

## Waiver Participants Tables

Table 1 identifies establishments currently participating in the *Salmonella* Initiative Program (SIP), a regulatory waiver program. FSIS regulations (specifically 9 CFR 303.1(h), 381.3(b), and 590.10) authorize the Administrator to waive for limited periods any provisions of the regulations to permit experimentation so that new procedures, equipment, and processing techniques may be tested to facilitate definite improvements. As described in the July 13, 2011, *Federal Register* notice, [Salmonella Verification Sampling Program: Response to Comments on New Agency Policies and Clarification of Timeline for the Salmonella Initiative Program \(SIP\)](#), “[the] *Salmonella* Initiative Program (SIP) [is] for meat and poultry slaughter establishments that agree to share internal food safety data with FSIS in order to receive waivers of regulatory requirements. SIP benefits public health in that it encourages slaughter establishments to test for microbial pathogens and to respond to the ongoing results by taking steps when necessary to regain process control and thus to minimize the presence of pathogens of public health concern.”

Table 1 lists the waivers from regulatory requirements that FSIS has granted to SIP establishments. Establishments participating in SIP test for *Salmonella*, *Campylobacter* (if applicable), and generic *E. coli* or other indicator organisms and share all sample results with FSIS. The SIP data may inform future rulemaking activities. Table 1 includes the dates establishments initially joined the SIP and the date the most recent updated waiver letter was issued, if applicable. Additionally, the former swine HIMP establishments have been removed from the [HIMP column](#) in Table 1 and have been listed in Table 3 below.

Table 2 lists the waivers from regulatory requirements that FSIS has granted to establishments that are not part of SIP (for example, processing establishments). The data collected from these types of waivers are intended to inform future rulemaking activities.

FSIS will update this information should it grant new waivers.

*Last Updated 4/7/2025*

**Table 1 *Salmonella* Initiative Program (SIP) Participants**

Poultry line speed waiver (381.69 (b))		NPIS	SIP Initial Waiver Letter Issued	Updated Waiver Letter Issued
P-18	Cargill (turkey)	X	2/2012	09/2015
NPIS for other species (fowl, duck) (9 CFR 381.76 (b)(1) and 381.67)				
P-1480	Tip Top	X	4/2016	7/2019
P-27389	Pitman Farms	X	12/2015	6/2019
P-17766	Southern Hens, Inc.	X	2/2012	2/2019
P-6519B	Coastal Processing	X	3/2019	-
P-2028	Culver Duck Farms, Inc.	X	3/2024	-
P-1655	Mesorah Farms	X	11/2024	-
P-31727	Kiryas Joel Poultry	X	11/2024	-
Poultry inspection staffing standards (9 CFR 381.76; 381.36 (c)(1)(iii)) – increased number of inspectors per line				
P-17980	Pilgrim’s Pride		5/2012	09/2012
Fowl slaughter under SIS and finished product standards (381.76(b)(1)(i) and 381.76(b)(3))				
P-27	Tyson Foods, Inc.		9/2011	05/2017
Fowl slaughter under SIS (381.76(b)(1)(i) and 381.67)				
P-794	B&B Poultry Co., Inc.		1/2020	-
P-215	Butterfield Foods		3/2020	-

<b>Duck slaughter under SIS (381.76(b)(1)(i) and 381.67)</b>				
P-300	Maple Leaf Farms, Inc.		3/2019	-
<b>Ready-to-cook standard to allow oil glands to remain intact on finished turkey carcasses (9 CFR 381.1)</b>				
P-46881	Kelly Turkeys		10/2017	-
<b>Sampling Frequency (9 CFR 381.65(g)(2)(i))</b>				
P-7470	Mountaire Farms, Inc.	X	10/2012	12/2018
<b>Market Hog sampling frequency waiver (9 CFR 310.25 (a))<sup>1</sup></b>				
M-244L	Tyson Fresh Meats, Inc.		9/2014	5/2019
M-244W	Tyson Fresh Meats, Inc.		9/2014	5/2019
M-244I	Tyson Fresh Meats, Inc.		7/2016	5/2019
M-85B	Swift Pork Company		9/2012	-
M-46491	WholeStone Farm Cooperative, Inc. *Previously, Est. M199N, changed ownership and Est No in 2018.		8/2012*	12/2018
M-791	Clemens Food Group, LLC		6/2012	-
M-1620	Quality Pork Processors		6/2012	-
M-791C	Clemens Food Group, LLC		9/2017	-
<b>Market Hog line spacing and sampling frequency waivers (9 CFR 307.2(m)(1) and 310.25(a))<sup>1</sup></b>				
M-244M	Tyson Fresh Meats, Inc.		12/2016	6/2021
<b>Market Hog handling of bruised parts and sampling frequency waivers (9 CFR 310.14 and 310.25 (a))<sup>1</sup></b>				
M-244	Tyson Fresh Meats, Inc.		1/2013	5/2019
<b>Beef slaughter inspection staffing (9 CFR 310.1(b)(1)), and spacing (9 CFR 307.2(m)(1)); handling of bruised parts (9 CFR 310.14), line speed (9 CFR 310.1(b)(2)), and generic <i>E. coli</i> (9 CFR 310.25) testing waivers</b>				
M-278	Tyson Foods, Inc.		3/2020	-
M-245L	Tyson Foods, Inc.		9/2022	-
M-245J	Tyson Fresh Meats, Inc.		1/2023	-
M-245C	Tyson Fresh Meats, Inc.		1/2023	-
M-245E	Tyson Fresh Meats, Inc.		3/2024	-
<b>Beef slaughter inspection staffing (9 CFR 310.1(b)(1),(b)(2)) and spacing (9 CFR 307.2(m)(1)); and handling of bruised parts (9 CFR 310.14)</b>				
M-86M	Cargill Meat Solutions		9/2021	-
M-86R	Cargill Meat Solutions		5/2022	-
M-86K	Cargill Meat Solutions		9/2022	-
M-9400	Cargill Meat Solutions		3/2024	-
M-86E	Cargill Meat Solutions		12/2024	-
<b>Beef slaughter inspection staffing (9 CFR 310.1(b)(1), (b)(2)) and spacing (9 CFR 307.2(m)(1))</b>				
M-969G	Swift Beef Company		6/2022	-
M-208A	National Beef Packing Company		6/2023	-
M-410	American Foods Group, LLC		11/2023	-
M-675	Caviness Beef Packers, LTD		7/2024	-
M-562	JBS Green Bay, Inc.		8/2024	-
M-628	Swift Beef Company		12/2024	-
M-200	America's Heartland Packing, LLC		1/2025	-
M-969	Swift Beef Company		4/2025	-

Beef slaughter inspection staffing (9 CFR 310.1(b)(1), (b)(2)) and spacing (9 CFR 307.2(m)(1)), Sterilizers adjacent to inspection areas (9 CFR 307.2(m)(3)).				
M-3D	Swift Beef Company		3/2025	-

<sup>1</sup>Establishments that currently operate under SIP waivers from the former generic *E. coli* regulations may continue to conduct process control sampling at the alternative frequencies provided for in their waivers (see [84 FR 52300, 52301](#)).

**Table 2 Regulatory Waivers (other than SIP)**

Heat processing procedures for fully-cooked patties (9 CFR 318.23(b)(1)).		Waiver Letter Issued
M-27221	Standard Meat Company	4/2023
Sampling waiver for pasteurized egg products prior to cooking (9 CFR 590.580)		
G-1455	M.G. Waldbaum Company	1/2024
G-1127	M.G. Waldbaum Company	1/2024
G-420	Michael Foods Eggs Products Company	1/2024
G-1616	Michael Foods Eggs Products Company	1/2024
G-46780	Michael Foods Eggs Products Company	1/2024
G-31548	Michael Foods Eggs Products Company	1/2024
G-1349	Papetti's Hygrade Egg Products, Inc.	1/2024
G-1028	Papetti's Hygrade Egg Products, Inc.	1/2024

**Table 3 Former Swine HIMP Establishments**

Swine	
M-85B	Swift Pork Company
M-46491	WholeStone Farm Cooperative, Inc. <i>*Previously, Est. M199N, changed ownership and Est No in 2018.</i>
M-360	Smithfield Packaged Meats Corp.
M-791	Clemens Food Group, LLC
M-1620	Quality Pork Processors