

POULTRY QC FINISHED PRODUCT STANDARD

DATE

SHIFT

ESTABLISHMENT NO.

REMARKS

Collection of this information is mandatory. It is needed to compile a running account of the process and products throughout the day. It is used by FSIS to monitor products to assure establishments are in compliance with standards. 9 CFR 381.76. OMB No. 0583-0090

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PRE- OR POST- CHILL FINISHED PRODUCT STANDARD (Processing Nonconformances)	Factor	SUBGROUP 1		SUBGROUP 2		SUBGROUP 3		SUBGROUP 4		SUBGROUP 5		SUBGROUP 6		SUBGROUP 7		SUBGROUP 8		SUBGROUP 9		SUBGROUP 10	
		Time	Initials	Time	Initials	Time	Initials	Time	Initials	Time	Initials	Time	Initials	Time	Initials	Time	Initials	Time	Initials	Time	Initials
1. Extraneous Material ≤ 1 / 16": 5 or less = 1; 6-10 = 2, 11 or more = 3	1																				
2. Extraneous Material > 1 / 16" to 1" Max. 3 per bird	1																				
3. Extraneous Material > 1" Max. 2 per bird	2																				
4. Oil Glands - remnant, less than two whole glands	1																				
5. Oil Glands - two whole glands	2																				
6. Lung ≥ 1 / 4" < whole. Max. 2 per bird	1																				
7. Lung - whole. Max. 2 per bird	2																				
8. Intestine	5																				
9. Cloaca	5																				
10. Bursa of Fabricius	2																				
11. Esophagus	2																				
12. Crop - partial - with mucosa	2																				
13. Crop - whole	5																				
14. Trachea ≤ 1"	1																				
15. Trachea > 1"	2																				
16. Hair ≥ 1 / 4" 26 or more	1																				
17. Feathers and / or pinfeathers < 1": 5 - 10 = 1; 11-15 = 2; 16 or more = 3	1																				
18. Feathers ≥ 1": 1-3 = 1; 4-6 = 2; 7 or more = 3	1																				
19. Long Shank - Both condyles covered. Max. 2 per bird	2																				
20. Subgroup Total - (Lines 1-19)																					
21. Starting Cusum																					
22. Add lines 20 and 21.																					
23. Subtract T = ().																					
24. Current cusum number - if above action number, adjust to action number.																					
*RECORD PRODUCT ACTION WHEN ACTION NUMBER () REACHED OR SUBGROUP ABSOLUTE LIMIT () IS EXCEEDED.																					

FSIS FORM 6500-1 (4 / 97)

REPLACES FSIS FORM 6500-1 (1 / 96), WHICH MAY BE USED UNTIL EXHAUSTED.

(Over)

OMB DISCLOSURE STATEMENT

Public reporting burden for this collection of information is estimated to average 3 minutes per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Agriculture, Clearance Officer, OIRM, Room 404-W, Washington, D.C. 20250; and to the Office of Information and Regulatory Affairs, Office of Management and Budget, Washington, D.C. 20503. If the OMB number is not present, you are not obligated to complete the form.