

U.S. DEPARTMENT OF AGRICULTURE
FOOD SAFETY AND INSPECTION SERVICE



POULTRY FINISHED PRODUCT STANDARD

DATE	SHIFT	ESTABLISHMENT NO.	REMARKS																			
PRE - OR POST - CHILL FINISHED PRODUCTS STANDARD (Processing Nonconformances)			SUBGROUP 1		SUBGROUP 2		SUBGROUP 3		SUBGROUP 4		SUBGROUP 5		SUBGROUP 6		SUBGROUP 7		SUBGROUP 8		SUBGROUP 9		SUBGROUP 10	
			Time	Initials	Time	Initials	Time	Initials	Time	Initials	Time	Initials	Time	Initials	Time	Initials	Time	Initials	Time	Initials	Time	Initials
DESCRIPTION		Factor																				
1. Extraneous Material $\leq 1/16"$: 5 or less = 1; 6-10 = 2; 11 or more = 3		2																				
2. Extraneous Material $>1/16"$ to 1" Max. 3 per bird		2																				
3. Extraneous Material $>1"$ Max. 2 per bird		2																				
4. Oil Glands - remnant, less than two whole glands		1																				
5. Oil Glands - two whole glands		2																				
6. Lung $\geq 1/4"$ < whole. Max. 2 per bird		1																				
7. Lung - whole. Max. 2 per bird		2																				
8. Intestine		5																				
9. Cloaca		5																				
10. Bursa of Fabricius		2																				
11. Esophagus		2																				
12. Crop - partial - with mucosa		2																				
13. Crop - whole		5																				
14. Trachea $\leq 1"$		1																				
15. Trachea $> 1"$		2																				
16. Hair $\geq 1/4"$ 26 or more		1																				
17. Feathers and / or pinfeathers $< 1"$: 5 - 10 = 1; 11-15 = 2; 16 or more = 3		1																				
18. Feathers $\geq 1"$: 1-3 = 1; 4-6 = 2; 7 or more = 3		1																				
19. Long Shank-Both condyles covered. Max. 2 per bird		2																				
Mature Poultry Only (Lines 21-24)																						
20. Reproductive Organs $\geq 1/4"$ < whole. Max. 2 per bird		1																				
21. Reproductive Organs - whole. Max. 2 per bird		2																				
22. Kidney $\geq 1/4"$ < whole. Max. 2 per bird		1																				
23. Kidney - whole. Max. 2 per bird		2																				
24. Subgroup Total - (Lines 1 - 23)																						
25. Starting Cusum																						
26. Add lines 24 and 25.																						
27. Subtract T = ().																						
28. Current cusum number - if above action number, adjust to action number.																						

* RECORD PRODUCT ACTION WHEN ACTION NUMBER () REACHED OR SUBGROUP ABSOLUTE LIMIT () IS EXCEEDED.