

FINISHED BY PRODUCT STANDARDS REINSPECTION RECORD		SPECIES	PRODUCT	TOLERANCE NO.	ACTION NO.	START NO.	EST. NO.
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PROCESSING NON CONFORMANCES									
SUBGROUPS									
NON CONFORMANCES CLASSIFICATION		Sample No. _____		Sample No. _____		Sample No. _____		Sample No. _____	
		Time Date	Initials	Time Date	Initials	Time Date	Initials	Time Date	Initials
1. Ingesta Particles 0 - 4 = 0; 5 - 14 = 1; > 14 = 2 COUNT	2 1								
2. Smears 0 - 2.9cm = 0; 3 - 7.9cm = 1; 8 - 12.9cm = 2; > 12.9cm = 3	3 1								
3. Foreign Objects Each incidence = 1	NO MAX								
4. Hair / Wool Strands or Scurf (loose) 0 - 4 = 0; 5 - 14 = 1 > 14 = 2 COUNT	2 1								
5. Hair / Wool Clusters (attached or loose) and Scurf (attached) 0 - 2.9cm = 0; 3 - 7.9cm = 1; 8 - 12.9cm = 2; > 12.9cm = 3	3 1								
6. Blood Clots (loose) Each incidence > 2cm = 1	NO MAX								
7. Mucosa (loose or attached) Each incidence > 2cm = 1	NO MAX								
8. Stains 0 - 2.9cm = 0; 3 - 7.9cm = 1; 8 - 12.9cm = 2; > 12.9cm = 3	3 1								
9. Scar Tissue 0 - 2 = 0; 3 - 7 = 1; 8 - 12 = 2; 13 - 17 = 3; etc. COUNT	NO MAX								
10. Lacerations / Punctures, Bruises and Hemorrhages Each incidence = 1	NO MAX								
11. Parts of Other Organs Each incidence = 1	NO MAX								
12. Other Conditions Each incidence = 1	NO MAX								
13. Subgroup Total (Lines 1 - 12)									
14. Starting Cumsum									
15. Add Lines 13 and 14									
16. Tolerance									
17. Current Cumsum (Subtract Line 16 from 15)									

*THESE STANDARDS ARE APPLICABLE TO A SAMPLE SIZE OF 10 UNITS WITH THE EXCEPTION OF HEADS (EXCLUDING ALL MKT. HEADS) AND BEEF TONGUES WHICH HAVE A SAMPLE SIZE OF FIVE UNITS.

PARTS	SHEEP			SWINE			BEEF			COMMENTS:
	Tolerance		Start Number	Tolerance		Start Number	Tolerance		Start Number	
	Action Number	Start Number		Action Number	Start Number		Action Number	Start Number		
Brains	3	7	4	6	11	6	3	7	4	GUIDE FOR FORM USE 1. Examine the number of units required for the subgroup test. FOR EACH UNIT EXAMINED: 2. Count or measure nonconformances as indicated under each classification. 3. When a unit has more than 1 nonconformances (<i>under 1 classification</i>), add the scores together for that unit. Example: 2 smears on 1 unit, 7.8 cm. & 8.4 cm. 7.8 = 1 8.4 = 2 A "3" would be recorded in the shaded area for that classification. NOTE: If you add the nonconformances for 1 unit (<i>under the same classification</i>) and they are higher than the "MAX", record the MAX number listed, in the shaded area for that classification. 4. Record total nonconformances for each unit in the shaded area of the form across from each category of nonconformances classification found for that unit. 5. Add total nonconformances in the shaded area for each classification. Multiply the sum by the weight factor and record the product in the adjacent unshaded area. 6. Add all totals in the unshaded areas for that subgroup test to get the "Subgroup Total" (line 13). Figure CUSUM, if applicable.
Chitterlings				35	25	13				
Cheeks				3	7	4	10	14	7	
Cheek Trimmings				3	7	4	5	10	5	
Ears				20	20	10				
Feet				50	30	15	5	10	5	
Front				25	22	11	5	10	5	
Hind										
Heads				7	12	6	5	10	5	
Hearts	3	7	4	12	15	8	10	14	7	
Small Intestines							3	7	4	
Kidneys				5	10	5	1	5	3	
Lips				20	20	10	6	11	6	
Livers	5	10	5	10	14	7	5	10	5	
Mkt. Heads	5	10	5	25	22	11				
Mtn. Chain							20	20	10	
Pancreas							3	7	4	
Snouts				20	20	10				
Spleens	3	7	4	12	15	8	2	6	3	
Stomachs				5	10	5	29	24	12	
Unscaled										
Scaled				15	17	9	30	25	13	
Tails				5	10	5	7	12	6	
Thymus							6	11	6	
Tongues Unscaled and Scaled	5	10	5	95	30	15	3	7	4	
Tongue Trimmings							16	18	9	
Weasands							1	5	3	

OMB DISCLOSURE STATEMENT

Public reporting burden for this collection of information is estimated to average three minutes per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Agriculture, Clearance Officer, OIRM, Room 404-W, Washington, D C 20250; and to the Office of Information and Regulatory Affairs, Office of Management and Budget, Washington, D C 20503