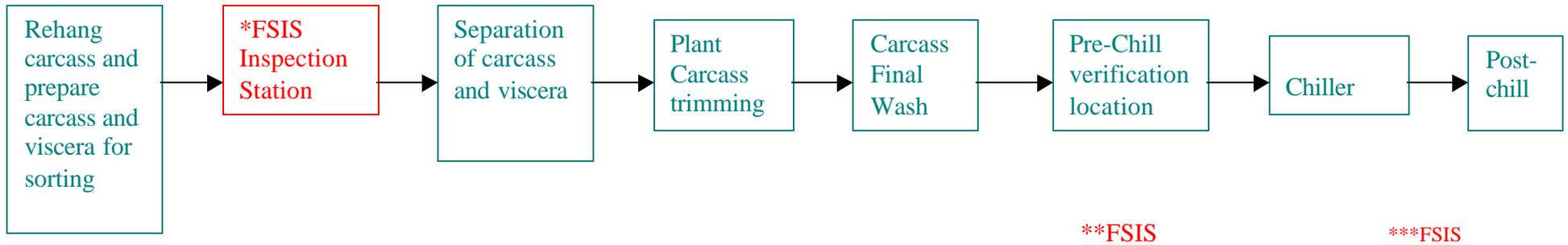


## Poultry Flow Diagram – Traditional Inspection System

Fixed number of birds per minute per inspector (e.g. 35 birds per minute SIS young chickens)



\* FSIS Inspection Station with plant helper. Stationary position

\*\* FSIS location for HACCP Zero Tolerance/Finished Product Standards Checks (performed twice per shift for a total of 20)

\*\*\* FSIS post chill location finished product standards check (performed twice per shift for a total of 20)