



June 13, 2024

Appalachian Abattoir  
M7457A  
4808 Kanawha Boulevard East  
Charleston, West Virginia 25306  
(b) (6)@beef.buzz  
304-951-2636

ELECTRONIC MAIL on June 13, 2024

Attention: (b) (6), Establishment Administrator

### **NOTICE OF DEFERRAL**

On June 11, 2024, the Food Safety and Inspection Service (FSIS) issued a Notice of Intended Enforcement (NOIE) to your establishment, Appalachian Abattoir, Est. M7457A, for an incident that occurred on June 10, 2024. The NOIE provided your firm with official notification of our intent to suspend the assignment of inspectors for the slaughter process at your establishment located at 4808 Kanawha Boulevard East, Charleston WV, in accordance with Title 9 of the Code of Federal Regulations (9 CFR), part 500.3(b). This action was based on the egregious humane handling incident in which a hog was observed to have regained consciousness after the initial stun attempt.

In the NOIE, FSIS requested the following information be provided within three working days from the date of your establishment's receipt of the NOIE letter.

1. Identify the specific reason(s) why the event occurred.
2. Describe the specific actions that will be taken to eliminate the cause of the incident and prevent future recurrences.
3. Describe the future monitoring activities that your establishment will use to ensure that the actions are effective.

On June 10, 11, & 12, 2024, you submitted responses to the incident. After careful review of all your submitted documentation, the Raleigh District Office (RDO) has determined that you adequately addressed FSIS's concerns.

This letter serves as written notification that FSIS is deferring the decision to suspend slaughter inspection at your facility. The deferral of this decision will remain in effect until your firm has demonstrated effective implementation of its proposed corrective and preventive measures, and that those measures have been verified by FSIS to ensure no repetition of noncompliance related to your facility's responsibilities for the Humane Methods of Slaughter Act and FSIS regulations.

FSIS is committed to monitoring establishment's operations to see that they are fully complying with regulatory requirements. Because of this commitment, enclosed is a copy of FSIS' Verification Plan which will be used by inspection personnel to verify your facility's regulatory compliance in conjunction with the conditions of this Notice of Deferral. This specific Verification

Plan is designed to verify that your establishment fully implements corrective measures proffered and that these actions are effective in assuring ongoing regulatory compliance. It identifies specific elements of your corrective measures and the relevant regulatory requirements that Inspection Program Personnel will verify until FSIS determines that your establishment has effectively implemented its proposed corrective and preventive measures. Our verification includes the expectation that you meet any timeframe commitments you have identified in your proposed corrective actions. Should your firm fail to operate in accordance with its commitments, or to comply with the regulatory requirements, FSIS will take immediate and appropriate regulatory control actions.


You are reminded that as an operator of a federally inspected facility, you are expected to fully comply with all FSIS regulations and to take appropriate corrective actions to prevent the inhumane treatment and slaughter of livestock. The Humane Methods of Slaughter Act of 1978 (Section 1901, 1902, and 1906) states that the slaughtering and handling of livestock are to be carried out only by humane methods. 9 CFR 313 contains the FSIS regulatory requirements that were promulgated based on the HMSA and the Federal Meat Inspection Act (FMIA). It is fully expected that you comply with the HMSA, FMIA, and the regulatory requirements of Part 313, and that you carry out each of the corrective and preventive actions you proffered in response to the egregious incident. Failure to comply could result in the suspension at your facility or other appropriate administrative or legal actions. We urge your company's cooperation and voluntary compliance.

If you have any questions, please contact Dr. Roger H. Murphy, DDM, via telephone at 919-326-5283 or via electronic mail at [roger.murphy@usda.gov](mailto:roger.murphy@usda.gov). Additionally, you can contact Raleigh District Office at 919-844-8400 or by fax at 844-839-6359.

Sincerely,

**HEATHER  
HAVENS**

Todd Furey  
District Manager

 Digitally signed by HEATHER  
HAVENS  
Date: 2024.06.13 14:29:32 -04'00'

(b) (6) ESTABLISHMENT ADMINISTRATOR  
APPALACHIAN ABATTOIR, M7457A

NOTICE OF DEFERRAL  
JUNE 13, 2024

cc: S. Johnson, EARO/FO  
L. Hortert, RD/CID/OIEA  
(b) (6), HHEC/FO  
T. Furey, DM/RDO/FO  
R. Murphy, DDM/RDO/FO  
H. Havens, DDM/RDO/FO  
A. Thompson, DDM/RDO/FO  
D. Lilly, DCS/RDO/FO  
(b) (6), DVMS/RDO/FO  
(b) (6), SEIAO/RDO/FO  
(b) (6), FLS/RDO/FO  
(b) (6), SPHV/RDO/FO  
Quarterly Enforcement Report  
Establishment File (Est. M7457A)

**Establishment Name: Appalachian Abattoir**  
**Establishment Number: M7457A**  
**Two-Week Period Ending: \_\_\_\_\_**

Reason for Verification: On 06/11/2024, Establishment M7457A was issued a NOIE for failure to meet 9 CFR 313 of the regulations (Incident occurred on 06/10/2024). On 06/13/2024, the establishment was issued an NOD after submitting acceptable corrective actions and preventive measures.

Information for Establishment Management: This verification plan was created from the corrective actions and preventive measures which were submitted to, and which were accepted by, the Raleigh District Office. As such, any changes to these corrective actions and preventive measures needs to be approved by the Raleigh District Office prior to implementation.

**Instructions for completion of Humane Handling and Slaughter Verification form:**

1. "Results of Verification" column should be recorded as "Acceptable", "Unacceptable", or "N/A"
2. "Inspection Actions" column should be used to document unacceptable findings or any additional corrective actions taken in compliance with 9 CFR 313.
3. The implementation and effectiveness of the establishment's corrective actions should be verified at the frequencies stated below. The in-plant inspection team (IPP) can request, through supervisory channels, a change in the frequencies when the determination is made that the establishment has effectively implemented the corrective actions.
4. Each day verification activities are performed, IPP should add a Directed Livestock Humane Handling Verification task in PHIS and use the justification "Verification Plan for Enforcement Actions" to justify the scheduling of the Directed task.
5. IPP will provide bi-weekly verification updates detailing the results of verification activities and submit to the SPHV/FLS for review.
6. The completed bi-weekly report will be submitted via email to (b) (6), District Veterinary Medical Specialist, and to Mr. David Lilly, District Case Specialist.

Items to Verify	Results of Verification	Inspection Actions
1. Verify that the employee responsible for stunning has completed an online training course for humane handling and knocking. <b>(Once)</b>		
2. Verify that the employee responsible for stunning		

<p>has completed the training prior to performing stunning procedures on hogs. <b>(Once)</b></p>		
<p>3. Verify that the employee responsible for stunning has received training on the updated procedures for wetting the hogs prior to stunning. <b>(Once)</b></p>		
<p>4. Verify that the production supervisor or other member of management reviews maintenance records for the captive bolt device and the electrical stunning system at the end of each shift where the equipment is used. Verification of review can be determined by the reviewer's initials on the maintenance form. <b>(Daily, for each slaughter day for a period of 90 days)</b></p>		
<p>5. Verify that hogs are only stunned via electrical stunning, followed by a security stun with the hand-held captive bolt (HHCB). <b>(Daily, for each slaughter day)</b></p>		
<p>6. Verify that, in the event the electrical stunning device is not functioning properly, a member of management will confer with FSIS to determine the proper course of action for stunning of hogs. <b>(Daily, for each slaughter day, as applicable)</b></p>		

<p>7. Verify that a member of management will perform direct observation of the stunning methods on the harvest floor to determine that proper procedures have been followed and that the stunning methods are effective. Verification is to occur at the following frequency:</p> <ul style="list-style-type: none"> <li>A. At least 50% of the stunning of hogs for a period of 30 days. If no negative trends, then</li> <li>B. At least 25% of stunning of hogs for a period of 30 days. If no negative trends, then</li> <li>C. Direct observation will end.</li> </ul> <p><b>(Daily, for each slaughter day, as prescribed)</b></p>		
<p>D. Verify that hogs are stunned properly. <b>(Daily, for each slaughter day)</b></p>		

**Comments and Recommendations**

**Two-Week Period Ending:**

IIC Comments/Recommendation:

SPHV and/or SCSI Comments/Recommendation:

FLS Comments/Recommendation: