

U.S. DEPARTMENT OF AGRICULTURE
FOOD SAFETY AND INSPECTION SERVICE
INSPECTION OPERATIONS

ZONE

PERCENT FAT
PLUS
ADDED WATER

PERCENT FAT

PERCENT
ADDED WATER

A

40.0 - UNDER

30.0 - UNDER

10.0 - UNDER

B

40.1 - 41.2

30.1 - 30.6

10.1 - 11.0

C

41.3 - 42.3

30.7 - 31.1

11.1 - 12.0

D

42.4 - 43.4

31.2 - 31.6

12.1 - 13.0

E

43.5 - OVER

31.7 - OVER

13.1 - OVER

SCORESHEET FOR RECORD OF COMPLIANCE WITH COOKED SAUSAGE REQUIREMENTS

FAT PLUS ADDED WATER

FAT

ADDED WATER

ESTABLISHMENT NO.

ITEM

LOT #

DATE
PRODUCED

SAMPLE NO.

RESULT (%)

NORMAL

TIGHTENED

ZONE E

ZONE D

ZONE C

ZONE B

ZONE A