

EstNbr	EstName	MOINbr	Date	Task Code	TaskName	Status	MOI Agenda
M12455+V 12455	Sanchez Slaughterhouse	SCG04130 22324G	24FEB2020	04C02	Livestock Humane Handling	Finalized	<p>On 2/22/2020 at approximately 0550 hours, I (b)(6) (b)(6) observed the following egregious humane handling event. While performing on-line inspection duties, I heard a commotion coming from the area of the stun box. As I began to make my way toward the area, I was approached by (b)(6) who attempted to prevent my continuation by holding onto my arm. I pursued onward to discover an excited, large hog being readied for stunning. The stun operator applied the first stun attempt from above and downward into the head. The animal remained standing, recoiled and vocalized. I suggested the stun operator use a larger caliber firearm. The stun operator vacated the stunning area and retrieved another cartridge from a nearby vehicle. The stun operator returned and applied a second stun attempt. The animal remained standing with eyes tracking and vocalizing. The stun operator vacated the stunning area again and retrieved another cartridge from the nearby vehicle. The stun operator applied a third stun attempt. The animal remained standing with eyes tracking and vocalizing (b)(6) approached again and informed me "It's custom, guy. No need worry about it". I did not respond to this. The establishment employee who was attempting to prevent the hog from pushing itself beneath the gate of the stun box retrieved the firearm and applied a fourth stun attempt from a different angle. The animal remained standing with eyes tracking and vocalizing. The stun operator vacated the stunning area and retrieved another cartridge from the nearby vehicle. The stun operator applied a fifth stun attempt and the animal was rendered insensible. I immediately contacted my (b)(6) who notified the Denver District Office via supervisory channels. I verbally notified Mr.</p>

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							<p>Sanchez, owner of the establishment, that stunning operations withheld. I applied U.S Reject tag # B27413917 to the stun box. No other noncompliance has been made in this regard in the last 90 days.</p>

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M17564	Indiana Packers Corporation	MLO55170 11829G	29JAN2020	04C02	Livestock Humane Handling	Open	<p>On January 28, 2020, at approximately 2105 hours, the establishment conducted a test run after the lunch break in response to an increase in the number of hogs coming out of the East Stunner "gasping" for breath prior to the break. The test run consisted of a total of eleven hogs split between two baskets. Upon exiting the East Stunner, I observed all eleven hogs exhibit one or more of the following "gasping" for breath, present palpebral reflex, and/or spontaneously blinking. No vocalizations, eye tracking, righting reflex, or rhythmic breathing were observed. The establishment immediately stunned all hogs with a captive bolt gun and stopped CO2 stunning. Initially maintenance could not find an issue with the East Stunner. On further examination, there may have been an issue with the calibration of the CO2 sensor that was performed earlier in the day. The establishment's corrective actions were as follows:</p> <ul style="list-style-type: none"> · Keep CO2 valves fully open. · Run 5-6 hogs per basket. · Perform a single test run on both the East and West Stunner. If no issues with the test run, run every other basket. If no additional issues, then increase to every basket. if no continued issues, run every basket. · Keep a supervisor, with readily available captive bolt gun, at the shackle table to monitor hogs for signs of returning to sensibility the remainder of the shift. I observed both the East and West Stunners during the immediate period after re-starting the stunning process through running every basket and did not observe any of the previous issues. (b)(6)

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M19252+P 19252	Farm 2 Table Meats LLC	IHC581403 2930G	30MAR2020	04C02	Livestock Humane Handling	Open	<p>Today, March 30, 2020, at approximately 1415 hours, I verbally notified Mike Shreve, GM, of the decision made to suspend slaughter at Establishment 19252. This decision was made after a conversation with (b)(6)</p> <p>(b)(6) I described my findings and this decision was agreed upon after correlation with (b)(6)</p> <p>(b)(6) At approximately 1345 hours, an Angus steer, orange ear tag #851, was loaded into the knock box. (b)(6)</p> <p>employee had difficulty administering the first stun. The steer was trying to turn around in the knock box and at one point laid on the floor. I, Inspector Pickerill, heard the captive bolt, 25 caliper, discharged. I observed the animal from the ladder at final inspect. The steer was standing and made no vocalization. Again (b)(6) tried delivering another stun with the captive bolt. I observed the animal turning his head and laid down again. After the steer stood and its head was positioned toward (b)(6) he delivered the second stun with the same captive bolt. The second attempt was successful, and the steer was rendered insensible. I observed the skinned head. There were two distinct penetrations into the skull. One shot, which appeared to be the successful blow, was within approximately 1/2" of the classic X illustration for training. The other, presumably the first shot, was approximately 2" toward the right eye and 1/2" toward the nose, in relation to the aforementioned shot. The head was tagged U.S. Retained B43223734. The knock box was tagged U.S. (b)(6) Both tags were applied at approximately 1430 hours. I am recommending a suspension due to the fact that Est. 19290 did not apply immediate corrective action in rendering the animal insensible after the first stunning attempt.</p>

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M20856+V 20856	Eureka Locker, Inc.	GGG26070 13416G	16JAN2020	04C02	Livestock Humane Handling	Finalized	This morning between 0600 and 0700 I conducted an Odd-Hour-Inspection for Humane Handling. All findings were acceptable. A copy of the report is attached to this MOI.
M2460+P2 460	Cimpl's, Inc.	PMB47200 13014G	14JAN2020	04C02	Livestock Humane Handling	Finalized	On the evening of January 14, 2020, I (b)(6) (b)(6) conducted an odd-hours inspection of the barn and live animal handling facilities. During this inspection I discovered the following potential issues: 1. The gate separating pen 23 to the feed storage area had sharp points on both bottom corners. 2. The northwest support beam in pen 22 had an outward facing sharp point. 3. The northwest support beam in pen 21 had an outward facing sharp point. 4. The tin wall paneling on the south side of the drive alley from pen 18 had multiple sharp points and loose corners. These areas were shown to (b)(6) on the morning of January 15. He said he would get them taken care of today.
M2460+P2 460	Cimpl's, Inc.	PMB47140 21817G	17FEB2020	04C02	Livestock Humane Handling	Finalized	I (b)(6) performed HATS task category VIII Stunning Effectiveness and HATS task category IX Return to Consciousness at the following: On 2/17/20, at approximately 1430 hours, while performing HATS task category II Truck unloading. I (b)(6) observed that one of the flaps of the rubber matting in the unloading chute was protruding up. I informed (b)(6) that this could potentially be a trip hazard. (b)(6) informed me he would let the Maintenance Dept. know of my finding and take care of it tonight. He also informed me there were no more trucks scheduled to arrive until this evening

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M2460+P2 460	Cimpl's, Inc.	PMB34210 22219G	19FEB2020	04C02	Livestock Humane Handling	Finalized	<p>On February 19, 2020, I (b)(6) (b)(6) was performing an odd-hours inspection of the barn facilities. While walking through the drive alley near pen 19 I noticed a sharp point on a beam on the south side of the alley. This point was on a beam that dropped down from the roof and supports the tin on that wall. This point was on the bottom of the beam and pointed to the west. On an averaged sized cow, this point would be at the middle of the ribs. This poses a concern for cuts while being moved to and from pens during receiving or ante-mortem inspection. (b)(6) (b)(6) was notified of this finding on the morning of February 20, 2020. (b)(6) pointed the beam and sharp point out to (b)(6) (b)(6) (b)(6) had maintenance grind the sharp points off before the ante-mortem was started on that side of the barn.</p>
M2460+P2 460	Cimpl's, Inc.	PMB09130 22627G	27FEB2020	04C02	Livestock Humane Handling	Finalized	<p>On 2/27/20, at approximately 10:58 a.m., while in the barn, I (b)(6) observed several large holes ranging in size from approximately 3 inches in diameter to 10 inches in diameter, on the wall next to the suspect pin. The holes pose a concern for horned cattle being held in the suspect pen getting caught in these holes and potentially breaking a horn. I addressed this concern with (b)(6)</p>

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M320M+V 320	Smithfield Fresh Meats Corp.	VWK02130 22120G	20FEB2020	04C02	Livestock Humane Handling	Finalized	<p>Today, February 20, 2020, at approximately 1000 hours, I verbally notified (b)(6) (b)(6) that I had taken a regulatory control action in the butina drive alley for dragging of a nonambulatory hog resulting in an egregious inhumane treatment of a hog. I also informed (b)(6) that I was contacting the District Office to discuss and recommend the issuance of a notice of intended enforcement (NOIE) action rather than a suspension, unless the DO determines otherwise. I based my decision to recommend the NOIE on the following circumstances and establishment history: On 02/20/2020 at 1000 hours I was standing just after the ninety degree angle at the final leg of the North butina drive alley. A plant employee was at the first push gate entering the final drive. This is an automated hydraulic gate. The gate had stopped about halfway down its path, or roughly 8 feet from the ninety degree angle. I saw the employee tap his rattle paddle down into the drive alley and the gate proceeded to push. As the gate came into view I saw a single hog that was sitting down with the left side of its hindquarters in contact with the push gate and the rear haunches in contact with the drive alley wall. The hog was pushed on its side by the gate for approximately half the distance of the lane while it was in a sitting position and the employee was tapping the back of the hog to attempt to get it to rise. I immediately stopped slaughter operations and notified plant management that I was rejecting both gates leading to the North and South drive alleys (US Reject tags B28258700 and B28258699) and contacting the District Office about an egregious humane handling event. My decision to recommend an NOIE to the District Office is due to the fact that you have a written animal handling program that has effectively implemented a robust systematic approach to</p>

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M3D	Swift Beef Company	MXE49170 21218G	18FEB2020	04C02	Livestock Humane Handling	Open	<p>While performing Antemortem inspection at approximately 15:30 on 02/17/2020 I, (b)(6) was called to observe cattle on a truck. The Load was from Celebrity feeders lot # 122 on a JBS truck. The tail of the truck contained 3 Holstein steers one of which was dead, and appeared to have been dead for some time, the belly of the truck contained 21 Holstein steers, of which four were down, two appeared to be heavily distressed and were immediately humanely euthanized. The belly appeared to be extremely crowded. The DOA steer on the tail was knocked and removed and the remaining two were unloaded. The belly was then unloaded carefully to prevent trampling of 4 down steers. Once sufficient room was obtained one of the downed steers was able to rise and exit the truck, the remaining steer was unable to rise and were humanely euthanized and removed from the truck with the two euthanized earlier. a total of 4 steers were condemned from the load. Present were myself, (b)(6), (b)(6), (b)(6), 1 QA person and the trucking supervisor. Trucking supervisor informed me that the driver was immediately suspended pending an investigation. (b)(6) was informed that an MOI would be issued.</p>

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M3D	Swift Beef Company	MXE45210 30104G	04MAR2020	04C02	Livestock Humane Handling	Open	<p>3/3/2020 MOI for humane handling At approximately 8:00 pm on 3/2/2020 I was called to the cattle receiving area for a calf with its head hung. Upon arrival I observed an approximately 1300 lb. black heifer, dead, on a JBS truck her head was wedged between a fixed panel inside of the trailer and the upper deck. The heifer was in the rear compartment of the trailer with her head wedged between the panel separating the rear compartment and the belly on the right side of the trailer. There is a gap between this panel and the floor of the upper deck of about 10 inches. Because of the tight confinement and the position of the head extreme force was required to dislodge her head. If this heifer had been alive, it may have been impossible to humanely euthanize her or remove her head from the area without a substantial amount of time, discomfort to the animal, and damage to the truck. This is the second incidence of this that has occurred since October 2019. (b)(6), and (b)(6) (b)(6) in the receiving area) were notified of the incident and that a MOI would be filed. (b)(6) (b)(6)</p>
M3D	Swift Beef Company	MXE42220 34713G	13MAR2020	04C02	Livestock Humane Handling	Finalized	<p>On 03/12/2020 at approximately 21:00 hrs. I (b)(6) (b)(6) observed JBS personnel using a whistle to aid in moving cattle in the pens and to the knocking box. The excessive use of the whistle overly excited the cattle and caused them to move at a rapid pace. This pace could be conducive to slips and falls resulting to injury to the cattle. (b)(6) was notified in the weekly exit meeting. Corrective action was taken by (b)(6) The whistles are no longer being used.</p>

