

9 CFR 417 Regulation		SSOP Regulations 9 CFR 416 Regulation					
				§ 417.1	<u>Definitions.</u>	§ 416.11	General rules.
				§ 417.2	<u>Hazard Analysis and</u> <u>HACCP Plan.</u>	§ 416.12	<u>Development of</u> Sanitation SOP's.
§ 417.3	Corrective actions.						
§ 417.4	Validation, Verification,	§ 416.13	Implementation of SOP's.				
	Reassessment.	§ 416.14	<u>Maintenance of</u>				
§ 417.5	Records.		Sanitation SOP's.				
§ 417.6	<u>Inadequate HACCP</u> Systems.	§ 416.15	Corrective Actions.				
§ 417.7	Training.	§ 416.16	Recordkeeping requirements.				
§ 417.8	Agency verification.	§ 416.17	Agency verification.				

9 CFR 416.1 - 6 Sanitation Performance Standards

- § 416.1 General rules.
- § 416.2 Establishment grounds and facilities.
- § 416.3 Equipment and utensils.
- § 416.4 Sanitary operations.
- § 416.5 Employee hygiene.
- § 416.6 Tagging insanitary equipment, utensils, rooms or compartments.

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IPP

Directive 5000.1

Verifying an Establishment's Food Safety System

NOTE: In this directive, the term IPP refers to consumer safety inspectors (CSIs) and public health veterinarians (PHVs).

EIAO

Directive 5100.1

Enforcement, Investigations, and Analysis Officer (EIAO) Comprehensive Food Safety Assessment Methodology

Inspection Program Personnel (IPP)

Directive 5000. 1

From Chapter VII, General PHIS Verification thought process:

- 1. **Gather** all available information;
- 2. **Assess** the significance and meaning of the information gathered;
- **3. Determine** whether the information supports a finding of regulatory compliance; and
- 4. Put it all together and document "findings," in PHIS.

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Inspection Program Personnel (IPP) 1

Directive 5000. 1

From Chapter VII, General PHIS Verification Process:

GATHER

- 1. Review establishment programs and supporting documentation;
- 2. Review establishment records documenting implementation of its programs;
- 3. Observe establishment employees implementing the establishment's programs and procedures;
- 4. Observe the conditions in the establishment; and
- 5. Observe product and occasionally take measurements as specified in the establishment programs

Inspection Program Personnel (IPP) 2

Directive 5000. 1

From Chapter VII, General PHIS Verification Process:

Assess

- 1. Are conditions in the establishment getting worse over time?
- 2. Are the same or similar problems occurring repeatedly or consistently occurring on a seasonal basis?
- 3. Is the establishment responding effectively and in a timely manner to problems that do arise?

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Inspection Program Personnel (IPP) 3

Directive 5000. 1

From Chapter VII, General PHIS Verification Process:

Determine

- 1. That the establishment is not maintaining sanitary conditions;
- 2. That the establishment has produced or shipped adulterated products;
- 3. That the establishment's food safety system is not effectively controlling the relevant food safety hazard; and
- 4. That the establishment is not meeting the requirements in one or more regulations.

Inspection Program Personnel (IPP) 3

HACCP Regulations

9 CFR 417

HACCP Verification Tasks

- Hazard Analysis Verification (HAV) Task (Design)
- 2) HACCP Verification Task (Implementation)

SOP regulations

9 CFR 416.11 - 17

SSOP Verification Tasks

- l) Pre-Op Record Review Task
- 2) Pre-Op Review & Observation Task
- 3) Operational Record Review Task
- 4) Operational Review & Observation Task

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Food Safety Assessment **EIAO**

Directive 5100.1

From Chapter I General: IV FSA Overview

The EIAO is to use FSA tools to record findings and to determine whether:

- 1. The HACCP system is designed to prevent, reduce, or eliminate the hazards identified in the hazard analysis;
- 2. The establishment's decisions in its hazard analysis are appropriately supported, including by the establishment's validation documents; and
- 3. The establishment's sampling and testing programs are designed appropriately and performed under validated conditions, and that the establishment reacts appropriately to sampling results.

Food Safety Assessment EIAO 1

Directive 5100.1

FSA Tools:

- 1. General Tool
- 2. Meat Tool
- 3. Poultry Tool
- 4. Ready-to-Eat Tool
- 5. Not Ready-to-eat Tool
- 6. Thermal Processing Tool
- 7. Fish Tool
- 8. Egg Tool

The purpose of the FSA tools (in PHIS) is to provide the EIAO with a structured framework for conducting the FSA

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Food Safety Assessment EIAO 2

General Tool plus one other Tool

- Tool Summary
- Decision Making Analysis (only in General Tool)
- Executive Summary (only in General Tool)

Food Safety Assessment EIAO 3

FSA Tool

- EIAO is to focus on documenting noncompliance and vulnerabilities
- A vulnerability is an identified weakness in the establishment's process that does not rise to the level of noncompliance but that could contribute to the establishment's ability to produce safe and wholesome meat or poultry products.

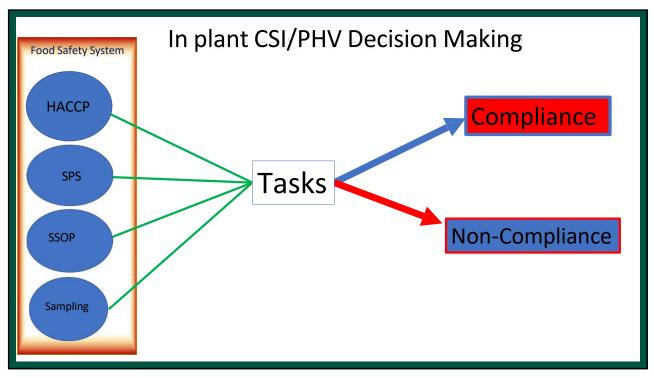
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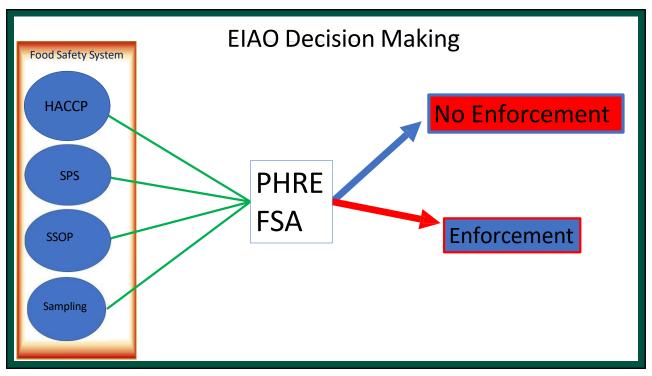
IPP

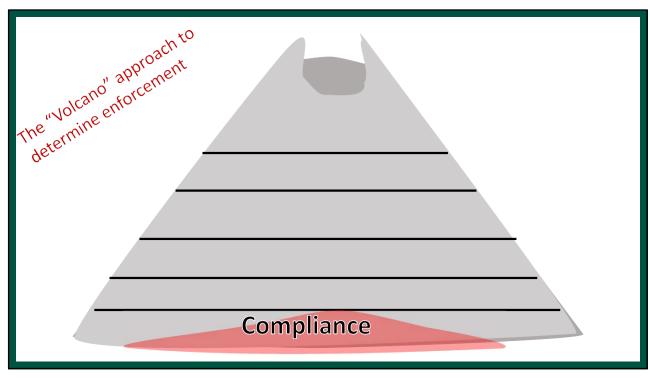
When there is regulatory noncompliance the IPP will reference the regulations. Documented on a Noncompliance Record (NR).

EIAO

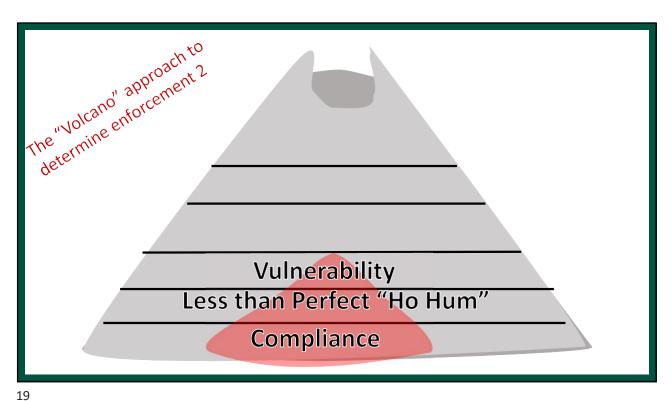
- When there is regulatory noncompliance the EIAO will recommend a supportable level of an enforcement action.
- This could be NRs, Notice of Intended Enforcement (NOIE), or Notice of Suspension (NOS).

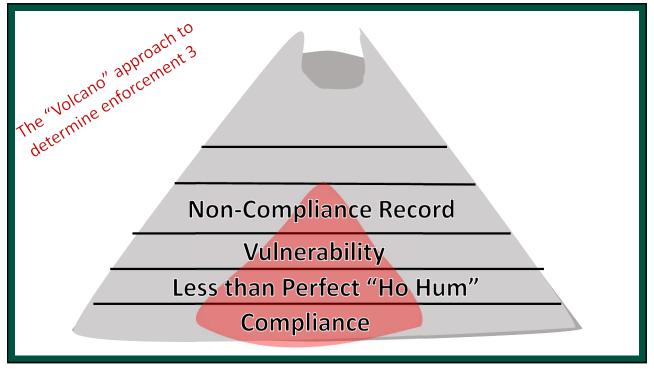


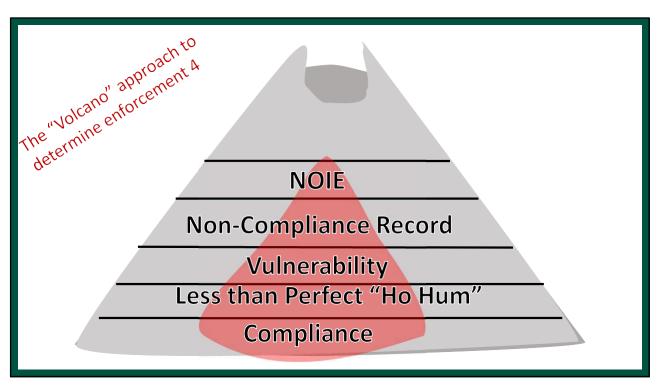


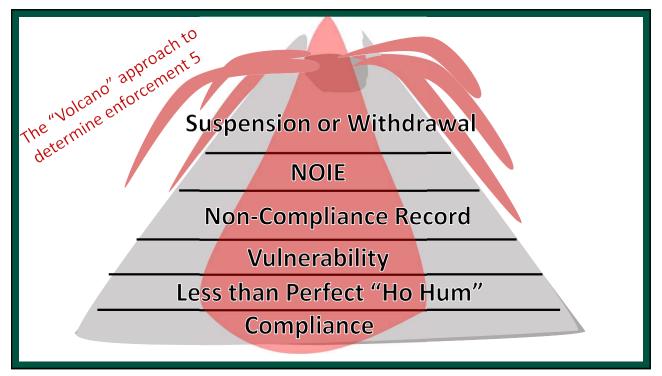


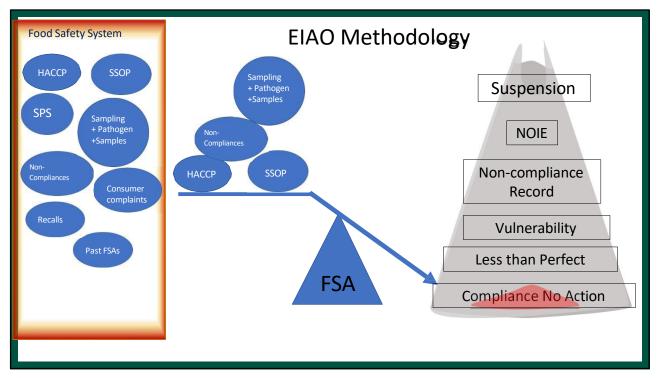


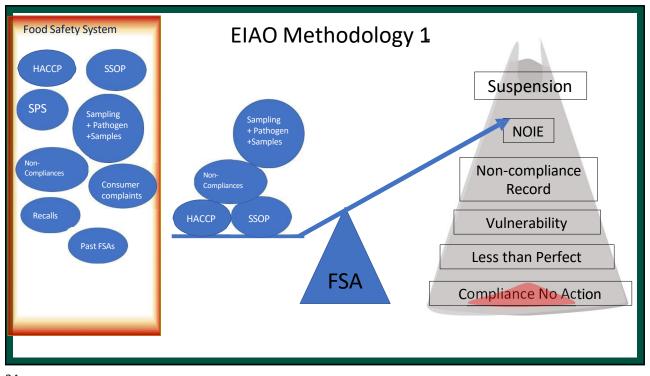


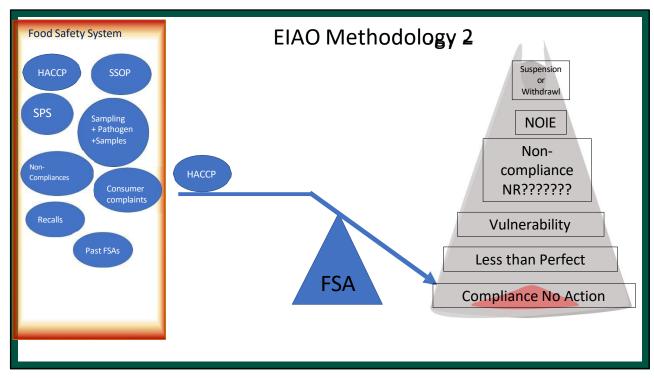


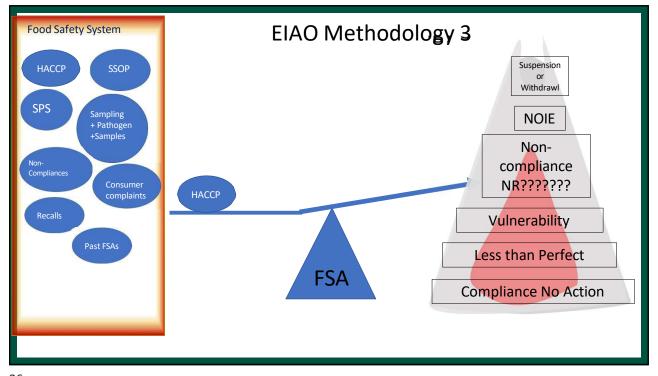












Thought Exercise

- Scenario
 - While review the establishments HACCP records, you observe that on one day of production a CCP monitoring check was missed.

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Thought Exercise

- Scenario
 - While review the establishment's pre-requsite program for receiving beef trim, you observe that a COA is missing from one load of product. A COA is required for each load of product as written in the establishments receiving beef trim program.

IPP action	EIAO action
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