

**TABLE 67A**

**SAMPLING PLANS FOR CANNED AND PACKAGED PRODUCTS  
ON INTENSIFIED LEVEL INSPECTION (SP7)**

PLAN NO.	LOT SIZE (POUNDS)	SAMPLE SIZE WEIGHT OF IMMEDIATE CONTAINER (LBS)		ACCEPT AND REJECT CRITERIA					
		5 LBS OR LESS	OVER 5 LBS*	CRITICAL		MAJOR		TOTAL	
				AC	RE	AC	RE	AC	RE
1	LESS THAN OR EQUAL TO 500	MAXIMUM OF 4 PACKAGES NOT TO EXCEED 10 LBS	4 PACKAGES or 4 SITES	0	1	0	1	5	6
2	5,000 OR UNDER	MAXIMUM OF 20 PACKAGES NOT TO EXCEED 30 LBS	6 PACKAGES or 6 SITES	0	1	0	1	7	8
3	5001-50,000	MAXIMUM OF 50 PACKAGES NOT TO EXCEED 60 LBS	12 PACKAGES or 12 SITES	0	1	0	1	12	13
4	50,001 OR OVER	MAXIMUM OF 100 PACKAGES NOT TO EXCEED 100 LBS	20 PACKAGES or 20 SITES	0	1	0	1	19	20

\* NOTE: When sampling bulk packed canned & packaged product in combo bins or totes, 12 pounds will be selected from each sample site for product examination.