yolk IgA were negligible and
20 IgG comparable among all treatments throughout time. These
21 results showed that killed antigen is vital in eliciting an
22 adequate IgG response in serum and in gut. Live vaccination
23 with the Aro-A mutant ST vaccine enhanced the gut IgG and
24 possibly aids in conferring adequate immunity during the
25 breeder's first weeks of life.

1 So then, we moved on in the same model system and
2 went beyond what the immunological response was. And we
3 measured what was the response in terms of *Salmonella* in the
4 hen and in the offspring. We evaluated the resistance of
5 *Salmonella* challenge of vaccinated breeders and their day
6 old progeny using a multiple *Salmonella* strain model. We
7 evaluated the effectiveness of competitive exclusion
8 treatment alone or in combination with vaccines of breeders
9 to reduce the *Salmonella* in the progeny.

10 So, what did we do? Broiler breeders were
11 challenged using a three marker strain -- three marker
12 strains of *Salmonella* and at days 21, 42, 77, 119, and 154 a
13 sub-sample of breeders were challenged with those three
14 *Salmonella* listed there, Enteritidis, Typhimurium and
15 Thompson.

16 At weeks 29, 34 and 40 of the breeders' age chicks
17 from each of the breeder treatment groups were hatched.
18 Half of the progeny of each treatment was administered
19 competitive exclusion, which as the version of competitive
20 exclusion that we had developed here at this laboratory.
21 That I'll talk a little bit more about tomorrow. Chicks
22 were challenged with the three strains of *Salmonella* and
23 assessed for colonization after one week. Additionally,
24 counts two weeks after challenge were determined at weeks 34
25 and 40 of the breeders age.

1 Just briefly, you can see that the very little
2 response in the level of *Salmonella* with just the killed,
3 the purple. It was almost identical to the controls. But
4 where there was a combination of kill and live vaccine, we
5 did see a reduction -- a significant reduction at three and
6 six weeks of age, where we used a combination of the live
7 and the killed vaccine. This is in the breeders now, this
8 is not in broilers -- this is in the breeders. This had
9 diminished by 10 weeks of age at which time they were
10 getting some additional treatments and we see a variation.
11 But overall even out at 22 weeks of age all three of the
12 treatments, those that just got the two killed and the
13 combinations in the breeder hens themselves, we did see a
14 diminished level of *Salmonella*, significantly diminished
15 level.

16 If we look at the progeny though, we can see very
17 little measurable effect. At 40 weeks of age we do see some
18 reduction in comparison to the control. But as was just
19 talked about in the previous talk, it's not dramatic, it's
20 small reductions and they add up over time.

21 If we look at the progeny post-challenge with and
22 without the competitive exclusion product, we see a far more
23 dramatic effect. Which is very consistent with what we've
24 seen for many years with competitive exclusion. You see the
25 light purple bar is the competitive exclusion. And from 34

1 weeks on, you see a very dramatic difference in the level of
2 *Salmonella* in the breeder -- in the progeny from the
3 breeders in comparison to those that did not receive the
4 competitive exclusion.

5 And from this section of the work we concluded
6 that breeders *Salmonella* count showed significant difference
7 between live vaccinates and non-vaccinates at three and six
8 weeks of challenge showing the commercially available Aro-A
9 *Salmonella* Typhimurium vaccine confers some early
10 protection.

11 By ten weeks there were not discernible difference
12 in *Salmonella* level in challenged and control chicks,
13 indicating protection by one day and three weeks. The live
14 vaccines had diminished at this time. All programs reduced
15 *Salmonella* counts compared to controls at 22 weeks.

16 Chick *Salmonella* counts showed little consistency
17 between breeder vaccine treatments.

18 No clear differences were observed in
19 susceptibility of chicks from vaccinated and control
20 breeders. Passive immunity did not show consistent
21 reduction of challenged chick *Salmonella* counts. So, the
22 immunity that they brought over as they hatched out from the
23 dams or from the mother hens, did not give a significant
24 reduction.

25 Treatment with MSC reduced *Salmonella* counts

1 consistently regardless of breeder vaccination treatment or
2 breeder age. These results show that live vaccination with
3 ARO-A *Salmonella* Typhimurium vaccination decreases
4 *Salmonella* counts during the first six weeks of age of the
5 breeders as do all programs by 22 weeks of age. And that
6 competitive exclusion is the most effective treatment in
7 reducing progeny *Salmonella* counts.

8 Our third objective was to evaluate the gut
9 humoral immune response of hatchlings from hyper-immunized
10 breeders and challenged with *Salmonella* at day 3, 13, and 34
11 of age. And to assess the effectiveness of early
12 vaccination with an ARO-A mutant live *Salmonella* Typhimurium
13 vaccine in protecting hatchlings from hyper-immunized
14 breeders against *Salmonella* challenge at days 3, 13, and 34
15 of age.

16 Basically what we did in this study -- and this
17 study was actually carried out in Bolivia in commercial
18 situation -- was to take a commercially prepared autogenous
19 bacterin and a Poulvac *Salmonella* Enteritidis serovar
20 Enteritidis bacterin and non-vaccinated controls. And
21 vaccinate at 40 and 43 weeks of age and collect the eggs for
22 incubation at weeks 46 of age.

23 Again, just briefly some of the data you see that
24 you see gets very difficult to -- you see non-statistical
25 difference in reduction in counts. But you see numerically

1 somewhat lower. We did with the live *Salmonella* Typhimurium
2 see a statistical difference in the first two treatment
3 days. If we looked at the heart, liver, spleen counts for
4 what was internalized, we see the same type of situation.
5 The live gave a pretty dramatic reduction at day 3 and a
6 statistical difference at 13, pretty dramatic but not
7 statistical at day 34.

8 So, the conclusions from this -- this part of the
9 study were maternal IgG is important up to 13 days. Higher
10 optical densities are obtained on the LPS than on the SE
11 LPS, which was consistent is what we saw in the first study.

12 The live ARO-A vaccine enhanced IgG up to 34 days with
13 titers starting to decrease at this time. Effect better
14 measured when it's assayed on ST LPS. The diminished
15 protective effect of ARO-A vaccine after 34 days probably
16 indicates the needs for another vaccination to sustain
17 protection after this age, that may important in breeder
18 management.

19 There were no maternal IgG as expected. The short
20 IgA peak measured at 13 but not 34 days indicates that the
21 gut IgA might peak as a response to primary exposure to
22 antigen, other isotypes being more prevalent thereafter. No
23 interference -- and this is a fairly significant finding, we
24 think -- no interference of maternal antibody on the live
25 vaccinations. Vaccine's ability to stimulate IgA was

1 demonstrated. And that had not really been reported on the
2 literature before. And for those that were worried about
3 the carry-over effect of passive immunity on the live
4 vaccine we felt like that was a very important observation.

5 Live vaccines and maternal antibodies decrease
6 overall *Salmonella* counts about 1 log and .3 log for cecal
7 and internal organ samples respectively. Total counts
8 diminish with age. This has been previously reported. Live
9 vaccine and maternal antibodies decreases overall *Salmonella*
10 counts about 1 log-- and then finally although vaccine
11 decreases overall bacterial load, *Salmonella* still present
12 at considerable numbers highlights the importance of vaccine
13 as a complementary tool in controlling *Salmonella* in poultry
14 and not as a substitute for integral biosecurity programs.

15 So where are we with all this? What does all this
16 mean? I reported in a very fast manner trying to go through
17 a lot of data. Currently there's three live *Salmonella*
18 Typhimurium mutants on the market. Most people who
19 vaccinate breeders -- and it's an increasing number of you
20 in this room that I know for sure are doing it -- most
21 people who vaccinate breeders are using either two of three
22 live and one or two killed. Vaccination with live and
23 autogenous killed has been shown to give incremental
24 reductions in *Salmonella* which over time will carry through
25 the processing plant.

1 And I wanted to take just a minute to talk about
2 this last bullet point. APHIS needs to revise its
3 autogenous vaccine rules. The rules that were written for
4 autogenous vaccine have been in effect for 20 or 30 years or
5 more. And they don't really apply to the situation we're
6 dealing with with autogenous killed vaccines for *Salmonella*
7 in chickens. Because if you have something that's effective
8 and you reduce those particular strains of *Salmonella* your
9 autogenous vaccine was against, within a year you have to
10 quit using that vaccine. That doesn't make any sense. You
11 can't combine an autogenous vaccine with a commercial live
12 vaccine, that's against the rules. There's just a lot of
13 issues with autogenous vaccines that need to be readdressed.

14 And I would encourage those of you who have any influence
15 to speak with and continue to carry forth this idea that
16 APHIS needs to readdress those rules. We're not talking
17 about doing anything that would increase any -- from my
18 perspective -- any discernible increase in public health
19 risk or anything. But I think it's an important issue that
20 if we want to be able to use this tool that's one of many
21 that we need to have available to us, then we need to bring
22 the rules up into the current date.

23 And my final thoughts. *Salmonella* is often
24 pervasive in the poultry environment, including breeder
25 farms and the growout farms. And it is likely that no one

1 intervention will completely control all *Salmonella*. I
2 think it's more than likely. I think that we can safely say
3 that's a fact. And multiple intervention approach including
4 vaccination, competitive exclusion, biosecurity, insect and
5 rodent management and moisture management will be needed to
6 achieve significant on-farm control of *Salmonella*.

7 And that's all I have and thank you very much.

8 (Applause.)

9 DR. BAUER: Okay, our last talk today is by a
10 scientist who has seen it all and done it all. He is a
11 research microbiologist right here in Athens at the Poultry
12 Microbiological Safety Research Unit. And I just want to
13 say a few things that kind of sum up his career.

14 Dr. Cox has seven issued patents which have been
15 licensed by commercial companies. He has since 1971 worked
16 for ARS and authored or co-authored over 700 publications,
17 450 of those publications have been in the last 15 years.
18 He was the ARS distinguished senior scientist of the year
19 2003, Dr. Richard Gast also made a comment about Dr. Cox
20 saying that he always had about 15 collaborations going on
21 with about 20 people at the same time.

22 And last Dr. Cox, has been -- is going to be
23 inducted in the ARS Hall of Fame. Please join me in
24 welcoming Dr. Nelson A. Cox.

25 (Applause.)

1 ROLE OF BREEDERS, EGGS, AND HATCHERY IN TRANSMISSION OF
2 *SALMONELLA* IN THE BROILER INDUSTRY

3 DR. COX: Thank you very much. And welcome to my
4 house. I got here June 13, 1971. And since that time I've
5 had the same phone number and the same address. And those
6 of you that don't know that haven't contacted me enough in
7 the 30 -- 34 years. And I got to tell you, when we came
8 here, there was only 60 people working in the building from
9 the area director down to the janitor. And at that time
10 they told us they were going to put moon rocks on the
11 seventh floor. And they made some adjustments to the
12 various rooms so we would have moon rocks. Well, after 34
13 years later we don't have moon rocks in this building, I
14 guess we got the next best thing on the seventh floor,
15 that's FSIS, right.

16 Anyway, I got to tell you all if I wasn't giving
17 this talk, if I wasn't giving this talk I wouldn't be here,
18 because this is interfering with my happy hour. And I grew
19 up in south Louisiana somewhere between New Orleans and
20 Baton Rouge in a little town call Napoleanville, named after
21 Bonaparte, and I told people for many years that the bars I
22 drank in in New Orleans, you didn't dare throw your
23 cigarette on the floor. And they'd say why, Nelson, is it a
24 nice place. I'd say no, you don't want to burn somebody's
25 face.

1 (Laughter.)

2 DR. COX: I appreciate Nate inviting me to give
3 this talk. I didn't want to talk about this. I worked on
4 *Campylobacter* now and I wanted to talk about *Campylobacter*,
5 but he insisted I talk about this because it's a *Salmonella*
6 meeting. So, I said, you know, Nate, the stuff I'm going to
7 be talking about is so old that the reprints are yellow.
8 And Beth Krushinskie always says that I never talk about
9 anything new. But Beth this stuff is so old it might be new
10 to some of you younger people. And I guarantee you, Eric
11 Gonder has all of these yellow reprints, I've been to his
12 office. At the break I went up to Eric Gonder, and I said,
13 Eric why don't you tell what you really think. I love him,
14 I can't believe he's not eligible for retirement. You
15 usually have to get eligible for retirement before you give
16 that kind of talk.

17 So I'm going to talk about chicken science and I
18 got this from a pretty good source. They tell me that when
19 the scientists at NASA are sitting around working on a
20 difficult problem and they can't come up with a solution,
21 they're scratching their head, and they can't come up with a
22 solution, one of them will look at the others and say, come
23 on guys let's solve this problem, after all this isn't
24 chicken science, right. So, we -- so some of us who have
25 PhDs in poultry science and have been doing this for 34

1 years, we're sort of proud of what we do. Some of the
2 folks in the audience, I went to graduate school with and
3 hadn't seen some in many, many years. And be honest with
4 you I haven't seen this many people in one pile here at
5 Russell Research Center since we had a recent fire drill.

6 We no longer have a cafeteria so, you know, we
7 don't have a gathering like this. So, it's kind of nice to
8 see this many people. So, when my presentation is over -- I
9 don't have any handouts. And if any of you are interested
10 in this stuff that's old, just give me your business card
11 and I'd be more than happy to send you reprints. And if
12 you're interested in some other area whether it's
13 *Campylobacter* or competitive exclusion or feed or you name
14 it just write that on the back of your business card and
15 give it to me. With 700 publications, trust me I've touched
16 on a little bit of everything. In fact we worked with Eric
17 Gonder and the turkey people for awhile. And the
18 competitive exclusion I think dropped the contamination I
19 think from 47 percent down to 3 percent in some of the
20 flocks. So we've done an assortment of things and with --
21 with breeders, with broilers. My dissertation was on table
22 eggs. So, I sort have gone the whole gamut.

23 So let me kind of get started here, to begin with
24 there's nothing new. The people knew 80 years ago in the
25 poultry industry or more that *Salmonella* was in the

1 hatchery. When the *pullorum* and the *gallinarum* was killing
2 the chickens before all of us in this room were born, the
3 poultry industry knew that they could find these organisms
4 in the hatchery. So there was nothing really new about
5 going in the hatchery and finding *Salmonella*.

6 In 1985, we started working with live birds, so,
7 you know, I got into the hatchery because I knew we were
8 going to find *Salmonella* there and maybe we can give
9 industry some advice and some suggestions on how they might
10 reduce that contamination. And first of all to assess what
11 the contamination actually was.

12 But only by identifying these critical control
13 points and not leaving any out are you ever going to get
14 close to elimination. I don't think we're ever going to
15 idiot proof the food supply. I don't really believe that
16 we're going to get *Salmonella* zero tolerance on these kind
17 of food products. But if we're ever going to approach zero
18 or dramatically reduce it, we can't leave any of the
19 critical control sources out.

20 And all of you have seen this diagram, a speaker
21 or two already today have used this particular one. And
22 usually there are double lines coming down from the breeder
23 and the hatchery to the growout. So it's no doubt that, you
24 know, no one's going to stand up here and tell you that is
25 the only source, but it has been a primary source of all of

1 the bacteria, not just *Salmonella*.

2 We go into the commercial broiler hatcheries and
3 one percent of all our samples are *Listeria monocytogenes*
4 and I realize one percent is small, but it's there. And
5 it's trickling into the processing plant through the
6 breeders, through the growout. And when it gets to the
7 processing plant, it flourishes because it's cool and damp.

8 But it starts in places like the breeder flocks and the
9 hatcheries. *Clostridium perfringens* coming through the egg,
10 you can find it in the hatchery without even trying.
11 *Campylobacter* too, and I'll talk about that at the very end.

12 Oh, excuse me, let me back up here. Okay, we --
13 working for the government you cannot -- you have to have an
14 open door policy. If somebody walks through the front door,
15 which they can no longer do, because of our security -- but
16 when they used to be able to do this, if they were coming
17 with a little bucket of gamish and they wanted us to test it
18 to kill *Salmonella* on the -- on the fertile hatching eggs or
19 whatever, we have to have an open mind, and say, okay we'll
20 test this chemical A-Z. And we basically did that. We
21 looked at everything that we could lay our hands on. And
22 through the years what we basically found was regardless of
23 the chemical, if you dip it -- if you dip your egg into a
24 solution you're going to have a better chance of killing the
25 *Salmonella* than if you spray it. And if you spray it, it's

1 better than foam.

2 And we also, tried fogging. The problem with
3 fogging is some of these chemicals can't safely be fogged
4 and breathed in. So we didn't do a whole lot of fogging.
5 But the dipping is not practical. Maybe with turkey eggs,
6 that are worth a great deal, you might have a chance to
7 argue that. But with broiler eggs, it's going to have to be
8 a spray or something that can be automated.

9 Now, the bottom line here, talking about the time,
10 if you inoculate *Salmonella* onto a chicken egg, and you
11 apply a chemical one minute after you inoculate it, I don't
12 hardly care what chemical it is, it's going to kill the
13 *Salmonella*. If you wait five minutes you'd probably kill
14 90-95 percent. Four hours, you're not going to get many.
15 By 24, it doesn't hardly matter what you apply you can't get
16 the chemical in there deep enough to kill the *Salmonella*.
17 All of these chemicals are direct contact chemicals. They
18 have to touch the cell wall of the *Salmonella* in order to
19 kill it. So, basically a lot of these chemicals to ever
20 reach their peak effectiveness have to be applied at the
21 farm. And that's just not done in our industries. Some
22 farm application, but for the most part, the eggs are moved
23 from the breeder house, breeder farm into a cooler at a
24 hatchery, and then -- if they are going to receive any
25 chemical treatment, it's usually at the hatchery. And it's

1 more then 24 hours after the *Salmonella* has been -- has
2 gotten on the egg shell and has penetrated.

3 The hen laying the eggs through the same opening
4 that she defecates and her body being significantly warmer
5 than just about any place except Phoenix in July, the
6 temperature deferential causes the *Salmonella* to get pulled
7 through the shell and into the membranes and so forth where
8 they have an excellent chance of surviving. So the
9 application is not always what chemical you apply but how
10 rapidly it's applied.

11 We look at all sorts of chemical -- the quaternary
12 ammonias works. The one we probably had the most success
13 with was hydrogen peroxide, about a 1.5 percent. And I
14 think industry was using this to some degree. Particularly
15 some of the breeder companies. But it's my understanding
16 that they've noticed some corrosion of some of their
17 equipment with this. And Phenol works okay. So we're still
18 looking. Even through 90 percent of my work is with
19 *Campylobacter* right now, I'm still working with trying to
20 find an ideal chemical for killing *Salmonella* on these
21 fertile eggs.

22 In fact next week we're spending the whole week
23 with a group from Madison, Wisconsin that has developed a
24 new process to break a liquid chemical down to a half a
25 micron size particle, which we believe has a better chance

1 to get very deep inside the egg. And so we're going to look
2 at some novel chemicals and a novel way of applying them.
3 So, we're still looking.

4 The chemical at the bottom down here PHMB
5 Polyhexamethlyene biguanide hydrochloride was an extremely
6 effective chemical that would eliminate *Salmonella* instantly
7 and it was not a problem and we could -- we applied it on
8 chicken carcasses, on the eggs. But every time you find a
9 chemical that works, there's always a down side. This
10 particular chemical you couldn't fog it or make real small
11 particles, because if you breathe it, it has an affinity for
12 our lung tissue. So, it could not be breathed in small
13 particles or in a fog. So, that kind of didn't allow it to
14 be used in the hatching cabinets. We applied it on the
15 chicken carcasses and the chemical had been fed to every
16 animal that was on Noah's Ark. And they know it was a safe
17 chemical, you can drink it, you bathe in it and all this
18 other stuff, but the FDA said, well, Nelson, no matter how
19 small amount you put in the chill tank, even if it's 10 or
20 15 parts per million, we put chicken in baby food. And
21 you've got to have a rapid test so we can determine what's
22 the residual amount of this chemical coming out of the
23 processing plant. And there was the catch 22 that tripped
24 us up on that particular chemical. Because it's a
25 biguanide, and when you mix it with chicken skin you can't

1 have a rapid test to determine the residual amount. It
2 takes two or three days in the laboratory to separate this
3 out.

4 So, you know, for one reason or another a lot of
5 chemicals sort of got tripped up right at the finish line.
6 So, in our minds we found the ideal chemical many times, but
7 there's always one or two things for each chemical that will
8 cause it not to be ideal. So, we continue to search.

9 The ozone -- the ozone we found worked wonderful
10 in the hatching cabinet to prevent cross contamination from
11 -- when the little chicks start to hatch out and you have
12 this Mount St. Helen effect in there. So, rather than
13 allowing, if you only have a hand full of eggs that have the
14 *Salmonella*, this prevents it from being spread to an awful
15 lot of the little 15,000 chicks in the hatching cabinet.
16 And the hatchability was not adversely affected.

17 Now with all of these chemicals, let me tell you
18 how we approached it. We were not into trying to fool our
19 selves. You can take any chemical, you can inoculate
20 *Salmonella* on your fertile egg, you can dip it in your
21 chemical and then you can immediately analyze that egg for
22 your *Salmonella*. And chances are if the chemical's
23 effective at all, you're not going to find the *Salmonella*,
24 and so your going to say ah-ha, we've eliminated the
25 *Salmonella*. But if you really want to know if the chemical

1 works, you inoculate the egg, you dip it in your chemical.
2 You then put it in the incubator and incubate it and hatch
3 it, 21 days later you get a little chick. You take that
4 chick and grow it up in an isolator for seven days. And
5 then you cut out the ceca, and look for you marker organism.

6 And we have never, ever found a chemical that you didn't
7 have at least five percent of those birds positive after
8 that kind of treatment. We call that the acid test. And
9 even with hydrogen peroxide which we consider to be an
10 excellent chemical, if you did that test properly you still
11 had some positive chicks after that seven day growout in the
12 isolator. So, we haven't really eliminated them. We still
13 had some small percentage of positive.

14 Now, we went into the hatcheries in 1990 with the
15 cooperation of the poultry industry because we went to five
16 or six commercial broiler hatcheries and they let us come in
17 and we pulled our samples. And the samples that we pulled
18 were egg shells, chick pads, fluff, anything, horizontal
19 swabs or what have you. And 75 percent or slightly more
20 than that of every sample we drew in 1990 -- and this was
21 from all different companies, five or six different large
22 companies in this country -- over 75 percent of all the
23 samples were positive for *Salmonella*. And more alarming 95
24 percent of these positive samples had greater than 10 to the
25 three *Salmonella* per sample.

1 The breeder hatcheries were 11 percent positive.
2 This is where you got to shower in and shower out -- shower
3 in. We actually went to a pedigree hatch, 56 percent
4 positive. So even at the tip of the pyramid.

5 So basically we just kind of published a paper
6 showing hatchery one through six. We didn't name any
7 companies, but they were significant companies in this
8 country, and it showed that the hatcheries were just
9 throbbing with *Salmonella* in 1990.

10 Then what we did was, we wanted to see five years
11 later after we have given a lot of these talks and, you
12 know, talked to them about how to try to treat with the
13 chemical as early as possible. And paying attention to
14 sanitation in the hatchery of horizontal surfaces. We went
15 back to the same six hatcheries -- five or six hatcheries
16 with the same personnel using the same methodology to see if
17 things had been reduced. And incidentally all of this
18 hatchery work that I said was done so many years ago, the
19 other people involved or the people on this paper -- Stan
20 Bailey, Mark Berrang, Joe Maulden, Jeff Brewer, also, John
21 Casin was involved and Mike Musgrove, Jeanne Wilson, so a
22 lot of people from the University of Georgia and other
23 scientists here at Russell Research Center was involved in
24 this hatchery work.

25 So, we went five years later and we saw a

1 significant reduction. Just looking at three hatcheries
2 right off the bat were 90 percent and went down to 52, 75
3 down to 22 and the hatchery 66 down to 12. Now, the overall
4 reduction was 77.7 down to 29. Now, that's still not great,
5 but now ten years later we haven't gone back to these
6 hatcheries. I would feel the percentage positives have even
7 decreased even further. But it did show that with enough
8 attention paid to the sanitation and -- and just trying to
9 get rid of *Salmonella* any possible way you can, that it had
10 an effect.

11 Some of the reasons we think that this happened
12 was use of more effective chemicals, whatever they might
13 have been using. Maybe they tried something based on
14 something some of us did or showed was more effective than
15 what they were using. More diligent cleaning, changing of
16 nesting material on the farm. Improved ventilation in the
17 hatcheries. Overall improvement in the hatchery sanitation,
18 not just at the broiler hatchery but the breeder hatcheries.

19 And so, all of that probably played a significant role.

20 Okay, newly hatched chicks can become colonized
21 with very low levels of *Salmonella*, they just don't have a
22 gut micro flora to resist colonization. And these become
23 seeder birds and they spread this contamination very rapidly
24 through the flock through an assortment of body openings
25 which I'll show on another slide here in a minute. And then

1 these seeder birds can diminish the effectiveness of a
2 treatment like competitive exclusion or vaccination or
3 whatever.

4 You have a reservoir of *Salmonella* in these
5 commercial hatcheries. If you go into a hatchery in those
6 days at least and you couldn't isolate *Salmonella*, you need
7 to check your methodology in your lab, because it was there,
8 you just wasn't picking it up. The bird is extremely
9 susceptible at the day of hatch and all of the possible
10 routes of entry into the animal. If you look at -- talking
11 about the age of a chick. If I take a little chick on the
12 first day of its life and I gave it ten to the nine
13 *Salmonella*, which I wouldn't do, I'm going to probably kill
14 it. But if I wait till maybe 14 days of life that ten to
15 the nine might not even be enough to get it to stick to the
16 gut of that -- of that 14 day old chick because the gut has
17 matured. And here you can see a two day chick, day of hatch
18 ten to the one, ten cells. By the time that bird is just
19 four days old it takes between a 1000 and 100,000 *Salmonella*
20 to stick to its gut and so forth. The number just keeps
21 going up. Because the intestinal tract is maturing. That's
22 why competitive exclusion works, it's an instant maturation
23 of the gut micro flora.

24 Now, you look at the routes of entry, all the
25 different openings into that little bird's body. I can take

1 two *Salmonella* and put it in the eye of a chick and between
2 24 and 48 hours later that chick is spitting out 10 million
3 *Salmonella* for every gram of droppings that it has. So,
4 it's become a little *Salmonella* factory and it's hard to
5 imagine in a hatching cabinet that you're not going to have
6 *Salmonella* getting in to something like the eye of a chick,
7 if it's bouncing around in its hatching cabinet. And the
8 navel, you know, you got this unabsorbed yolk material that
9 the bird sort of encloses its body around this yolk and uses
10 that for nutrition until it learns to metabolize the feed.

11 We find *Salmonella* and *Campylobacter* and some of
12 these other pathogens in this yolk even as late as 65 week
13 breeder birds still has some of this unabsorbed yolk
14 material floating around in its body that's still carrying
15 some of these food borne pathogens in this particular
16 material. And the hatchery contamination, as I said before,
17 limits the effectiveness of all these other treatments. For
18 instance, if you're vaccinating birds and, you know, the
19 immune system of a bird is not fully competent until ten or
20 12 days of age, and you got *Salmonella* coming from the
21 hatchery. And these birds are in a house, 20,000 chicks in
22 a house are spreading its *Salmonella* around and getting it
23 all on their feathers and skin, it doesn't really matter
24 what kicks in two weeks later to clear their gut. The
25 damage may have already been done. And the same thing with

1 competitive exclusion.

2 If they come from the hatchery loaded with
3 *Salmonella* and shedding it in that house, it's going to get
4 spread around on the outside and even those that become
5 heavily contaminated inside, the competitive exclusion may
6 not be able to go in and drag that contamination out. If
7 you get it there before the *Salmonella*, it causes the gut to
8 be mature and can repel the *Salmonella*. If the *Salmonella*
9 beats the competitive exclusion or vaccination to the punch
10 you've got a mess in the house.

11 So, you know, it has an effect on other effective
12 tools. The importance of this contamination has been
13 clearly demonstrated the world over. I think there was
14 fellow named Goren G-o-r-e-n in the Netherlands who, him and
15 his co-workers did a study with God knows how many birds, 8
16 million I think, and they were looking at 4 million with
17 competitive exclusion and 4 million without competitive
18 exclusion. They wind up isolating something like 29,000
19 *Salmonella*, from everything that you can think of. And they
20 serotyped all these *Salmonella*. And so they did it from all
21 of the possible sources and all the way to the final bird
22 coming out of the processing plant. And they were not able
23 to show any connection, for instance, between feed and the
24 final carcass. But they showed a tremendous correlation
25 between the serotypes they isolated from the hatchery and

1 what they found on the final bird going to the consumer.
2 And other studies have showed the same thing, including some
3 of them that -- that we've done in this facility.

4 I think that's my last slide. I just want to say
5 that the *Campylobacter* that I'm working on now, we also,
6 it's transmitting to the egg. Now, there's an awful lot of
7 people that don't believe that. Mainly because the organism
8 is difficult to culture from dry material, like in the
9 hatchery. So, if a microbiologist doesn't find something on
10 a sample, he automatically assumes it's not there. And once
11 people have kind of closed their mind to the fact that the
12 fertile egg is not transmitting *Campy* they don't want
13 somebody like me to come along and open that can of worms.
14 But the direct evidence is -- is at our feet now. There's a
15 dissertation just finished in Puerto Rico where a woman did
16 960 fertile hatching eggs and found about 20 of them
17 *Campylobacter* inside the eggs. And found three percent
18 outside the eggs.

19 And also, we have a fellow who's going to be on
20 the program tomorrow, Allen Byrd at Texas A&M. He routinely
21 cultures *Campylobacter* from the chick pads. No PCR, none of
22 this. He routinely cultures *Campylobacter* from the chick
23 pads.

24 So, why would you think one organism didn't pass
25 through this egg when all of the rest are? What would --

1 what would prevent that? So, for FSIS, who I know this is a
2 *Salmonella* meeting, but *Campylobacter* is also an important
3 organism. And so, I'm telling you *Listeria*, *Clostridium*
4 *perfringens*, all of them are found in these hatcheries and
5 they are all involved in some way with the fertile egg.

6 So, I think that's the last of my slides. And it
7 is interfering with my happy hour, but I'm sure all of us
8 are going to be able to take questions, and I'll hang around
9 a little while in case anyone wants to get me one of their
10 business cards. I'll be happy to send you all this pack of
11 yellow reprints, thank you.

12 (Applause.)

13 DR. BAUER: Thanks. Could we have all the speakers
14 from the last section up here -- Stan Bailey, Peter Holt,
15 John Glisson, we have time for a few questions and we
16 absolutely have to be heading for the door about no later
17 than 5:45 for sure, they close the building at 6:00. So, if
18 you want to leave now, go ahead. We have time for just few
19 questions for Dr. Cox, Dr. Bailey, Dr. Holt and Dr. Glisson.

20 Yes, could somebody get a microphone here for this
21 gentleman. Could you state your name and your affiliation.

22 MR. BAHL: I'm Aren Bahl, I work for a company
23 called Immudyne.

24 The question I have is, first of all, all the
25 papers were very excellently presented keeping the industry

1 problems in mind. And I need to congratulate every one of
2 you. Most of the speakers this afternoon touched or talked
3 about the mucosal immune system, but there was no
4 elaboration or no further quantification as to how the
5 mucosal immune system can be matured or how does it mature,
6 or what are the cells involved? So we are talking about the
7 mucosal immunity but we are not getting deeper into the
8 mucosal immunity, we're still talking about humoral immunity
9 alone. Could anyone please comment on that area.

10 DR. HOLT: As far as mucosal immunity goes, the
11 easiest way of measuring it is the humoral immune response.
12 And so that's what we have focused on an awful lot. So, as
13 far as the cells are involved, and that is primarily the B
14 cells. There has been, you know, a fair amount of work over
15 last four or five years looking at cell mediated immunity
16 primarily done by our sister lab up at Beltsville looking at
17 the T-cell immunity. And it's very much involved and both
18 the CD4/CD8 are involved in that.

19 We are very heavily involved in the humoral aspect
20 trying to look at the hierarchy as far as the immune
21 response goes in the mucosal system and just where in the
22 mucosal system immune response against a gut organism
23 occurs. And we do find it in the gut, we find it in the
24 crop and actually we just finished up a study looking in the
25 lung and lung secretions and it's found there as well.

1 So, the immunity, as far as mucosal immunity goes,
2 you know, occurs everywhere.

3 DR. BAUER: Are there further questions?

4 DR. O'CONNOR: Bob O'Connor, Foster Farms.

5 Just a quick question about broiler vaccination
6 with *Salmonella* vaccines. The theme seems to be that the
7 live vaccine acts as a good primer. But if you're not going
8 to follow those live vaccines with a killed vaccine, what's
9 your opinion on the effect of live vaccines exclusively on
10 broilers?

11 DR. BAUER: Who did you want to answer that?

12 DR. O'CONNOR: Open question.

13 DR. BAILEY: Bob, as you know I'm not an
14 immunologist. I'd say that what we saw in our studies and
15 what I've talked to Chuck about in the past, is that the
16 live vaccines alone work pretty well for the homologous
17 strains of *Salmonella*. As long as it's either the same
18 serotype or a very similar serogrouping. But they have some
19 trouble against heterogeneous *Salmonella* which are not
20 closely related antigenically. So -- but the combination of
21 using a live vaccine to prime the system with autogenous
22 that are against the primary serotypes that you see in your
23 area in doing the multiple treatments that I talked about,
24 seemed to be giving far better effect than just the live
25 alone.

1 DR. O'CONNOR: I think that's a very good point
2 that people need to take away from this meeting, that there
3 might be vaccines available, homologous vaccines for
4 vaccination of broilers might work for that serotype. But
5 heterologous serotypes it may not be effective against.

6 It sounds like a simple solution but I don't think
7 it's as simple as it sounds.

8 DR. BAILEY: No, it's not and that's a good point
9 that you made and I should have -- I should have pointed
10 that out in my talk. But that's clearly been demonstrated
11 both in research labs and in people who looked at it in the
12 field.

13 DR. HOLT: Actually, the live vaccines, to my
14 knowledge, the only live vaccines that are going to be
15 allowed are the Typhimuriums that are licensed right now.
16 And you get an awfully good cross protection there.

17 DR. BAILEY: But you don't get particularly good
18 against [group] Cs.

19 DR. HOLT: [Group] Cs do become pretty difficult,
20 yeah. And there is a certain amount -- and I'm going more
21 into mouse data know, there hasn't been a lot of data on
22 live vaccines in chickens. But you know, in mice, they've
23 shown with live vaccines, that you can generate a specific
24 immune response, you know a cellular immune response, and it
25 will also provide a certain amount of non-specific cellular

1 immunity with natural killer cells, that type of thing. So,
2 if you keep on boosting with that live vaccine, you very
3 well may provide a certain low grade protection, you know,
4 even against something like a group C. But to actually kick
5 the guys over, you know, going with a killed is going to be
6 your best bet, you know, in the end.

7 I think what you're getting at probably is that,
8 going with a killed you're going to have to go ahead and
9 take the birds and inject them, which can be fairly labor
10 intensive. It's much, much easier to give a live organism,
11 just put it in the water or in the feed or whatever.

12 DR. BAUER: We've got a question right back here.

13 DR. STAYER: This Phil Stayer with Sanderson
14 Farms.

15 I had a question concerning these vaccines. If
16 they are better on homologous strains, should we not be
17 focusing on human pathogens versus this generic *Salmonella*?
18 What we see in chickens is rarely found in humans. Are we
19 chasing the wrong goal?

20 DR. BAILEY: That's a different, I mean that --
21 that question has a lot of levels to it. Not the least of
22 which is that at current, for regulatory purposes, all
23 *Salmonella* are created equal. And for you meeting your
24 specifications as laid out by FSIS, then one's as bad as
25 another. We -- it is certainly a debatable question if that

1 is the way it should be ultimately. Certainly if we get
2 into attribution and do a better job than we've done in the
3 past and have a better understanding of the predominant
4 serotypes from humans and those from chickens and we see a
5 big disconnect, then that is a debate that may be addressed
6 at a different time. But for the purposes of where you are
7 today, then you have to consider for your regulatory
8 purposes that all are created equal. Even though that --
9 even though we know they're not.

10 DR. BAUER: We've got time for a couple of more
11 questions.

12 QUESTIONER: I have to ask a question to Dr. Cox,
13 to get him going. Dr. Cox, John Glisson did an excellent
14 job presenting the data that 8 billion chickens lead to how
15 many billion dollars worth of live chickens. And live
16 chickens lead to so many billion dollars worth of further
17 processed chicken or chicken products, either cooked or
18 uncooked. The question I have is, the pig industry and the
19 cattle industry has partially looked at activated
20 lactoferrin as a spray mechanism on the carcass to reduce
21 the *Campylobacter*, *Salmonella* and *Listeria*. Is there any
22 work in broilers on turkeys to look at activated lactoferrin
23 spray?

24 DR. COX: I don't really know the answer to that.
25 Does anybody know? Not to my knowledge but that doesn't

1 mean it's not happening. We're not looking at that here.

2 DR. BAUER: Any more questions?

3 (No response.)

4 DR. BAUER: Housekeeping, please remember to wear
5 your badge tomorrow. We start 8:30.

6 Also, Copper Creek Brewing Company tonight between
7 7:00 and 8:00 p.m., hopefully some of the speakers will be
8 there. Let's give our speakers another round of applause.

9 (Applause.)

10 DR. BAUER: And we do have to be out of the
11 building, they close down at 6:00 p.m. Thanks. Thank you
12 for you attention.

13 (Whereupon, the meeting was adjourned at 5:45
14 p.m., they reconvene at 8:30 a.m. on August 26,
15 2005.)

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