PRESENTATION LOG FOR THE JFE SANI-VIS EVISCERATION SYSTEM

DATE	SHIFT	EST. NO. AND LOCATION

LINE/ STATION	TIME	INITIALS	A - OUTSIDE ERRORS					B - VISCERA ERRORS						LINE SPEED	C - INSIDE ERRORS						10 - BIRD TOTAL NONCONFORMANCE WEIGHT	ACTIONS & COMMENTS
			Not Hung by 2 Legs	Swinging	Out of Sequence Behind Divider Plate	Multiple Carcasses	Carcass In Front of Tilt Bar	Viscera Below / Behind Tilt Bar	Viscera Not Uniform	Contamination On Viscera	Viscera Not Free	Viscera On Shackle	No Viscera		Membrane	Opening Cut	Not Reflected	Parts Inside	Contamination Inside Bird	Mutilation		
			NONCONFORMANCE FACTOR PER INCIDENT																			
			9	6	15	11	9	12	8	6	10	8	20	5	2	1	2	1	6	2		

ACTIONS & COMMENTS

|≤ |≤ 2 Occurrences of One Error and 29 = Process Control

|≥ |≥ 3 Occurrences of One Error or 30/ 47 = Correct and Retest / 10 Min.

|≥ 48 = Immediate Line Reduction of 10 %

RETEST CONFORMANCE LEVELS

|≤ |≤ 2 Occurrences of One Error and 29 = Process Control

|≥ |≥ 3 Occurrences of One Error or 30 = Immediate Line Reduction of 10 %

Sani-Vis Carcass Presentation Description of Errors

I. OUTSIDE CARCASS ERRORS *(Observe 10-bird sample offline at each inspection station.)*

A. Not hung by two legs-wt of 9
Birds arriving at the inspection station with both legs not properly suspended in the shackle.

B. Swinging-wt of 6
Birds arriving at the inspection station with sufficient swinging motion to interfere with the inspection process.

C. Out of sequence behind divider plate-wt of 15
Birds arriving at the inspection station behind the divider plate for the inspection station.

D. Multiple carcasses-wt of 11
More than every 4th bird arriving at inspection station.

E. Carcass in front of tilt bar-wt of 9
Birds arriving at the inspection station in front of tilt bar, which may affect the angle of the bird presented.

II. VISCERA ERRORS *(Observe 10-bird sample offline at each inspection station.)*

A. Viscera below/behind the tilt bar-wt of 12
Birds arriving at inspection station with the viscera behind or below tilt bar, which interferes with viscera observation.

B. Viscera not uniform-wt of 8
Birds arriving at the inspection station with viscera on the opposite side of normal presentation, in the middle of the abdominal opening; or with the membrane attached to the abdominal opening and tail, which interferes with the viscera observation.

C. Contamination on viscera-wt of 6
Birds arriving at the inspection station with contaminated viscera, which may affect postmortem inspection effectiveness or efficiency.

D. Viscera not free-wt of 10
Birds arriving at the inspection station with the visceral organs not free of fat and positioned alongside the carcass.

E. Viscera on shackle-wt of 8
Birds arriving at the inspection station with visceral organs hung in the shackle.

F. No viscera-wt of 20
Birds arriving at the inspection station without viscera.

III. INSIDE ERRORS *(Observe 10 bird sample on-line at each inspection station.)*

A. Membrane-wt of 2
Birds arriving at the inspection station with inside cavity obstructed by air sac membranes from viscera to cavity.

B. Opening cut-wt of 1
Birds arriving at inspection station with inside cavity obstructed by inadequate opening cut. Opening cut should be sufficient to allow adequate inspection of the inside of the carcasses. It has been found that a cut made within ″ to l′ inch of the point of the keel is an adequate opening.

C. Not reflected--wt of 2
Birds arriving at the inspection station with the viscera not reflecting the appropriate abdominal flap.

D. Parts inside-wt of 1
Birds arriving at the inspection station with one or more of the visceral organs left in the cavity.

E. Contamination inside bird-wt of 6
Birds arriving at the inspection station with contamination occurring on the inside surface of the carcass.

F. Mutilation-wt of 2
Birds arriving at the inspection station mutilated by the venter or evisceration equipment, which may affect inspection efficiency.

IV. LINE SPEED ERROR *(Counted after completion of all inspection checks on the line.)*

Line speed exceeding current maximum for the production capability during a specific period of time. Each bird per minute exceeding the current maximum equals one error.