U. S. DEPARTMENT OF AGRICULTURE FOOD SAFETY AND INSPECTION SERVICE

CONDITION OF CONTAINER EXAMINATION SCORE SHEET

	A. LOT AN	D SAMPLE	INDENTIFICATI	ON		
PRODUCT		CONTAINER CODE(S)/LOT NO.		TYPE OF CONTAINER (Glass, pouch,metal, etc.)		
SIZE OF CONTAINER (Net Wt. and dimension)	NO. OF CONTAINERS IN LOT		EST NO. WHERE INSPECTED		PRODUCED AT EST NO.	
COMPANY NAME AND ADDRESS WHERE	INSPECTED		SAMPLING PLAN NO. OF SAMPLES NEEDED		EEDED	
			Normal	Tightened		
	B. CONTAI			DNS		
	B1. C/	ANS WITH D	OUBLE SEAMS			
CRITICAL DEFECT		NUMBER		MAJOR DEFECT NU		NUMBER
Swollen (Burst, Hard Swell, Soft Swel Flipper, Loose Tin)	l, Springer,		Corrosion (Severely Pitted, Not through Container Wall)			
Incomplete Seam (False, Knocked Down Flange/Co			Buckle or Peak into Seam (No Evidence of Leakage)			
	Depts or Papeled (Causing Rody Crosse		Creases or Affecting			

Swollen (Burst, Hard Swell, Soft Swell, Springer, Flipper, Loose Tin)		Corrosion (Severely Pitted, Not through Container Wall)	
Incomplete Seam (False, Knocked Down Flange/Cover)		Buckle or Peak into Seam (No Evidence of Leakage)	
Vee, Spur, or Droop (Evidence of Leakage)		Dents or Paneled (Causing Body Creases or Affecting Seal or Score with No Cracks)	
Deadhead, Skidder, Spinner, or Skip Seam		Cutover / Sharp Seam (No Evidence of Leakage)	
Side Seam Cracked or Opened Including Voids		Cut Seam or Abrasion (Cable Cut) (Not Through One Layer or Seam)	
Corrosion (Evidence of Leakage)		Vee, Spur, or Droop (More Than 1/3 Seam Height, No Leakage)	
Cut Seam or Abrasion (Cable Cut) (Through One Layer of Seam)		Mislocked Side Seam (No Evidence of Leakage)	
Cut Through, Fractures, Holes or Punctures (Not on Seam or Seal)		Other Major Defects (If No Other Criteria Apply). Please Explain:	
Dents (Fractures or Damage Impedes Exam)			
Buckle or Peak into Seam (Evidence of Leakage)			
Evidence of Leakage (If No Other Criteria Apply)			
Other Crirical Defects (If No Other Criteria Apply).		-	
Please Explain:			
	B.2 - GLA	SS JARS	
CRITICAL DEFECT	NUMBER	MAJOR DEFECT	NUMBER
Swollen (Burst, Hard Swell, Soft Swell, Springer, Flipper, Loose Tin)		Damaged Seal Area (Cap) (No Evidence of Leakage)	
Loss of Vacuum		Glass Imperfections (No Evidence of Leakage)	
Missing, Loose or Cocked Cap		Glass Bubble Exceeding 1/8-inch Diameter	
Broken, Fractured, Cracked Jar		Product Under Cap (Not Affecting Seal)	
Damaged Seal Area (Cap) (Evidence of Leakage)		Corrosion (Pitted Rust, No Evidence of Leakage)	
Corrosion (Evidence of Leakage)		Other Major Defects (If No Other Criteria Apply). Please Explain:	
Cut Through, Fractures, Holes or Punctures (Not on Seam or Seal)			
Evidence of Leakage (If No Other Criteria Apply)			

Please Explain:

Other Critical Defects (If No Other Criteria Apply).

B.3 - FLEXIBLE CONTAINERS WITH HEAT SEALS NUMBER **CRITICAL DEFECT** NUMBER MAJOR DEFECT Swollen Package Abrasion/Scratch Blister Evidence of Leakage **Compressed Seal** Less Than 1/16-inch Continuous Defect-Free Seal Contaminated Seal Cut Through, Fractures, Holes or Puncture Crooked, Short, or Misaligned Seal Non-Bonding **Channel Leaker** Burning Notch Leaker Seal Creep Other Critical Defects (If No Other Criteria Apply). **Crushed Package** Please Explain: Delamination Wrinkle (No Evidence of Leakage) Severely Distorted Other Major Defects (If No Other Criteria Apply). Please Explain: Critical Critical + Major **REMARKS**: Number of Defects Need for Western Lab Analysis? Yes No Did the lot pass the condition of container examination? Yes No SIGNATURE OF INSPECTOR

DEFECT CLASSIFICATIONS:

(I) Critical defect. An abnormality which indicates that the container is not hermetically sealed *(e.g., holes, fractures, leakage)* or shows evidence that there may be spoilage of the container's contents.

(II) Major defect. An abnormality that may affect container integrity.

NOTE: If abnormal containers (9 CFR 431.1) are found and the container(s) exhibits **no obvious mechanical damage**, the lot must be retained. Follow instructions in FSIS Directive 7530.1 *Handling a Process Deviation or Abnormal Container of Thermally Processed, Commercially Sterile Canned Product*. Upon completion of the examination, file the original scoresheet and COCE tool printouts. Retain originals for 3 years.