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## Module 24. Electronic Records and Signatures

Thermal Processing for Meat and Poultry Products Training







> Electronic records and signatures are considered the legal equivalents of paper records and handwritten signatures executed on paper.







**Predicate Rules** 

- THERMAL PROCESSING TRAINING
  - A predicate rule is any regulation or law that includes a requirement to keep a record.
  - Look to predicate rule for
    - what records to keep
    - how long to maintain records
    - what signatures are required





TRAINING

**Electronic Record** 

 An electronic record is any combination of text, graphics, data, audio, pictorial, or other information representation in digital form that is created, modified, maintained, archived, retrieved, or distributed by a computer system.







> An electronic signature is a computer data compilation of any symbol or series of symbols executed, adopted, or authorized by an individual to be the legally binding equivalent of the individual's handwritten signature.





System Requirements: Validation

- THERMAL PROCESSING TRAINING
  - Has the system been validated?
    - Expect to test off-the-shelf systems where source code is not available
    - Expect full software validation for systems developed in-house or where source code is available





TRAINING

System Requirements: Validation

Confirmation and examination of objective evidence that systems conform to user needs and intended uses and that particular requirements implemented by a system can be consistently fulfilled.





**System Qualifications** 

- THERMAL PROCESSING TRAINING
  - Installation qualification—meets codes and design specifications
  - Operational qualification—operates consistently within established limits and tolerances
  - Performance qualification—test the system to assure that it functions as intended.
    - This can be in the form of a series of challenges to make sure what is expected occurs.





- Does the system generate a secure, time stamped audit trail for each electronic record?
- Does the audit trail show when a record was created, modified and deleted, and by whom and without obscuring previously recorded information?





THERMAL PROCESSING TRAINING

- Electronic signature mechanisms may be based on:
  - *biometrics* such as scan of retina, face or fingerprint, or voice recognition
  - two distinct components such as identification code or card and password





TRAINING

**Electronic Signatures** 

If a system employs biometric-based electronic signatures, is it designed so the signature mechanism cannot be used by anyone other than the genuine owner?





THERMAL PROCESSING TRAINING

- If system employs non-biometric signature mechanism, is the system designed so that
  - electronic signature mechanism can be used only by genuine owner?
  - attempted use by anyone other than genuine owner requires collaboration by two or more individuals (sharing cards)?





**Electronic Signatures** 

- THERMAL PROCESSING TRAINING
  - Is the system designed to:
    - allow the first of a series of signings during one continuous period?
    - allow signings during separate periods of access?
    - require use of all components of electronic signature mechanism?





**Electronic Signatures** 

- THERMAL PROCESSING TRAINING
  - Are electronic signature mechanisms:
    - unique to each individual signer?
    - not reusable by or re-assignable to anyone else?
    - linked to records, so they cannot be removed, copied, or transferred so as to falsify the record?



**Electronic Signatures** 

- THERMAL PROCESSING TRAINING
  - Do signed electronic records contain
    - printed name of signer?
    - date and time signature was executed?
    - meaning of signature (*e.g.*, authorship, review, or approval)?
  - Is signature information readable in electronic display and printout?





- THERMAL PROCESSING TRAINING
  - Do operational system checks enforce sequencing of steps and events?
  - Do authority checks ensure only authorized individuals can use system?
  - Do device (*e.g.* terminal) checks determine validity of source of data input or operational instruction?





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**Record Availability** 

- Can the system generate complete and
  - accurate copies in both human readable and electronic form?
  - Are records protected to enable accurate and ready retrieval throughout record retention period?



**Closed System** 

- THERMAL PROCESSING TRAINING
  - Closed system means an environment in which system access is controlled by persons who are responsible for the content of electronic records that are on the system.







THERMAL PROCESSING TRAINING

- Open system means an environment in which system access is not controlled by persons who are responsible for the content of electronic records that are on the system.
- Does the open system employ additional measures such as document encryption to ensure record authenticity, integrity, and confidentiality?





- THERMAL PROCESSING TRAINING
  - Is the identity of an individual verified before assigning an electronic signature?
  - Does the manufacturer assure the electronic signature is unique to the individual and not reused or reassigned?
  - Does the manufacturer assure that no two individuals have the same identification code and password?





ID Code/Password Control & Maintenance

- THERMAL PROCESSING TRAINING
  - Are identification codes and passwords periodically checked, recalled, or revised?
  - Are transaction safeguards in place to prevent unauthorized use of passwords and/or identification cards?
  - Is system access limited to authorized individuals?





- THERMAL PROCESSING TRAINING
  - For systems employing tokens or cards with identification codes or passwords:
    - Are tokens or cards tested initially and periodically?
    - Are loss management procedures in place and followed for missing or compromised cards or tokens?





TRAINING

- Do those who develop, maintain, and use the system have the necessary education, training, and experience?
- Have policies been established to deter record and signature falsification?
- Have employees been trained in these policies?





TRAINING

- Is documentation of system operation and maintenance controlled and made accessible only to those who "need to know?"
- Are there revision and change control procedures to maintain an audit trail regarding systems documentation?





## **Example Electronic Retort Log**

## THERMAL PROCESSING TRAINING

Event	Event Log Report Header For FMC FoodTech Customer Approved By : Jane Smith On 04/24/2007 16:58:34 PM													M
Recp # 216	Recipe Description Special Drink		RecipeCode 216	Container Size 16 oz Ball	Process Time 00:04:49	Pro 251	cess Temp I.0 °F	Initial Temp 35.00	Start Date & Time 04/23/2007 14:11:20			End Da 04/23/3	9 00:02	
Co	Controller #: 1		Cycle #: 4	Process Date:	4/23/2007		Print Date	4/15/2008	Print Time:		16:38:14			
<u>Log Type</u>	Time	Phase	Log Description			Elapsed	Entry	TEMP	PRESS	<u>RTD-2</u>	<u>RTD-4</u>	Flow	Level %	<u>RPM</u>
	14:11:20	SensChck	Begin Sensor Checks			00:00:00	0	98.71	0.0	104.10	98.33	0	9	0.00
	14:11:23	SensChck	End Sensor Checks			00:00:02	2	98.65	0.0	104.11	98.30	ō	9	0.00
	14:11:23	SensChck	File version 0.0.0.19 - Date 03-06	6-2007		00:00:02	2	98.84	0.0	104.07	98.30	0	9	0.00
	14:11:23	Greetings	Begin Hot Well Setup			00:00:00	o	98.66	0.0	104.09	98.30	0	9	0.00
	14:14:01	Oper Entry	Begin Operator Entry Phase			00:00:00	0	98.72	0.0	102.79	98.23	Ó	9	0.00
	14:14:09	Oper Entry	John Smith: Successfully Logged	l into Security		00:00:00	8	98.59	0.0	102.79	98.23	õ	9	6.00
	14:14:18	Oper Entry	Recipe Number Selected:			00:00:16	6 216	98.58	0.0	102.75	98.23	0	9	6.00
	14:14:18	Oper Entry	Immer Cook Spray Cool			00:00:1	7	98.61	0.0	102.73	98.20	0	9	6.00
	14:14:21	Oper Entry	Alarm Acknowledged			00:00:19	9	98.60	0.0	102.69	98.22	ō	9	0.00
	14:14:25	HtWI Setup	Begin Hot Well Setup			00:00:00	o	98.66	0.0	102.69	98.20	ö	9	0.00
	14:15:00	Loading	Begin Loading		19 A. A. A.	00:00:00	<b>D</b>	98 44	0.0	102.52	98 14	ň	· 6	0.00
	14:16:59	Loading	Product Code			00:01:59	9 123-456	98.40	0.0	102.02	98.01	ŏ	ó	0.00
	14:17:00	Loading	Batch Code			00:01:59	9 TDFR123	98.46	0.0	102.02	97.99	ň	ó	0.00
	14:17:00	Loading	End Loading			00:01:59	9	98.46	0.0	102.06	97.99	ő	ģ	0.00
	14:17:44	Vent	Begin Vent			00:00:00	<b>D</b>	97.96	2.8	108.95	97.45	0	0	1.60
	14:18:52	Vent	End Vent			00:01:0	7	268.76	28.0	234.06	268 22	1 496	62	18 30
	14:18:53	Come Up	Begin Segment 1			00:00:00	о <sup></sup>	268 78	28.8	234 73	268 20	1,190	63	18.40
	14:22:16	Come Up	At Steam On Till Temp			00:03:24	4	200.70	27.2	243.62	200.20	1,595	63	18.40
	14:23:16	Come Up	PID Switched			00:04:24	4	252.01	20.8	255 26	252.40	1 308	65	18.40
	14:23:23	Come Up	Begin Segment 2			00:04:3	1	255.43	29.4	254.97	255 43	1 3 50	65	18 30
	14:23:54	Come Up	Begin Segment 3			00:05:02	2	254.95	30.6	253 21	254 12	1 4 2 9	65	18.30
	14:24:25	Come Up	Begin Segment 4			00:05:33	3	252.93	31.6	252.04	252 20	1,429	64	18 30
	14:24:46	Come Up	Begin Segment 5			00:05:54	4	253.03	32.0	251 30	252.22	1,453	62	18.40
	14:25:07	Come Up	Begin Segment 6			00:06:15	5	252.84	32.0	251.03	252.20	1 368	61	18.40
	14:25:38	Come Up	Begin Segment 7			00:06:45	5	253.03	32.1	251.08	252.33	1 404	62	18 40
	14:26:09	Come Up	End Come Up - Total C.U.T =			00:07:16	3 00:08:24	253.15	32.1	251.26	252.50	1 400	61	18 30
	14:26:10	Cook	Begin Cook			00:00:00	0	253 19	32.1	251.28	252.52	1 443	61	18 30
	14:27:19	Cook	Alarm Acknowledged			00:01:09	- <del>)</del>	253.49	32.0	251.20	252.51	1,402	62	18.50
	14:27:37	Cook	John Smith: Successfully Logged	into Security		00:01:27	7	253.56	32.0	251.70	>52.78	1,417	62	18.40
	14:28:10	Cook	MIG Entry			00:01:59	9 253.5 F	253.30	32.0	251.84	>52.77	1,700	62	18 30
	14:28:10	Cook	Chart Entry			00:02:00	253.0 F	253.49	32.0	251.85	252.75	1,250	62	18 30
	14:28:39	Cook	Start Heat Recovery			00:02:29	₽	253.49	32.0	251.87	252.72	1,200	62	18 30
	14:30:59	Cook	End Cook Phase			00:04:49	9	251.51	31.9	250.50	250.82	1 164	36	18 40
	14:31:00	NumCool	Begin Segment 1	÷		00:00:00	5	251.51	31.9	250.50	250.80	1 1 58	36	18.40
	14:31:52	NumCool	End Heat Recovery			00:00:53	3	242.20	31.5	229.88	220.00	852	22	18.40
	14:31:53	NumCool	Begin Hot Well Setup			00:00:53	3	242.29	31.5	229.00	241.32	852	22	18.40
	14:32:00	NumCool	Begin Segment 2			00:01:01	1	238 81	31.0	225.00	27 67	888	21	18 30

FoodTech

LogTec



- THERMAL PROCESSING TRAINING
  - Question: Can electronic records be archived as paper printouts only?
  - Answer: No. Records must be archived in electronic form, and the establishment must be able to generate electronic copies.
    Electronic records have meta data—date stamps, audit trails, and other information—not intended to be printed but important to audit.





Questions

## Questions?



