

**TABLE D5 - DEFECT CRITERIA FOR CONSUMER READY UNITS
(CANNED OR PACKAGED PRODUCTS)**

Food Safety or Public Health Defects		
TYPE	DESCRIPTION	CLASSIFICATION
BONE OR WOOD FRAGMENTS (Code 401)	Elongated bone slivers or wood splinters over ¼"	MAJOR
	(1) Elongated bone slivers or wood splinters 1/8" to ¼"; (2) Square or circular bone fragments or wood particles without sharp edges, ½" or larger.	MINOR
	Bone slivers or wood splinters less than 1/8" long or square or circular bone fragments or wood particles less than ½" or larger.	DO NOT SCORE
UNDER PROCESSED (Code 425)	EXAMPLE: "Pink Juices" test on frozen cooked beef from restricted country.	CRITICAL
EXTRANEOUS MATERIAL (Code 407-Insanitary conditions) (Code 410-Foreign matter) (Code 416-Paper, plastic or string) (Code 422-Oil or Grease)	Harmful Extraneous Material (1) Insanitary Conditions Kill soilage, whole insects or portions visible to the naked eye, mold ¹ (2) Foreign matter <u>Glass, metal, toxic material, etc.</u>	CRITICAL
	(1) Numerous pieces of paper or plastic that affect the usability of the product; (2) Pieces of string more than 4", individually or in the aggregate; (3) A smear or stain more than 1 square inch (1" x 1"), numerous stains, or very dark stains regardless of size that affect the usability of the product.	MAJOR
	(1) Individual pieces of paper or plastic ½ square inch (2" x ½") or larger or numerous pieces that do not affect the usability of the product. (2) Pieces of string 2 inches to 4 inches individually or in aggregate; (3) A smear or stain 1 square inch or less and not so dark as to affect the appearance of the product.	MINOR
¹ Do NOT score mold on product where mold is part of the processing (such as dry cured sausages, Parma and Serrano hams). Contact the Technical Service Center, Processing Operations Staff for guidance.		

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TYPE	DESCRIPTION	CLASSIFICATION
	(1) Individual pieces of plastic or paper wraps or any soft material less than ½ square inch (2) Pieces of string less than 2", individually or in the aggregate.	DO NOT SCORE
Product Quality Defects		
TYPE	DESCRIPTION	CLASSIFICATION
HAIR OR HIDE (Code 413)	(1) Individual areas of hide (with or without hair) or wool ½ square inch (2" x ½") or numerous pieces that affect usability of the product;	MAJOR
	(1) Individual areas of hide (with or without hair) or wool less than ½" greatest dimension; score as one defect; (2) Hair over ¼"; score each 2 pieces as 1 defect (divide total hairs by 2 and drop the remainder)	MINOR
	Hairs ¼" or less	DO NOT SCORE
DETACHED CARTILAGE (Code 404)	Cartilage in such quantity as to affect the usability of the product	MAJOR
	Cartilage which does not affect the usability of the product	DO NOT SCORE
OTHER (Code 331)	Defects that individually or in the aggregate materially affects product usability	MAJOR
	Defect that individually or in the aggregate affects product appearance but not its usability	MINOR