

## **Salmonella Initiative Program (SIP) Participants Table**

Table 1 identifies establishments currently participating in the *Salmonella* Initiative Program (SIP), a regulatory waiver program. FSIS regulations (specifically 9 CFR 303.1(h), 381.3(b), and 590.10) authorize the Administrator to waive for limited periods any provisions of the regulations to permit experimentation so that new procedures, equipment, and processing techniques may be tested to facilitate definite improvements. As described in the July 13, 2011, *Federal Register* notice, [Salmonella Verification Sampling Program: Response to Comments on New Agency Policies and Clarification of Timeline for the Salmonella Initiative Program \(SIP\)](#), “[the] *Salmonella* Initiative Program (SIP) [is] for meat and poultry slaughter establishments that agree to share internal food safety data with FSIS in order to receive waivers of regulatory requirements. SIP benefits public health in that it encourages slaughter establishments to test for microbial pathogens and to respond to the ongoing results by taking steps when necessary to regain process control and thus to minimize the presence of pathogens of public health concern.”

Table 1 lists the waivers from regulatory requirements that FSIS has granted to SIP establishments. Establishments participating in SIP test for *Salmonella*, *Campylobacter* (if applicable), and generic *E. coli* or other indicator organisms and share all sample results with FSIS. The SIP data may inform future rulemaking activities. Table 1 includes the dates establishments initially joined the SIP and the date the most recent updated waiver letter was issued, if applicable. Additionally, the former poultry and swine HIMP establishments have been removed from the [HIMP column](#) in Table 1 and have been listed in Table 2 and Table 3 below.

FSIS will update this information should it grant new waivers.  
*Last Updated 6/3/2020*

**Table 1 *Salmonella* Initiative Program (SIP) Participants**

| Poultry line speed waivers (9 CFR 381.69 (a) and 381.69 (b)) |                              | NPIS | SIP Initial Waiver Letter Issued | Updated Waiver Letter Issued |
|--|------------------------------|------|----------------------------------|------------------------------|
| P-468  | Peco Foods, Inc.             | X    | 7/2012                           | 2/2019                       |
| P-192  | Pilgrim’s Pride Corp.        | X    | 6/2012                           | 4/2019                       |
| P-548  | JCG Foods of Alabama, LLC    | X    | 6/2012                           | 2/2019                       |
| P-341  | Golden Rod Broilers          | X    | 6/2012                           | 2/2019                       |
| P-7101   | Tyson Foods, Inc.            | X    | 3/2012                           | 2/2019                       |
| P-1307   | Mar-Jac Poultry              | X    | 5/2012                           | 4/2019                       |
| P-758  | Tyson Foods, Inc.            | X    | 8/2012                           | 2/2019                       |
| P-7927   | Amick Farms, LLC             | X    | 7/2012                           | 4/2019                       |
| P-165S   | OK Foods, Inc.               | X    | 6/2012                           | 2/2019                       |
| P-810  | Pilgrim’s Pride Corp.        | X    | 6/2012                           | 4/2019                       |
| P-517  | Mar-Jac Poultry              | X    | 5/2012                           | 4/2019                       |
| P-177  | Pilgrim’s Pride Corp.        | X    | 5/2012                           | 4/2019                       |
| P-1249   | George's Chicken, LLC        | X    | 8/2012                           | 4/2019                       |
| P-7987   | Amick Farms, LLC             | X    | 3/2011                           | 2/2019                       |
| P-206  | Pilgrim’s Pride Corp.        | X    | 8/2012                           | 4/2019                       |
| P-584  | Pilgrim’s Pride Corp.        | X    | 6/2012                           | 4/2019                       |
| P-165H   | OK Foods, Inc.               | X    | 6/2012                           | 2/2019                       |
| P-687  | House of Raeford             | X    | 6/2012                           | 2/2019                       |
| P-46091  | Ozark Mountain Poultry, Inc. | X    | 10/2018                          | -                            |
| P-1257   | Fieldale Farms, Inc.         | X    | 10/2018                          | -                            |
| P-20604  | Gerber Poultry, Inc.         | X    | 10/2018                          | -                            |
| P-45483  | Peco Foods, Inc.             | X    | 10/2018                          | -                            |

|   |                           |   |         |         |
|---|---------------------------|---|---------|---------|
| P-1201  | Pilgrim's Pride Corp.     | X | 10/2018 | -       |
| P-7342  | Wayne Farms, LLC          | X | 2/2019  | -       |
| P-19128   | Case Farms                | X | 5/2019  | -       |
| P-1250  | Fieldale Farms, Inc.      | X | 5/2019  | -       |
| P-32  | Mar-Jac Poultry           | X | 5/2019  | -       |
| P-1325  | Tyson Foods, Inc.         | X | 7/2019  | -       |
| P-243   | Tyson Foods, Inc.         | X | 7/2019  | -       |
| P-1294  | Holmes Foods, Inc.        | X | 9/2019  | -       |
| P-1315  | Tyson Foods, Inc.         | X | 9/2019  | -       |
| P-72  | Tyson Foods, Inc.         | X | 9/2019  | -       |
| P-7485  | Wayne Farms, LLC          | X | 9/2019  | -       |
| P-6505  | Norman W. Fries, Inc.     | X | 11/2019 | -       |
| P-737   | House of Raeford          | X | 12/2019 | -       |
| P-13556   | Tyson Foods, Inc.         | X | 12/2019 | -       |
| P-7091  | Pilgrim's Pride Corp.     | X | 12/2019 | -       |
| P-6164A   | Foster Farms              | X | 3/2020  | -       |
| P-7085  | Tyson Foods, Inc.         | X | 4/2020  | -       |
| P-445   | Wayne Farms, LLC          | X | 4/2020  | -       |
| P-768   | Tyson Foods, Inc.         | X | 4/2020  | -       |
| P-519   | Wayne Farms, LLC          | X | 4/2020  | -       |
| P-1009  | Wayne Farms, LLC          | X | 4/2020  | -       |
| P-164   | Tyson Foods, Inc.         | X | 4/2020  | -       |
| P-170   | Wayne Farms, LLC          | X | 4/2020  | -       |
| P-1235  | Wayne Farms, LLC          | X | 4/2020  | -       |
| P-1317  | Wayne Farms, LLC          | X | 4/2020  | -       |
| P-1362  | Tyson Foods, Inc.         | X | 4/2020  | -       |
| P-19514   | Tyson Foods, Inc.         | X | 4/2020  | -       |
| P-1241  | Tyson Foods, Inc.         | X | 4/2020  | -       |
| P-7470  | Mountaire Farms, Inc.     | X | 4/2020  | -       |
| P-208   | George's Processing, Inc. | X | 4/2020  | -       |
| P-13369   | George's Processing, Inc. | X | 4/2020  | -       |
| P-18  | Cargill (turkey)          | X | 2/2012  | 09/2015 |
| <b>NPIS for other species (fowl, duck) (9 CFR 381.76 (b)(1) and 381.67)</b>   |                           |   |         |         |
| P-1480  | Tip Top                   | X | 4/2016  | 7/2019  |
| P-27389   | Pitman Farms              | X | 12/2015 | 6/2019  |
| P-17766   | Southern Hens, Inc.       | X | 2/2012  | 2/2019  |
| P-6519B   | Coastal Processing        | X | 3/2019  | -       |
| P-46228   | J & E Food Group          | X | 7/2019  | -       |
| <b>Poultry inspection staffing standards (9 CFR 381.76; 381.36 (c)(1)(iii)) – increased number of inspectors per line</b> |                           |   |         |         |
| P-17980   | Pilgrim's Pride           |   | 5/2012  | 09/2012 |
| <b>Fowl slaughter under SIS and finished product standards (381.76(b)(1)(i) and 381.76(b)(3))</b>                         |                           |   |         |         |
| P-27  | Tyson Foods, Inc.         |   | 9/2011  | 05/2017 |
| <b>Fowl slaughter under SIS (381.76(b)(1)(i) and 381.67)</b>  |                           |   |         |         |
| P-794   | B&B Poultry Co., Inc.     |   | 1/2020  | -       |
| P-215   | Butterfield Foods         |   | 3/2020  | -       |
| <b>Duck slaughter under SIS (381.76(b)(1)(i) and 381.67)</b>  |                           |   |         |         |
| P-300   | Maple Leaf Farms, Inc.    |   | 3/2019  | -       |
| P-2028  | Culver Duck Farms, Inc.   |   | 3/2011  | 05/2019 |

|  |   |   |         |         |
|--|---|---|---------|---------|
| <b>Ready-to-cook standard to allow oil glands to remain intact on finished turkey carcasses (9 CFR 381.1)</b>  |   |   |         |         |
| P-46881  | Kelly Turkeys   |   | 10/2017 | -       |
| <b>Sampling Frequency (9 CFR 381.65(g)(2)(i))</b>  |   |   |         |         |
| P-7470   | Mountaire Farms, Inc.   | X | 10/2012 | 12/2018 |
| <b>Market Hog generic E. coli testing waiver (9 CFR 310.25 (a))<sup>1</sup></b>  |   |   |         |         |
| M-244L   | Tyson Fresh Meats, Inc.   |   | 9/2014  | 5/2019  |
| M-244W   | Tyson Fresh Meats, Inc.   |   | 9/2014  | 5/2019  |
| M-244I   | Tyson Fresh Meats, Inc.   |   | 7/2016  | 5/2019  |
| M-85B  | Swift Pork Company  |   | 9/2012  | -       |
| M-46491  | WholeStone Farm Cooperative, Inc.<br>*Previously, Est. M199N, changed ownership and Est No in 2018. |   | 8/2012* | 12/2018 |
| M-360  | Smithfield Packaged Meats Corp.   |   | 8/2012  | 10/2012 |
| M-791  | Clemens Food Group, LLC   |   | 6/2012  | -       |
| M-1620   | Quality Pork Processors   |   | 6/2012  | -       |
| M-791C   | Clemens Food Group, LLC   |   | 9/2017  | -       |
| <b>Market Hog alternative kidney presentation for increased line speed and generic E. coli testing waivers (9 CFR 310.1(b)(3) and 310.25 (a))</b>  |   |   |         |         |
| M-244M   | Tyson Fresh Meats, Inc.   |   | 12/2016 | 5/2019  |
| <b>Market Hog handling of bruised parts and generic E. coli testing waivers (9 CFR 310.14 and 310.25 (a))</b>  |   |   |         |         |
| M-244  | Tyson Fresh Meats, Inc.   |   | 1/2013  | 5/2019  |
| <b>Beef slaughter inspection staffing (9 CFR 310.1(b)(1)), scheduling (9 CFR 307.4(b)), and spacing (9 CFR 307.2(m)(1)); handling of bruised parts (9 CFR 310.14), line speed (9 CFR 310.1(b)(2)), and generic E. coli (9 CFR 310.25) testing waivers.</b> |   |   |         |         |
| M-278  | Tyson Foods, Inc.   |   | 3/2020  | -       |

<sup>1</sup>Establishments that currently operate under SIP waivers from the former generic E. coli regulations may continue to conduct process control sampling at the alternative frequencies provided for in their waivers (see [84 FR 52300, 52301](#)).

**Table 2 Former Poultry HIMP Establishments**

| <b>Poultry</b> |                           |
|----------------|---------------------------|
| P-468          | Peco Foods, Inc.          |
| P-192          | Pilgrim's Pride Corp.     |
| P-548          | JCG Foods of Alabama, LLC |
| P-341          | Golden Rod Broilers       |
| P-7101         | Tyson Foods, Inc.         |
| P-1307         | Mar-Jac Poultry           |
| P-758          | Tyson Foods, Inc.         |
| P-7927         | Amick Farms, LLC          |
| P-165S         | OK Foods, Inc.            |
| P-810          | Pilgrim's Pride Corp.     |
| P-517          | Mar-Jac Poultry           |
| P-177          | Pilgrim's Pride Corp.     |
| P-1249         | George's Chicken, LLC     |
| P-7987         | Amick Farms, LLC          |

|        |                              |
|--------|------------------------------|
| P-206  | Pilgrim's Pride Corp.        |
| P-584  | Pilgrim's Pride Corp.        |
| P-165H | OK Foods, Inc.               |
| P-687  | House of Raeford             |
| P-6505 | Norman W. Fries, Inc.        |
| P-727  | Simmons Prepared Foods, Inc. |

**Table 3 Former Swine HIMP Establishments**

| Swine   |   |
|---------|---|
| M-85B   | Swift Pork Company  |
| M-46491 | WholeStone Farm Cooperative, Inc.<br>*Previously, Est. M199N, changed ownership and Est No in 2018. |
| M-360   | Smithfield Packaged Meats Corp.   |
| M-791   | Clemens Food Group, LLC   |
| M-1620  | Quality Pork Processors   |